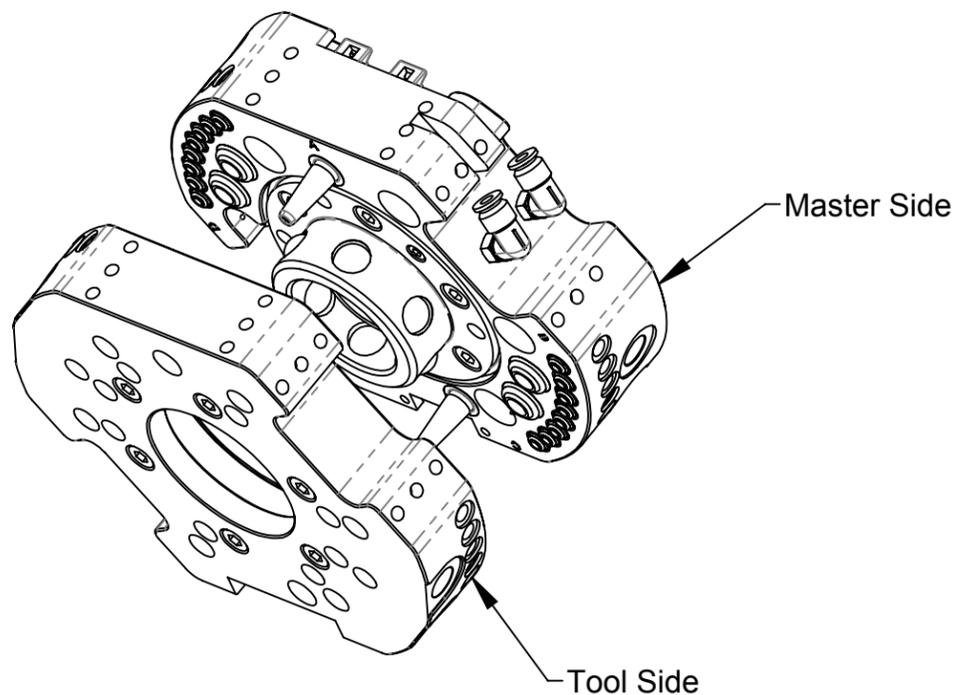
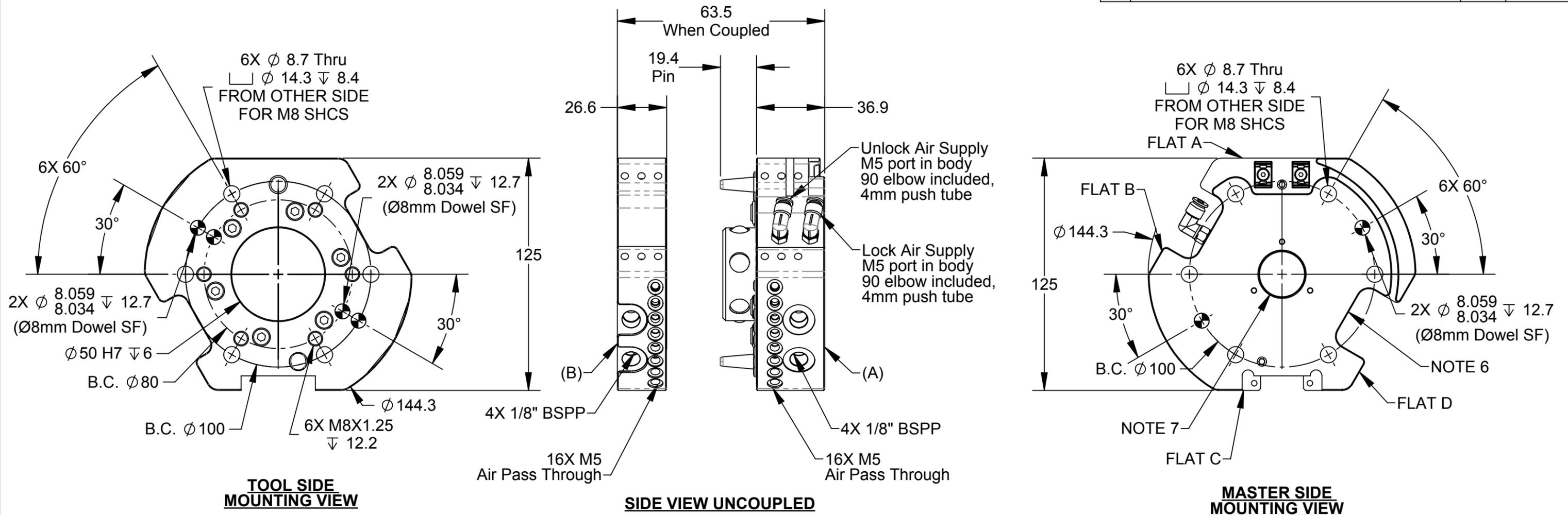


Rev.	Description	Initiator	Date
02	ECO 14903; Updated to show part numbers	SZJ	12/29/2016

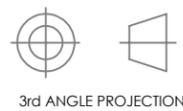


- Notes:
- Unit features up to 4 utility module mounting flats. Consult ATI for specific configuration requirements.
 - Locking mechanism components are hardened 440C stainless steel.
 - Master and tool housings are soft coat black anodized aluminum.
 - Elbow fittings are included for lock and unlock air.
 - Unit features 16X M5 pass through air ports, and 4X 1/8" BSPP pass through air ports.
 - Unit features integrated lock and unlock sensing.
 - Optional center alignment boss available.
 - Unit utilizes QC-40Q locking mechanism components.

Part Numbers:
 (A) Master: 9120-050AM-0-0-0-0-E
 (B) Tool: 9120-050BT-0-0-0-0-E

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



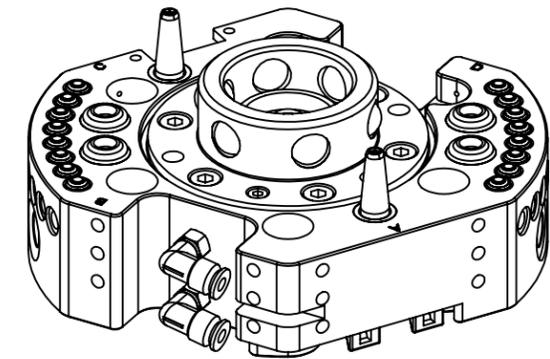
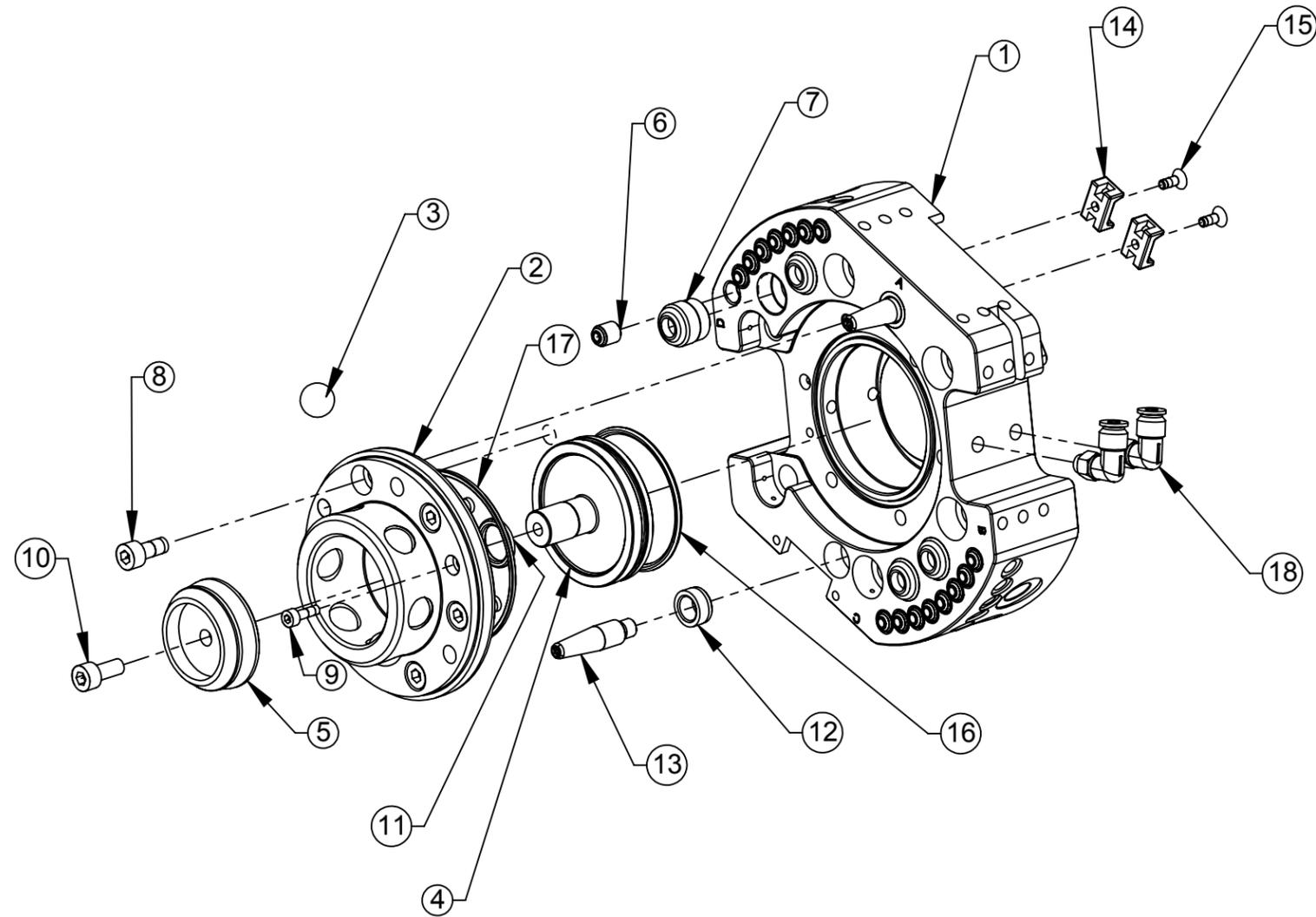
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 Tel: +1.919.772.0115 Email: info@ati-ia.com
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DRAWN BY: Dan Norton 10/31/14		TITLE	
CHECKED BY: B. Kendrick 10/31/14		QC-50 General Dimensions	
PROJECT # 140812-1	SHEET 1 OF 3	SCALE 1:2	SIZE B
		DRAWING NUMBER 9630-20-050	REVISION 02

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

QC-50 Master Assembly



NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION



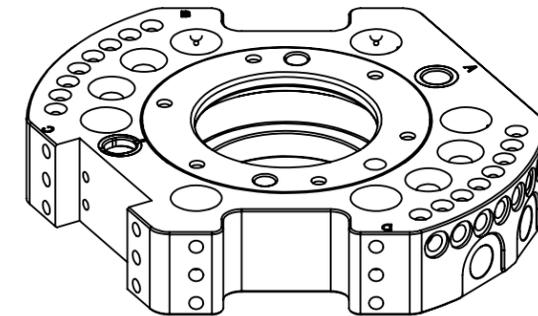
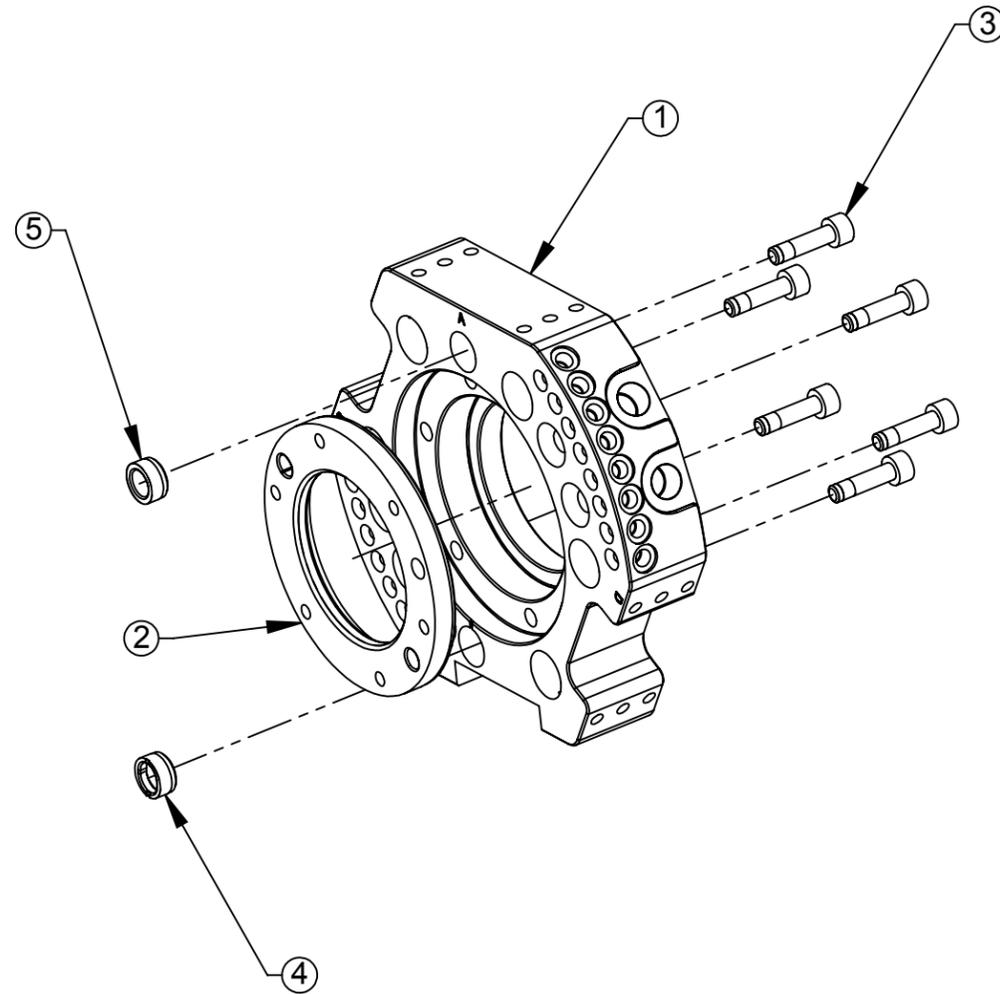
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CHECKED BY: B. Kendrick 10/31/14		QC-50 General Dimensions		
PROJECT #	140812-1	SHEET	2 OF 3	REVISION
SCALE	1:5	SIZE	B	DRAWING NUMBER
				9630-20-050
				02

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

QC-50 Tool Assembly



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3rd ANGLE PROJECTION



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DRAWN BY: Dan Norton 10/31/14

CHECKED BY: B. Kendrick 10/31/14

TITLE

QC-50 General Dimensions

PROJECT # 140812-1 SHEET 3 OF 3

SCALE
1:5

SIZE
B

DRAWING NUMBER
9630-20-050

REVISION
02