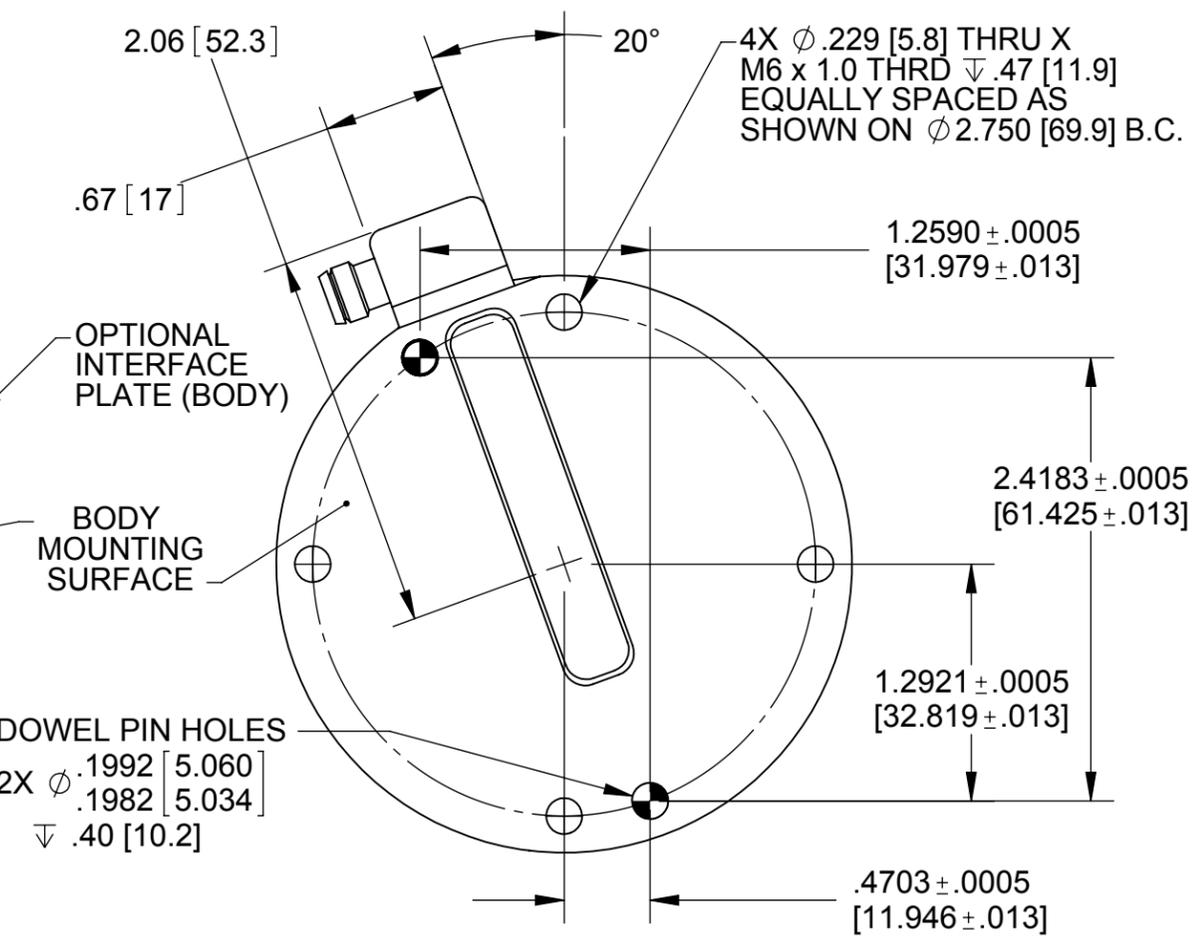
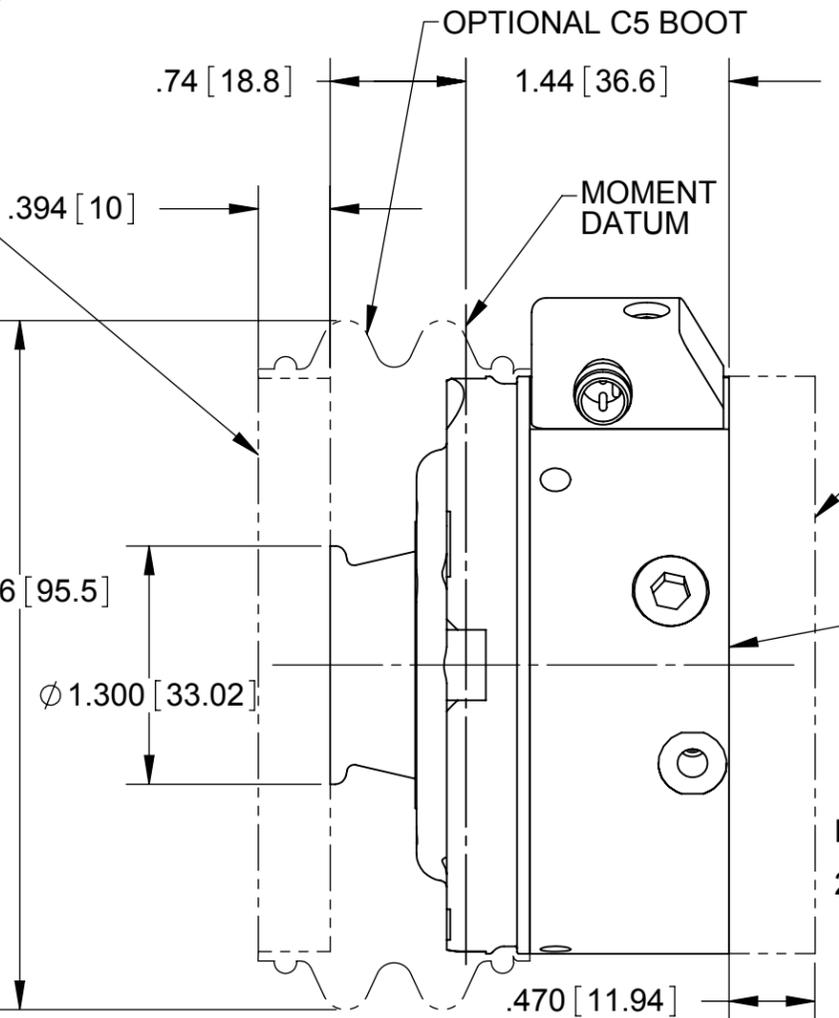
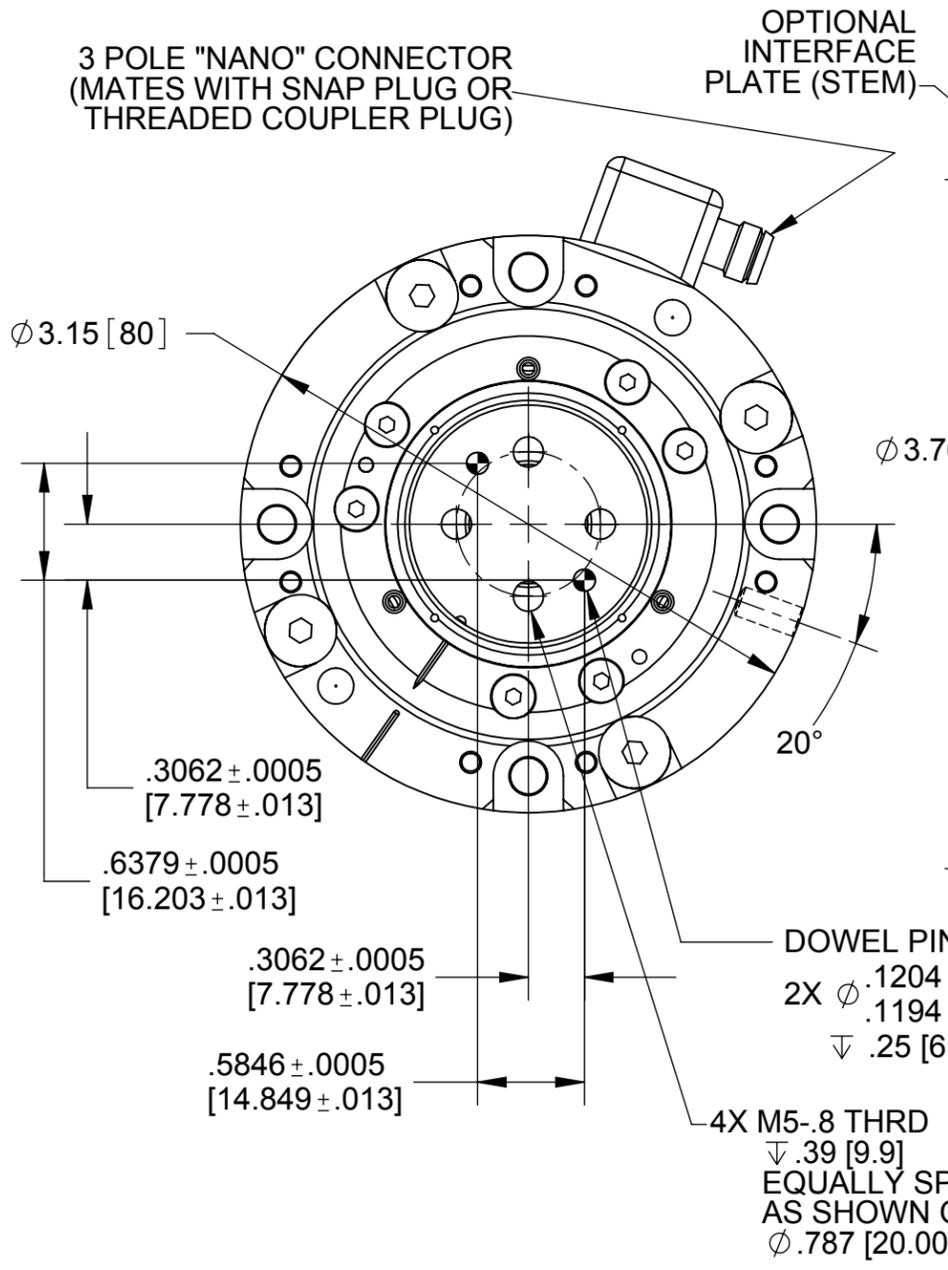
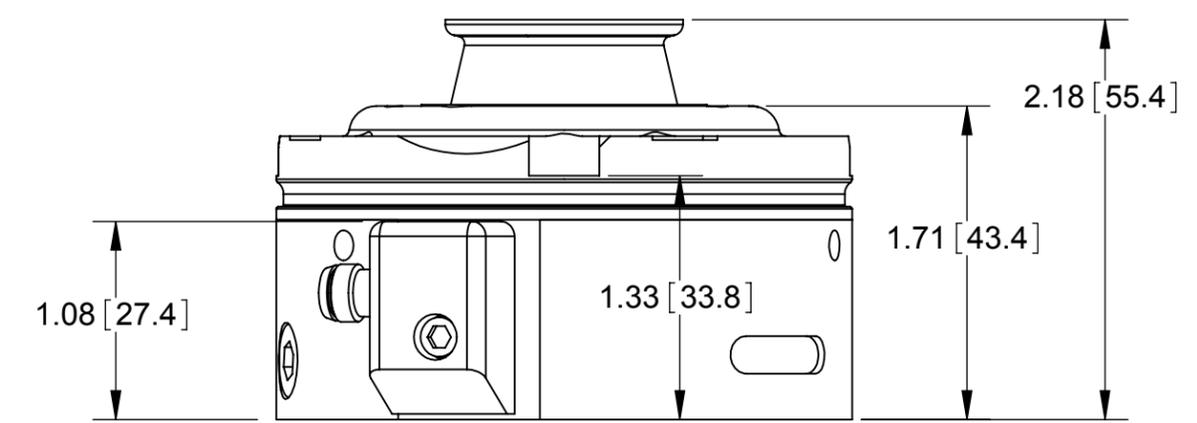
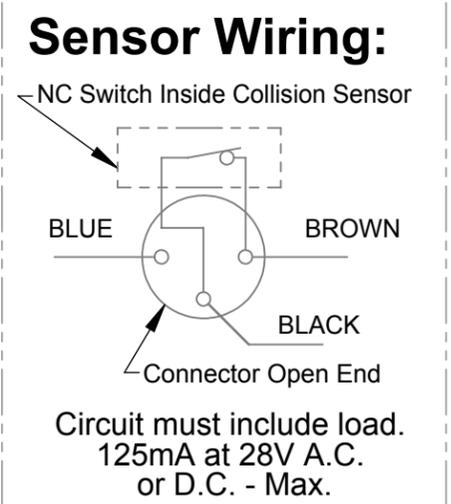
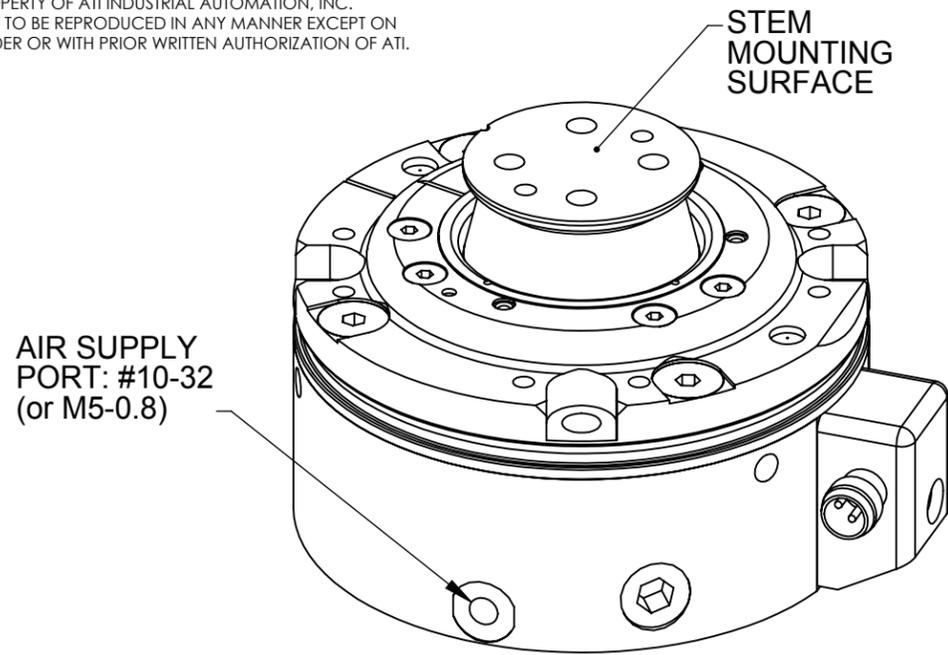


Rev.	Description	Initiator	Date
14	ECO 16274: Updated wiring diagram to reflect use of 9160-CON-2.	TBC	12/19/2017



DOWEL PIN HOLES  
 2X Ø .1204 [3.058]  
 .1194 [3.033]  
 ∇ .25 [6.4]

4X M5-.8 THRD  
 ∇ .39 [9.9]  
 EQUALLY SPACED  
 AS SHOWN ON  
 Ø .787 [20.00] B.C.

NOTES: UNLESS OTHERWISE SPECIFIED

DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS  
 DEBURR AND BREAK ALL SHARP EDGES .015  
 ALL DIMENSION ARE IN INCHES  
 ALL DIMENSIONS ARE AFTER ANODIZING  
 PLUG ALL DOWEL HOLES AND TAPPED HOLES M4  
 AND SMALLER BEFORE ANODIZING  
 SURFACE FINISH TO BE A MAXIMUM OF 63 Ra

.XXXX DECIMALS ± .001  
 .XXX DECIMALS ± .005  
 .XX DECIMALS ± .010  
 .X DECIMALS ± .025  
 ANGLES ± 1/2°

3rd ANGLE PROJECTION



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 ISO 9001 Registered Company

DRAWN BY: MLG 1-23-02		TITLE: PROTECTOR SR-81	
CHECKED BY: MLG 11-11-02		DRAWING NUMBER: 9230-60-1030-14	
WEIGHT LBS: --	SCALE: 1:1	SIZE: B	DATE: 010530-1
ASSEMBLY REF:	PRODUCT RELEASE # 010530-1		SHEET 1 OF 1