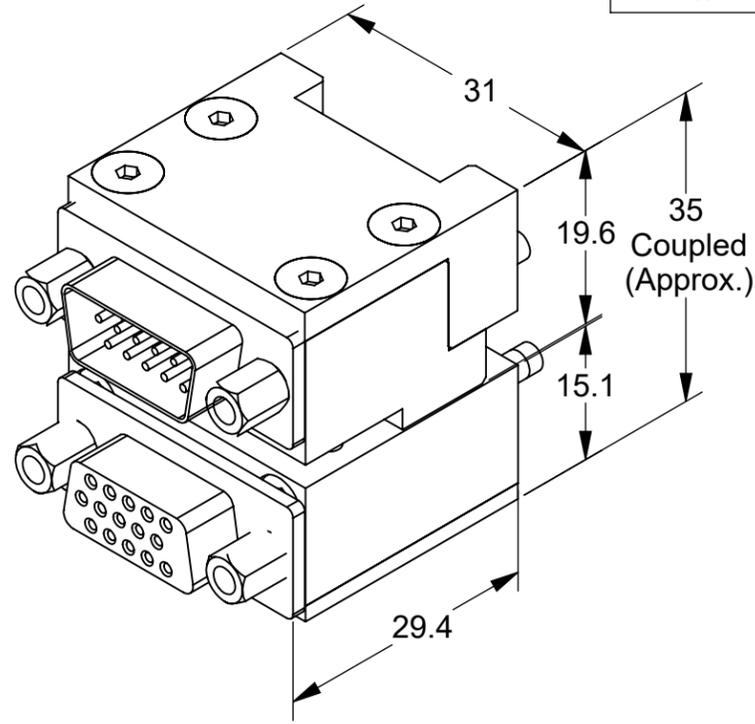
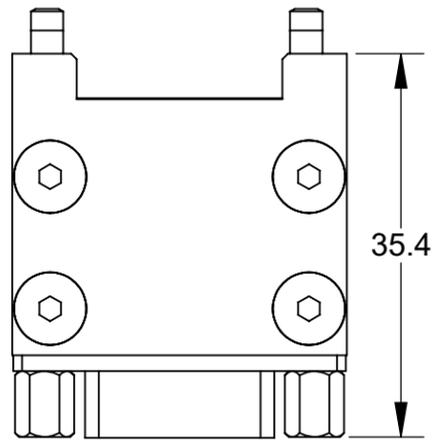
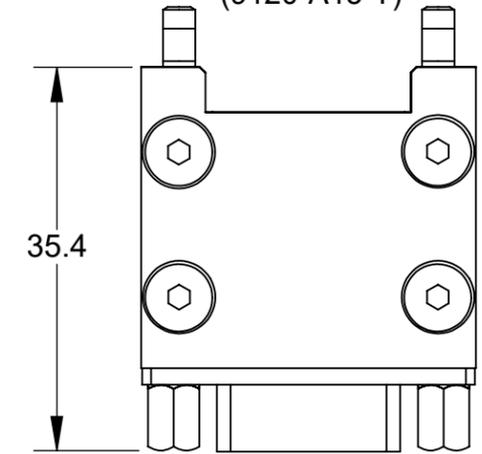


Rev.	Description	Initiator	Date
05	ECO 20626; Added Note 2	AFP	2/24/22

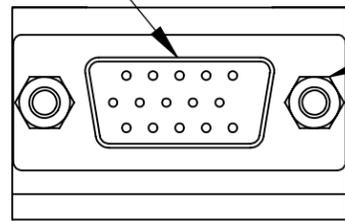
A15 Master Module
(9120-A15-M)



A15 Tool Module
(9120-A15-T)



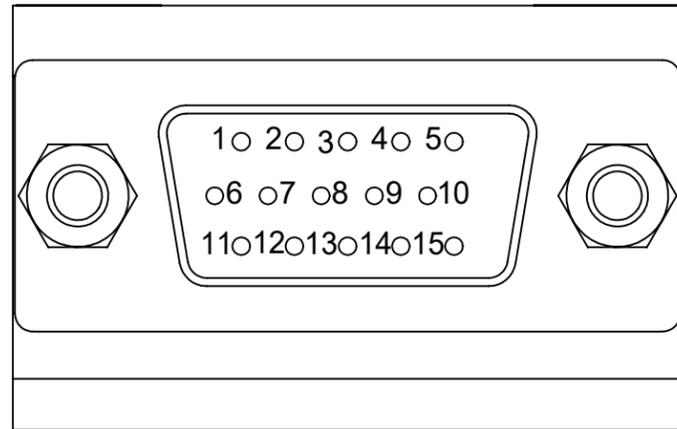
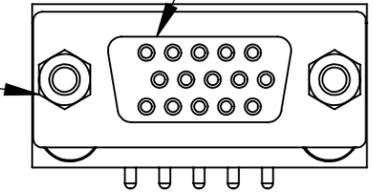
HD D-Sub15 Male
Connector



4-40 Screw
Locks

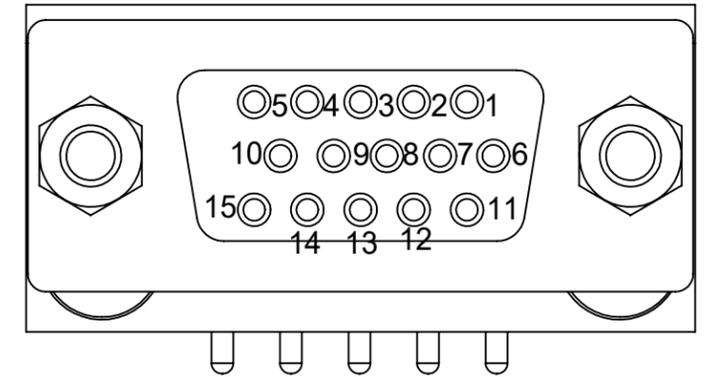
HD D-Sub15 Female
Connector

4-40 Screw
Locks



Pin Out

A15 Master Side HD D-Sub15 Male		A15 Tool Side HD D-Sub15 Female
1	→	1
2	→	2
3	→	3
4	→	4
5	→	5
6	→	6
7	→	7
8	→	8
9	→	9
10	→	10
11	→	11
12	→	12
13	→	13
14	→	14
15	→	15



Notes:

1. Large views of connectors are 3:1 scale.
2. Reference 9610-20-2254 Tool Changer Mounting.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



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DRAWN BY: P.Sparrow, 6/12/03		TITLE	
CHECKED BY: B. Digeso, 9/8/03		A15 Module Drawing	
PROJECT # 030725-3	SHEET 1 OF 1	SCALE	REVISION
		1.5:1	05
		SIZE	
		B	
		DRAWING NUMBER	
		9630-20-A15	