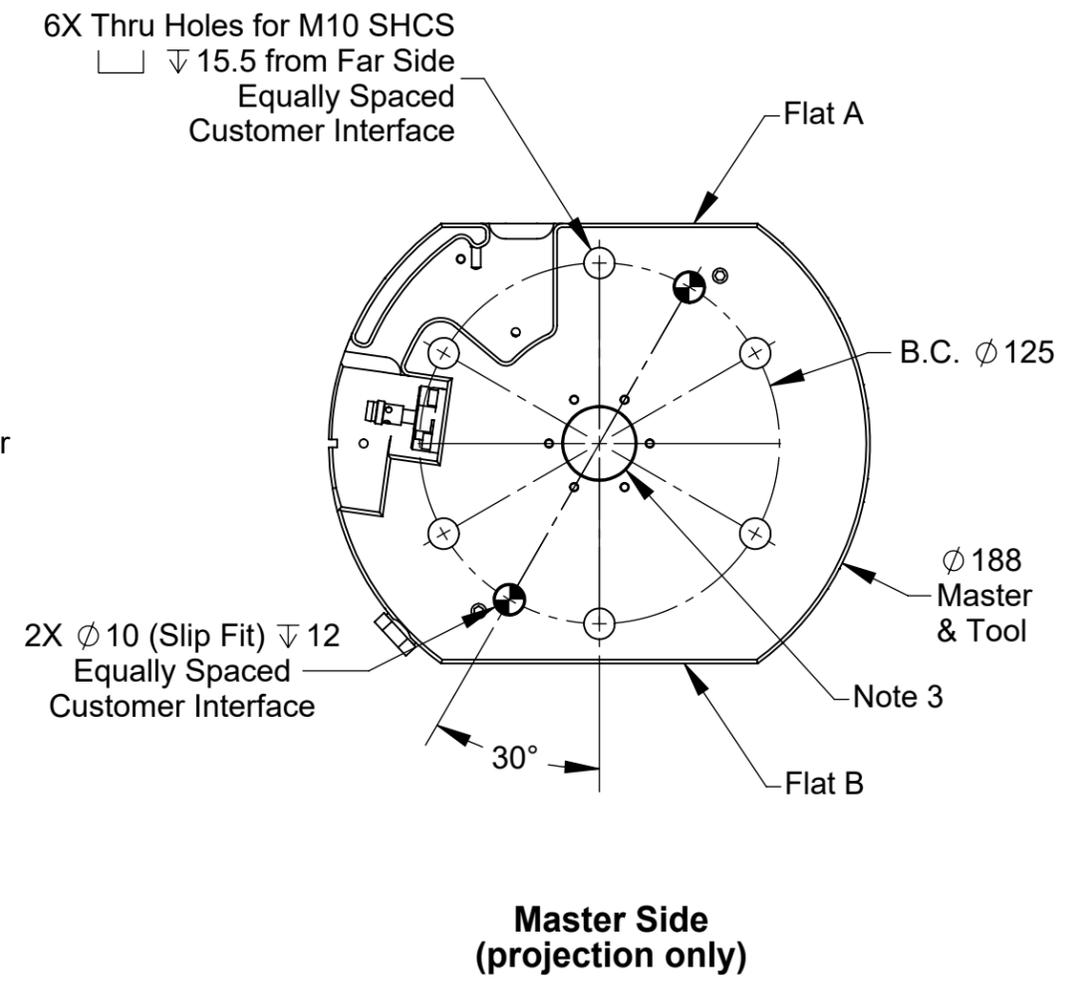
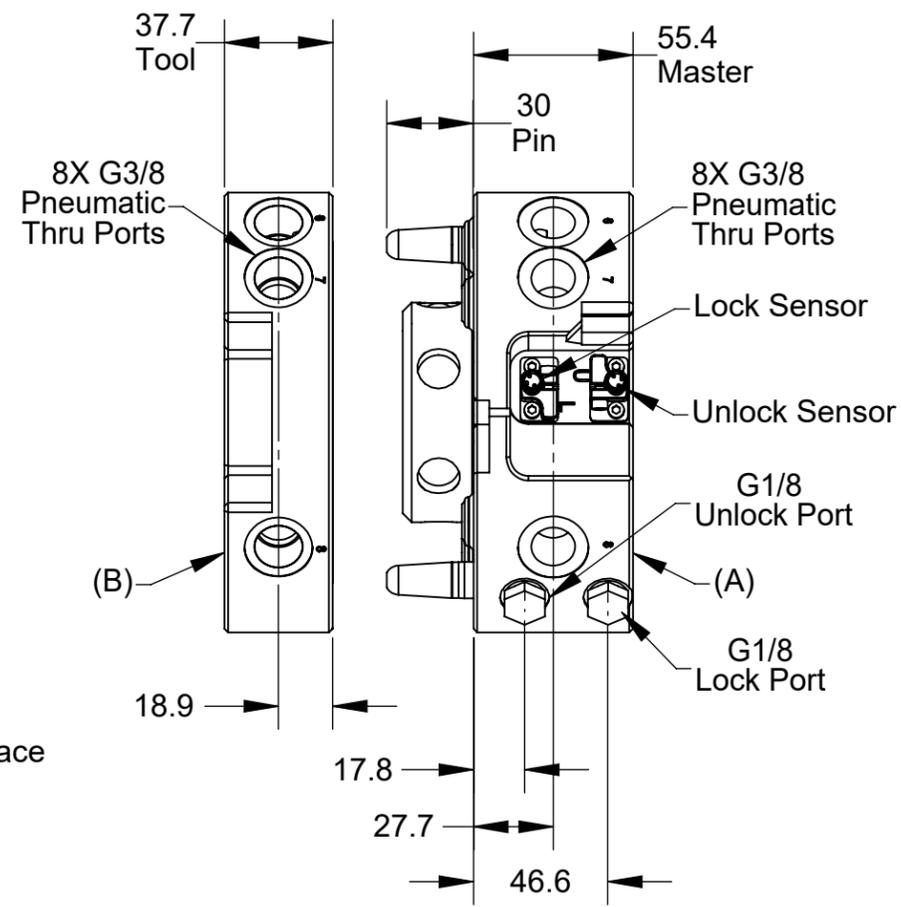
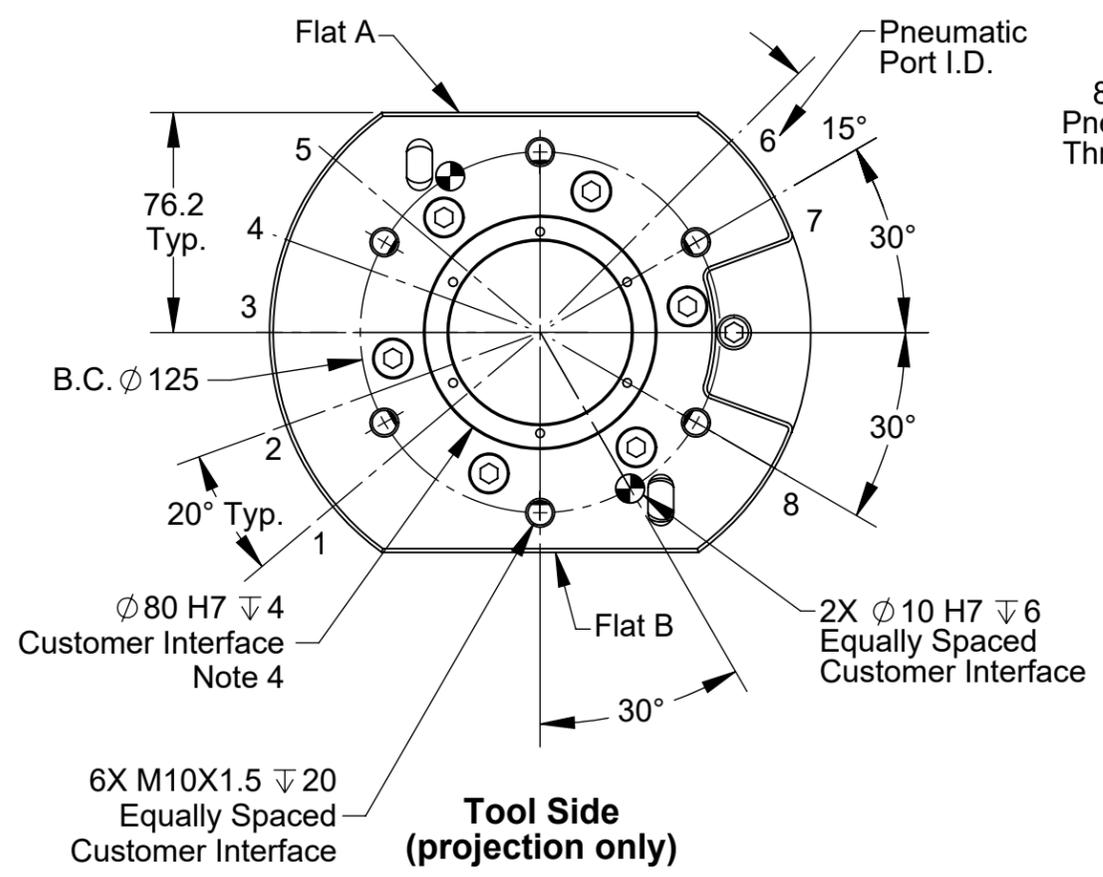
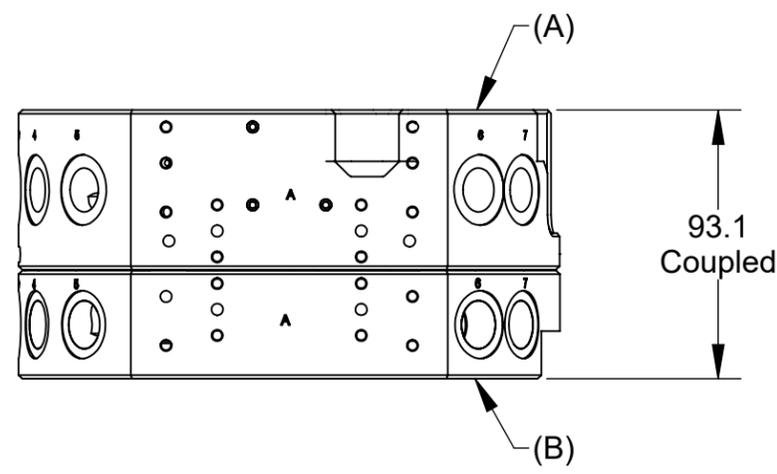


| Rev. | Description | Initiator | Date |
|------|---|-----------|-----------|
| 02 | ECO 20228: Sheet 1: Front View: Updated 30.2 Pin to 30 Pin. Sheet 3: 9120-110FT-000-000-E: Updated views for visual change from 3700-20-1386 to 3700-20-11660. | TBC | 9/27/2021 |

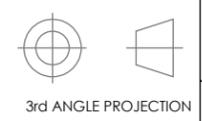


Part Numbers Shown:
 (A) Master: 9120-110AM-000-000-Sx-E
 (B) Tool: 9120-110FT-000-000-E

- Notes:
- The -Sx in the Master part number indicates the Lock/Unlock sensor option. Multiple sensor options are available.
 - Ready to Lock sensing is available.
 - Center boss inserts available for several sizes.
 - Center recess inserts available for several sizes.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

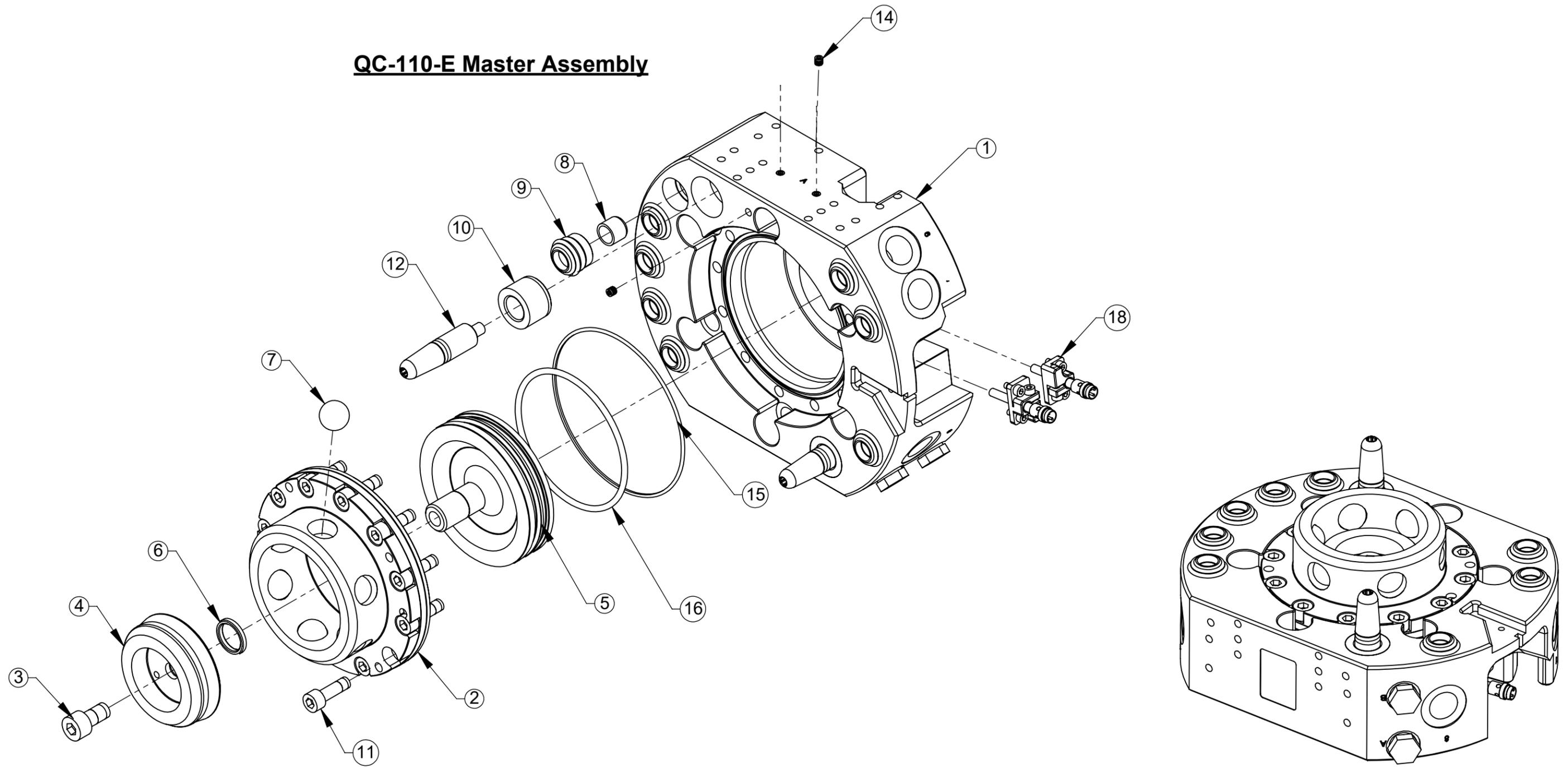


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| | | | |
|-------------------------------|--------------|--------------------------|----------------|
| DRAWN BY: S. Jeffers 12/12/16 | | TITLE | |
| CHECKED BY: M. Gala 12/23/16 | | QC-110 Euro Tool Changer | |
| PROJECT # | SHEET 1 OF 3 | SCALE | REVISION |
| | | 1:2.5 | 02 |
| | | SIZE | DRAWING NUMBER |
| | | B | 9630-20-110-E |

QC-110-E Master Assembly



NOTES: UNLESS OTHERWISE SPECIFIED.

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DRAWN BY: S. Jeffers 12/12/16

CHECKED BY: M. Gala 12/23/16

TITLE

QC-110 Euro Tool Changer

PROJECT #

SHEET 2 OF 3

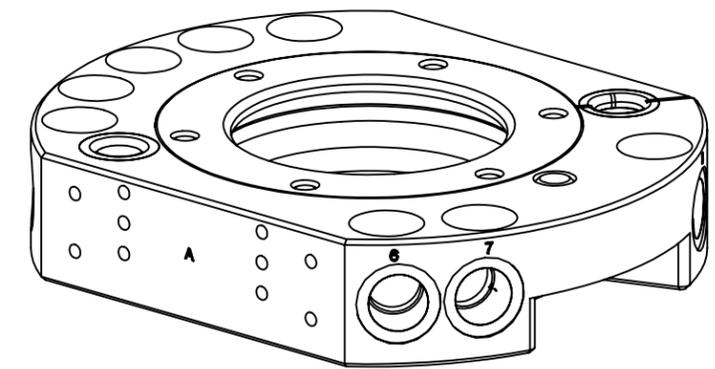
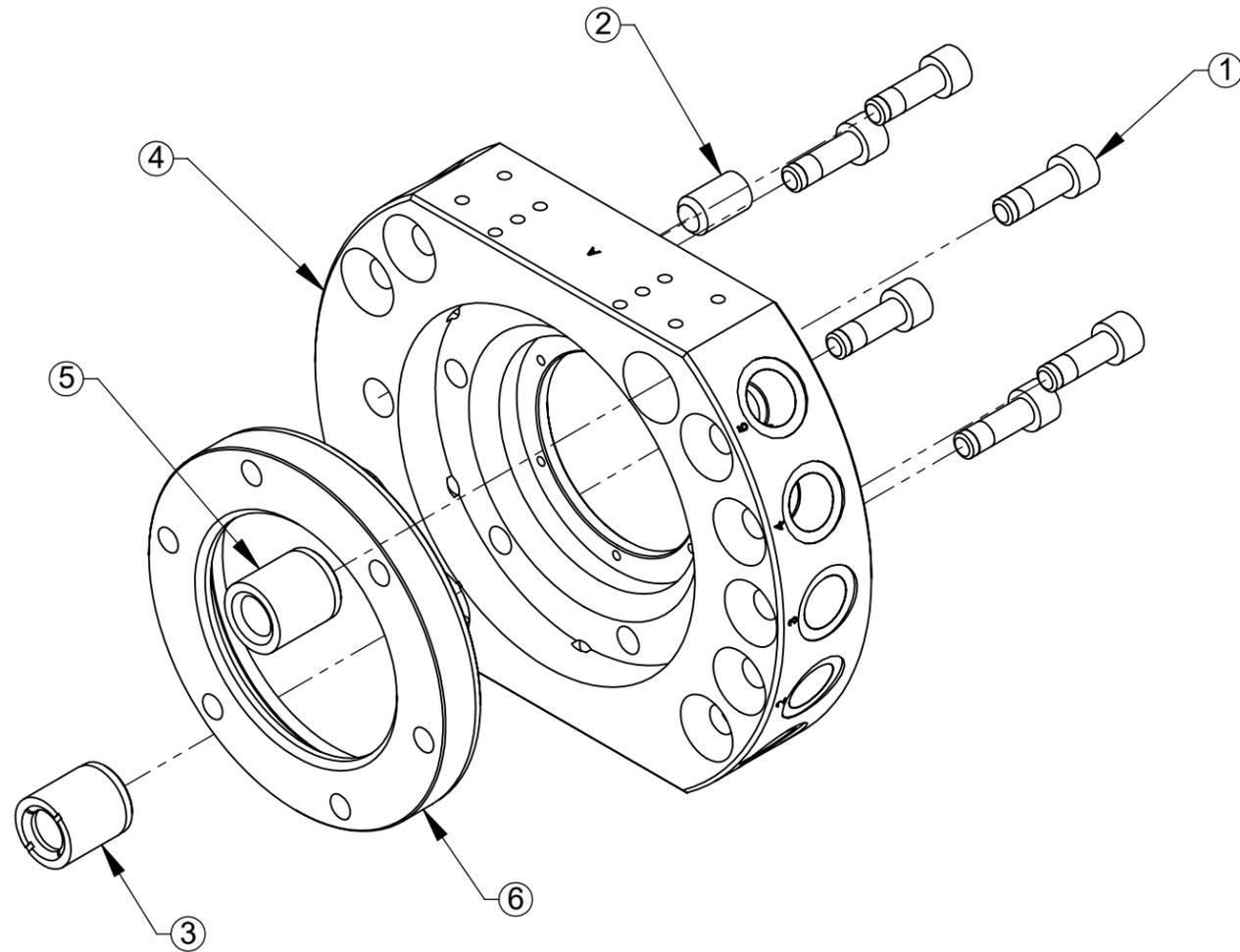
SCALE
1:2

SIZE
B

DRAWING NUMBER
9630-20-110-E

REVISION
02

QC-110-E Tool Assembly



NOTES: UNLESS OTHERWISE SPECIFIED.

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| | | | | |
|-------------------------------|--------------|--------------------------|------|----------------|
| DRAWN BY: S. Jeffers 12/12/16 | | TITLE | | |
| CHECKED BY: M. Gala 12/23/16 | | QC-110 Euro Tool Changer | | |
| PROJECT # | SHEET 3 OF 3 | SCALE | SIZE | DRAWING NUMBER |
| | | 1:2 | B | 9630-20-110-E |
| | | | | REVISION |
| | | | | 02 |