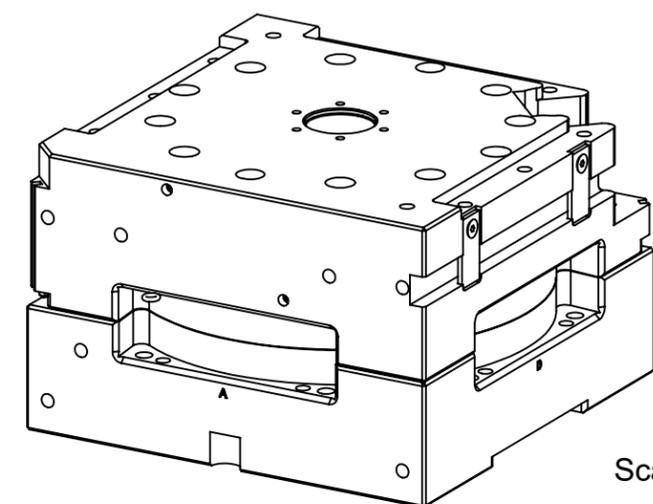
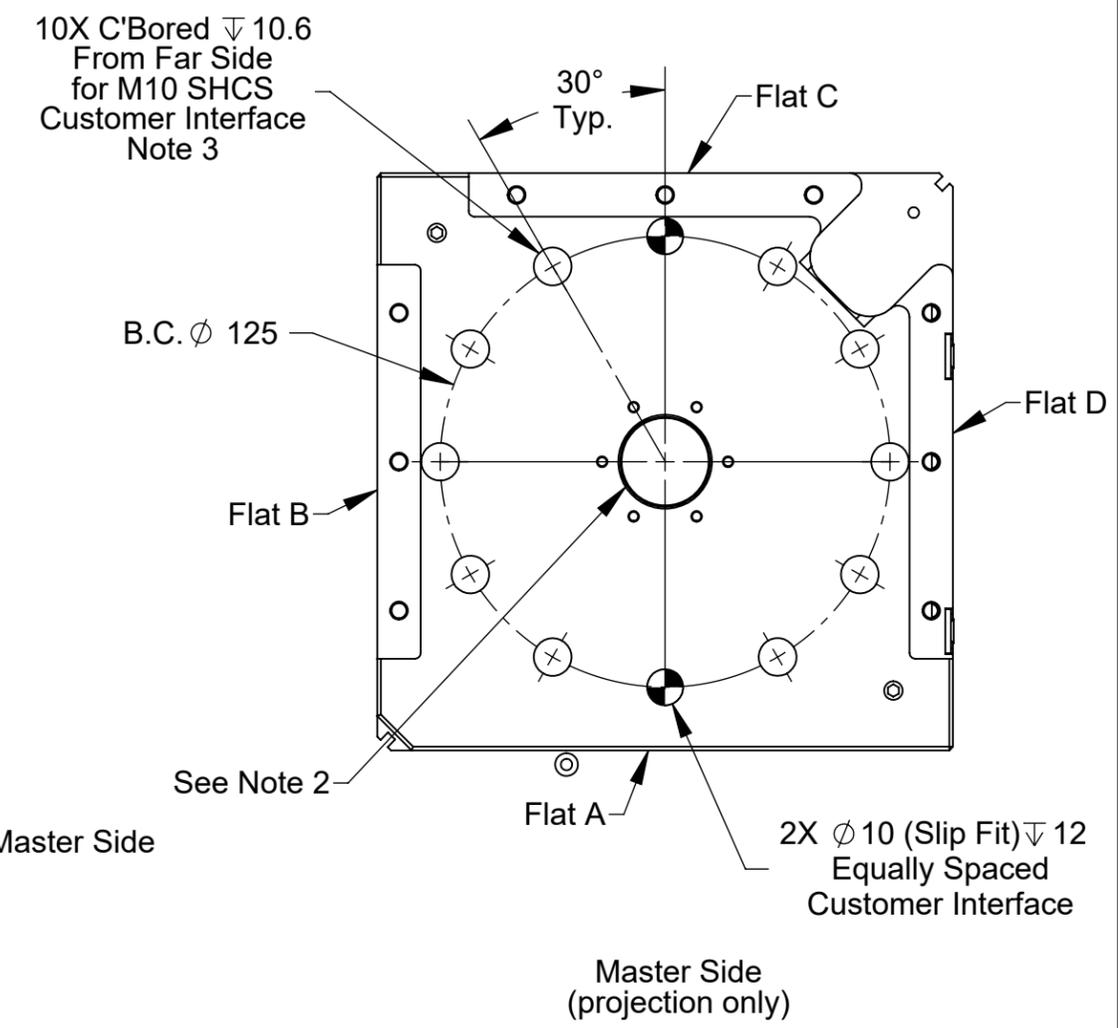
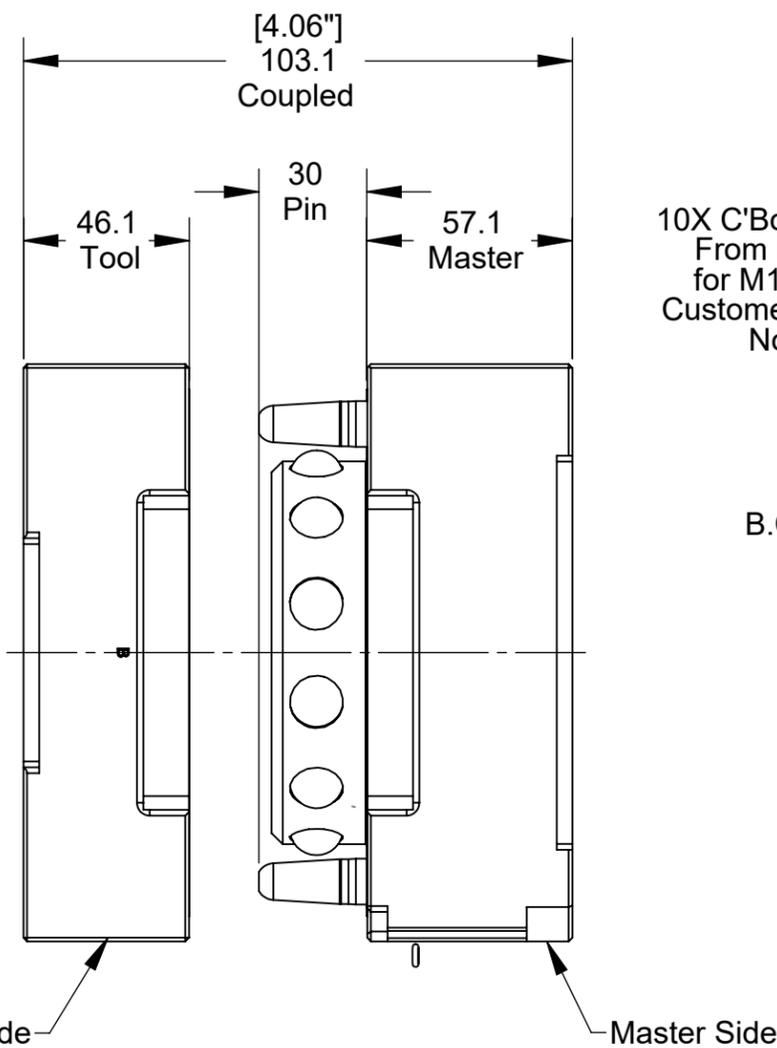
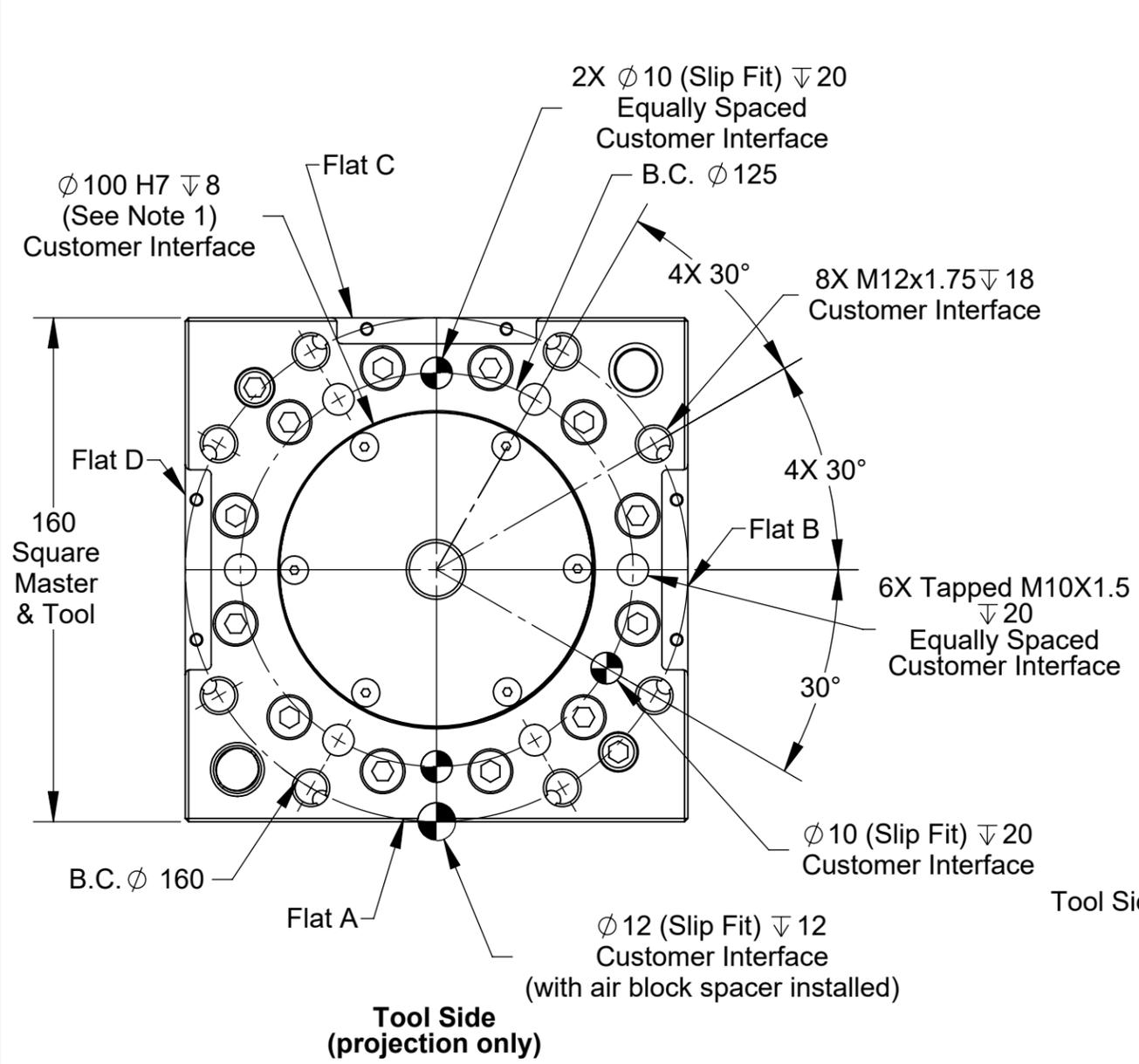


Rev.	Description	Initiator	Date
09	ECO 21234; Updated to reflect adding the 9005-20-1335 tool / race cover	DS	2/6/2023



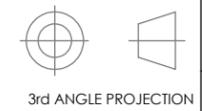
Scale 1:2.5

Notes:

- Optional Master side mounting bosses available.
- QC max static moment rating $M_{xy}=2710Nm$, assuming all 10 SHCS are used.
QC moment rating $M_{xy}=1355Nm$, if 6 fasteners are used on master.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

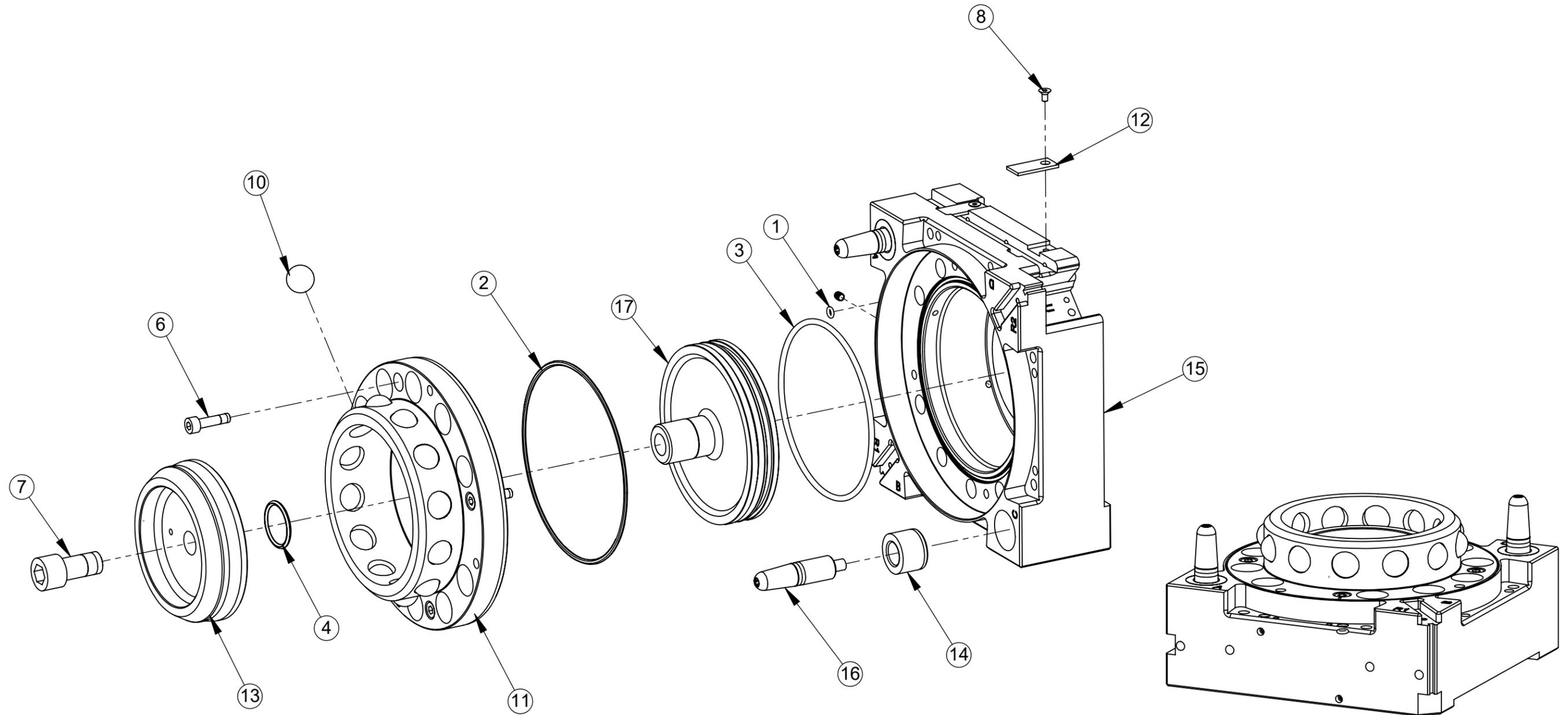


1031 Goodworth Drive, Apex, NC 27539, USA
 Tel: +1.919.772.0115 Email: info@ati-ia.com
 Fax: +1.919.772.8259 www.ati-ia.com
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DRAWN BY: D. Swanson 1/22/09		TITLE	
CHECKED BY: D. Norton 6/4/09		QC-210 Base Tool Changer	
PROJECT #	SHEET 1 OF 3	SCALE	REVISION
		1:2	09
		SIZE	DRAWING NUMBER
		B	9630-20-210

QC-210 Master Assembly



NOTES: UNLESS OTHERWISE SPECIFIED.

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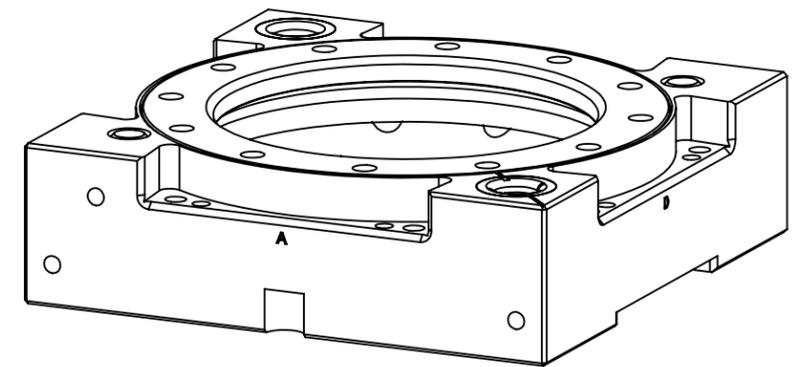
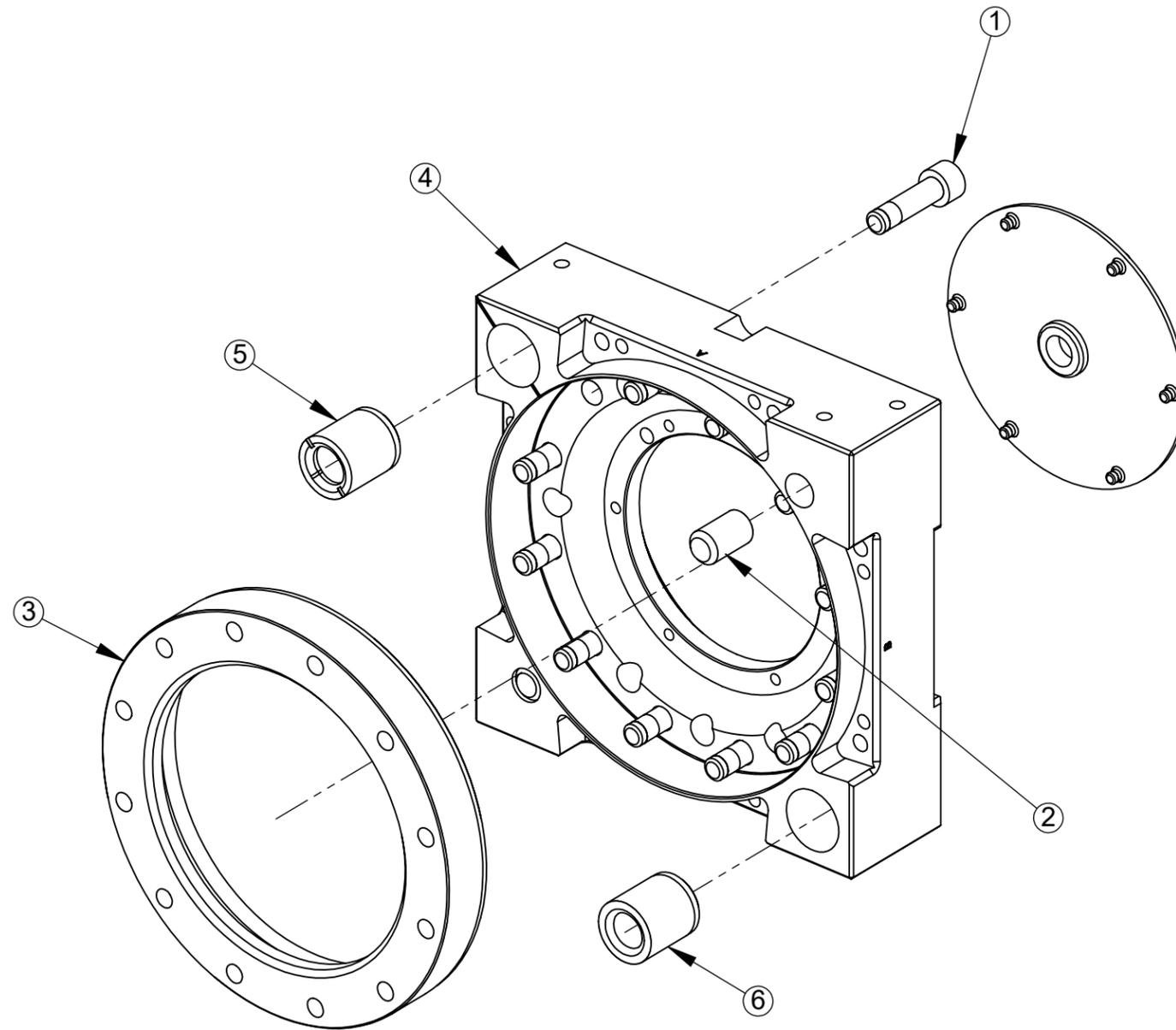
3rd ANGLE PROJECTION

1031 Goodworth Drive, Apex, NC 27539, USA
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DRAWN BY: D. Swanson 1/22/09		TITLE	
CHECKED BY: D. Norton 6/4/09		QC-210 Base Tool Changer	
PROJECT #	SHEET 2 OF 3	SCALE	REVISION
		1:2.25 B	09
		DRAWING NUMBER	
		9630-20-210	

QC-210 Tool Assembly



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DRAWN BY: D. Swanson 1/22/09		TITLE		
CHECKED BY: D. Norton 6/4/09		QC-210 Base Tool Changer		
PROJECT #	SHEET 3 OF 3	SCALE	SIZE	DRAWING NUMBER
		1:2	B	9630-20-210
				REVISION
				09