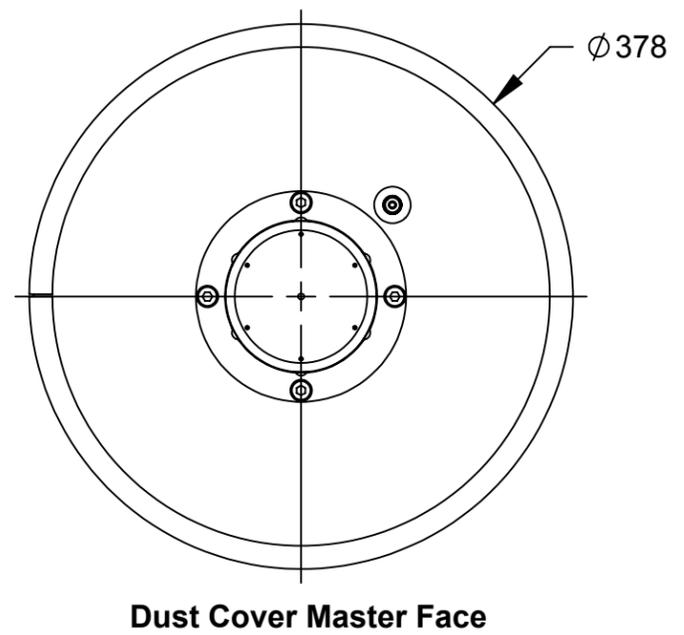
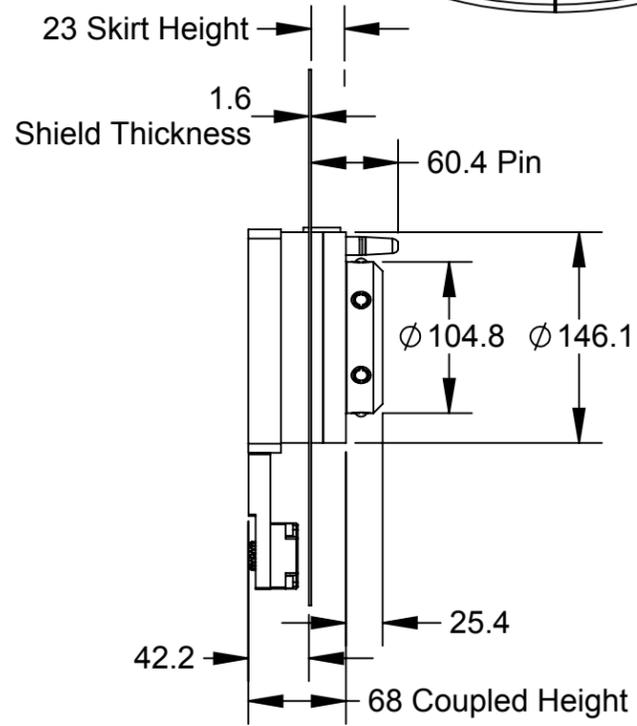
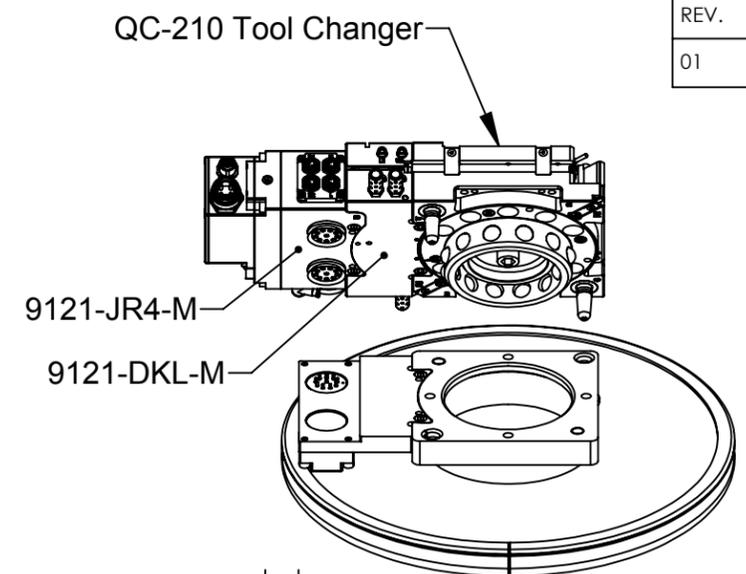
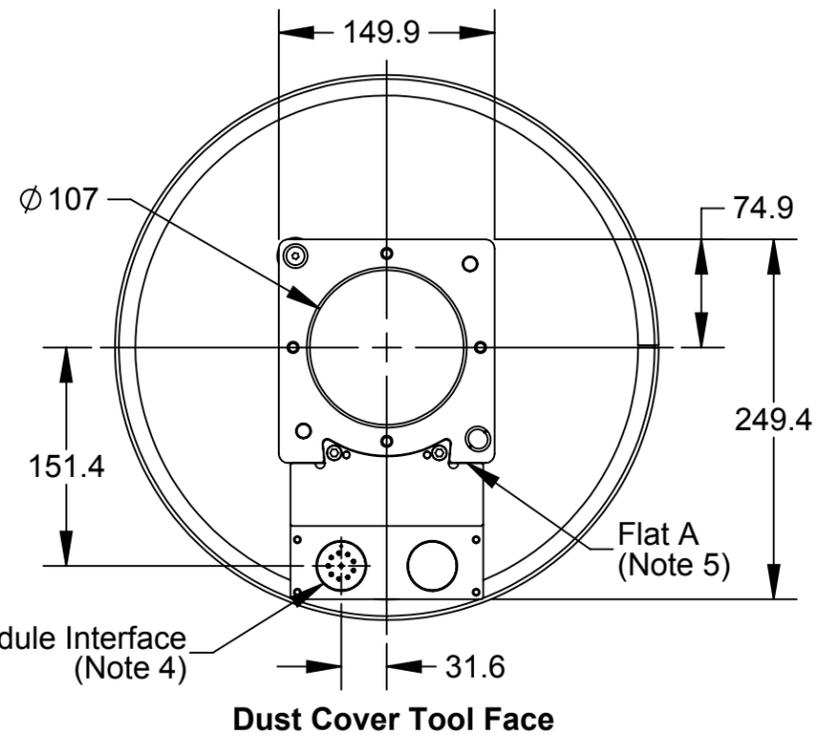
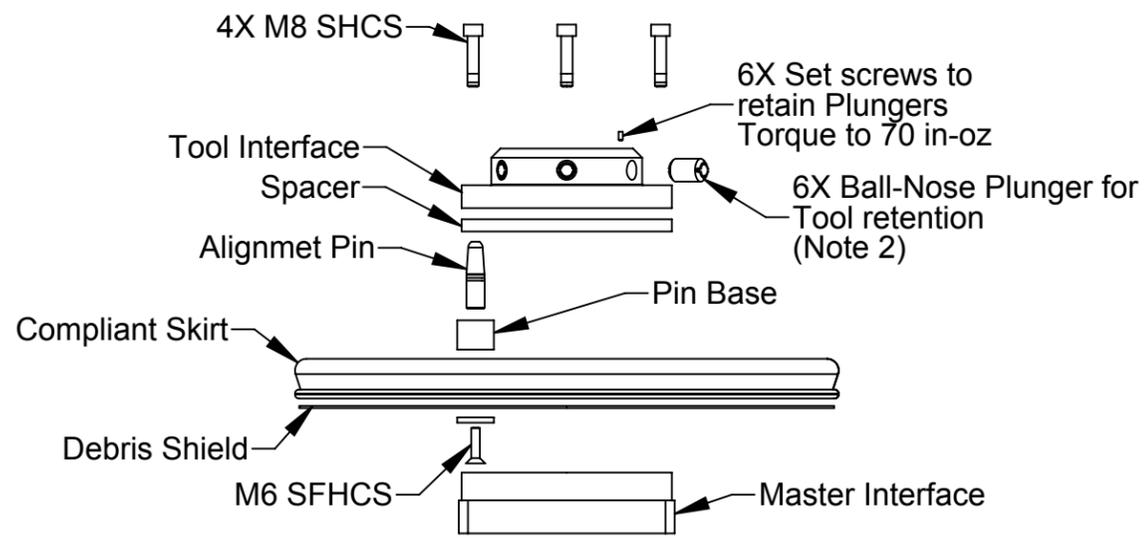


REV.	DESCRIPTION	INITIATOR	DATE
01	Initial Drawing	MJG	5/18/2017



Part Number: 9120-DC-201-17: QC-210 Stand Alone Dust Cover, 189mm Shield, Integrated QC-210T Features, Pin Blocks for DKL with Dual Double Valve

- Notes:
- Materials of Construction:
 - A. Master Interface: anodized aluminum
 - B. Tool Interface and Spacer: Delrin
 - C. Ball Nose Spring Plunger: stainless steel ball tip and case
 - D. Debris Shield: stainless steel
 - E. Compliant Skirt: EPDM rubber
 - F. Alignment Pin: stainless steel
 - G. Alignment Pin Base: anodized aluminum
 - H. Device Module Interface: Delrin body, nitrile seal, and copper contacts
 - I. Fasteners: steel
 - Ball Plungers require lubrication, Mobilgrease XHP-222 Special.
 - Flexibility to interchange cover sizes and replace worn parts.
 - Device Module Interface is designed to operate with the following module combination:
 - A. 9121-DKL-M: Ethernet/IP Master Control Module
 - B. 9121-JR4-M: Valve Adapter, Dual Solenoid Valves, NPT
 - Flat A of Stand Alone Dust Cover must align with Flat A of QC Master and QC Tool.

Side View
(Skirt not shown for clarity)

NOTES: UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: M. Gala, 4/25/2017		TITLE: QC-210 Stand Alone Dust Cover, 189mm Shield, Integrated QC-210T Features, Pin Blocks for DKL with Dual Double Valve	
CHECKED BY: D. Norton, 5/17/2017		SCALE: 1:5	REVISION: 01
PROJECT # 160629-1	SHEET 1 OF 1	SIZE: B	DRAWING NUMBER: 9230-20-7971

