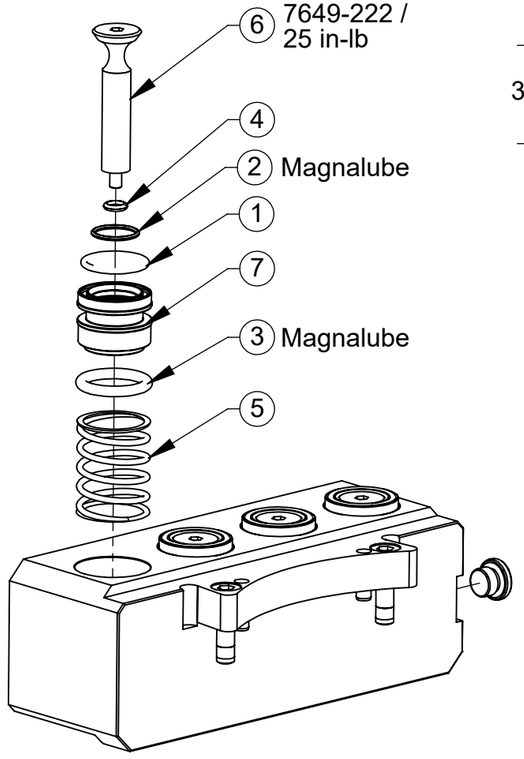
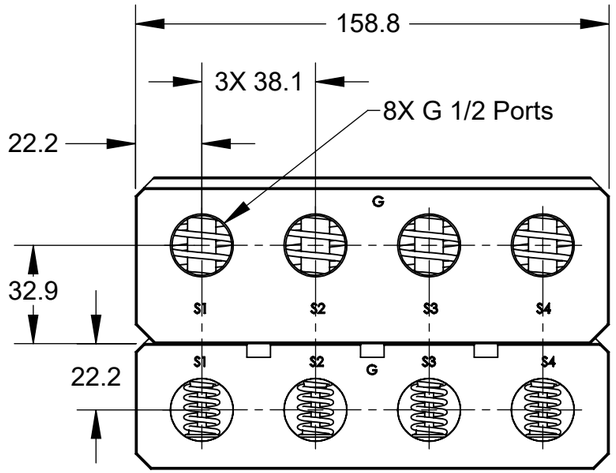
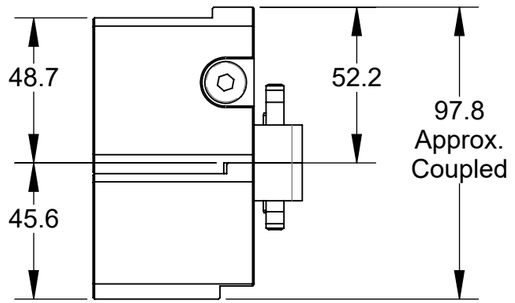
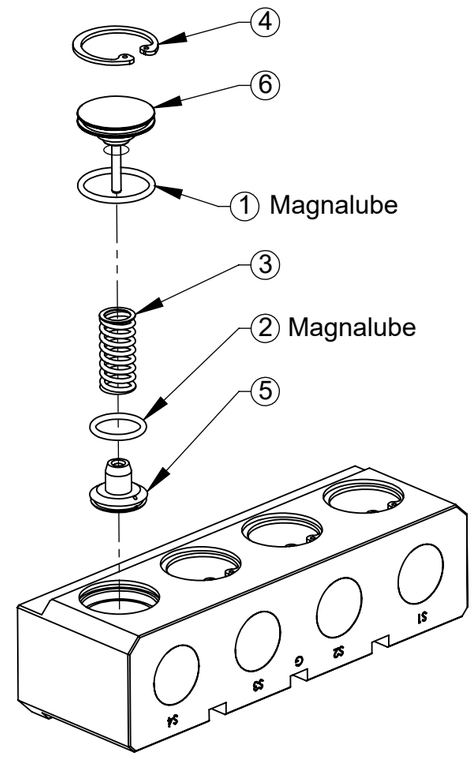
Rev.	Description	Initiator	Date
10	ECO 21569; Removed call-out of O-ring only kits 9005-20-1321 and 9005-20-1322	DS	10/12/2023









Notes:

Materials of Construction:

1. Housings - Aluminum
2. Valve Components - Stainless Steel, Bronze & Nitrile

Operations:

1. For best results ensure fluids are near neutral pH, minimize fluid particulate size and keep fluid module mating surfaces free and clear of any debris.
2. Checked ports can produce significant forces when under high supply pressures. See product manual regarding proper operating procedure.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	4	3410-0001244-01	O-Ring, 19x2
2	4	3410-0001268-01	O-Ring 14MM X 2MM Buna 90A
3	4	3410-0001366-01	O-Ring, AS568-210, N1090 (ELF), D85
4	4	3410-0001371-01	O-Ring, 4mm ID x 2mm, Buna-N, D70
5	4	3610-7504501-21	SPRING, 1/2" F/A MASTER
6	4	3700-20-4616	Fluid Module Valve, 1/2, Master
7	4	3700-20-7621	Fluid Module Poppet,Relieved, 1/2, Master

Note: Service Kit 9005-20-1420 consists of (1) each of Items 1 thru 7.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	4	3410-0001243-01	O-Ring, 22x2
2	4	3410-0001269-01	O-Ring, 15x2, D90
3	4	3610-6203201-21	SPRING, 1/2" F/A TOOL
4	4	3690-2000002-11	RETAINING RING, INTERNAL, 1-1/16"
5	4	3700-20-4621	Fluid Module Valve, 1/2, Tool
6	4	9005-20-1831	1/2" Port Plug Assembly, Tool

Note: Service Kit 9005-20-1421 consists of (1) each of Items 1 thru 6.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

3rd ANGLE PROJECTION

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DRAWN BY: D. Wagner, 3/26/07

CHECKED BY: DKL, 3/29/07

PROJECT # 070206-5 SHEET 1 OF 1

TITLE: AQ2-M, AQ2-T Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-AQ2	10