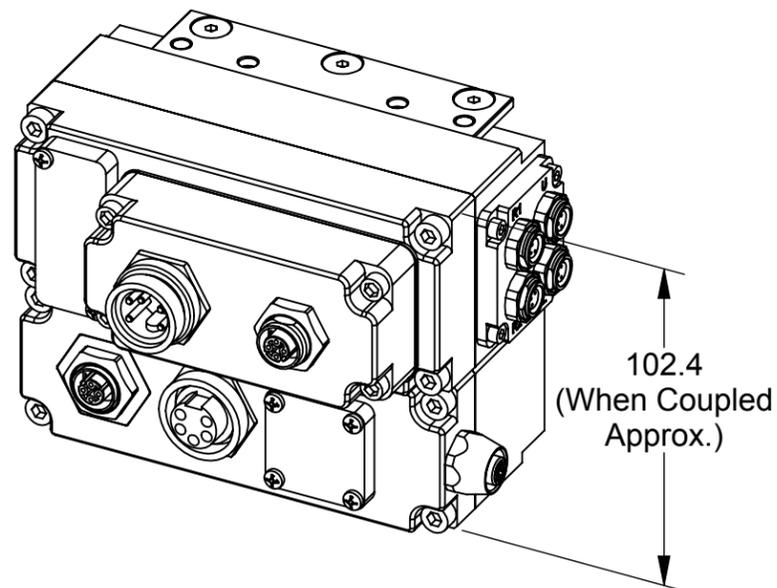
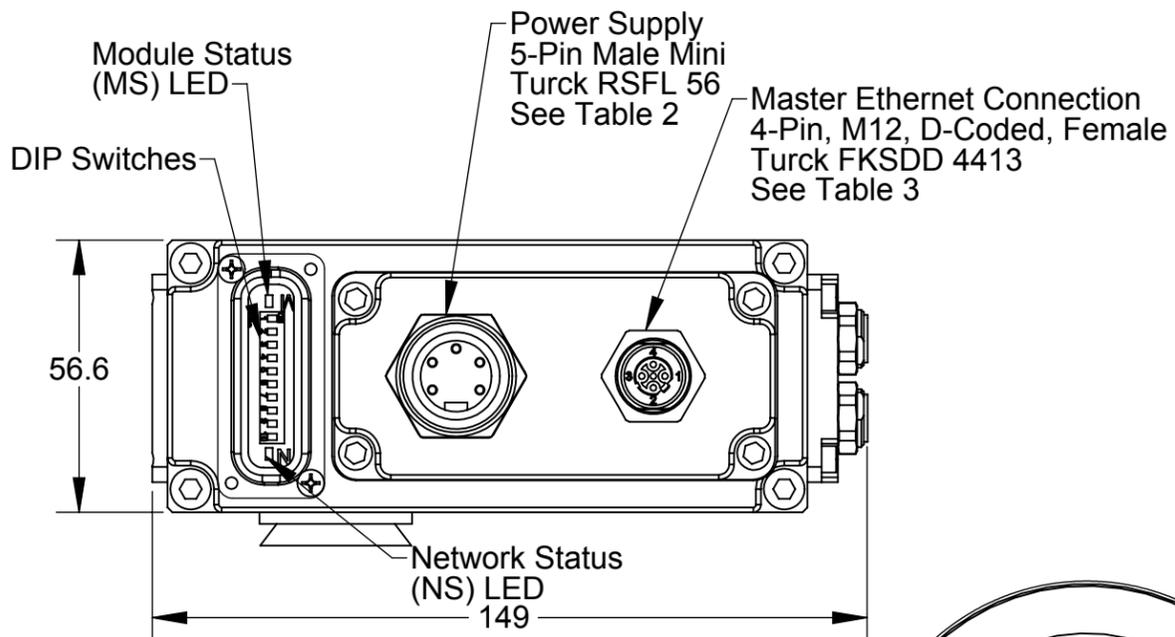


**9121-DKS-M**



Rev.	Description	Initiator	Date
03P	Added minor corrections for sheet 3 & 4 as suggested by electrical and mechanical checkers.	VV	11/14/2018
04	Production Release	VV	1/20/2019

**9121-DKS-T**

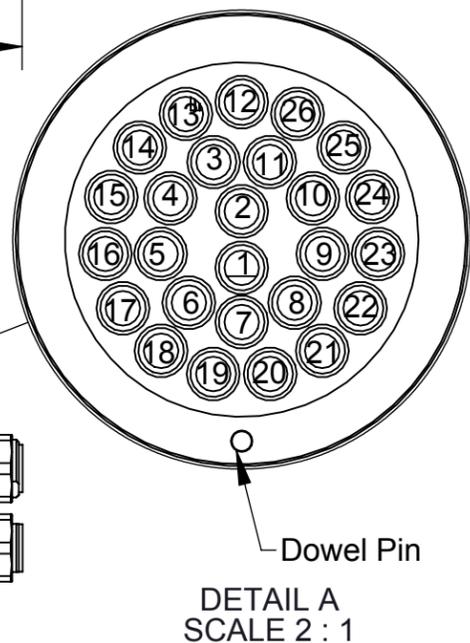
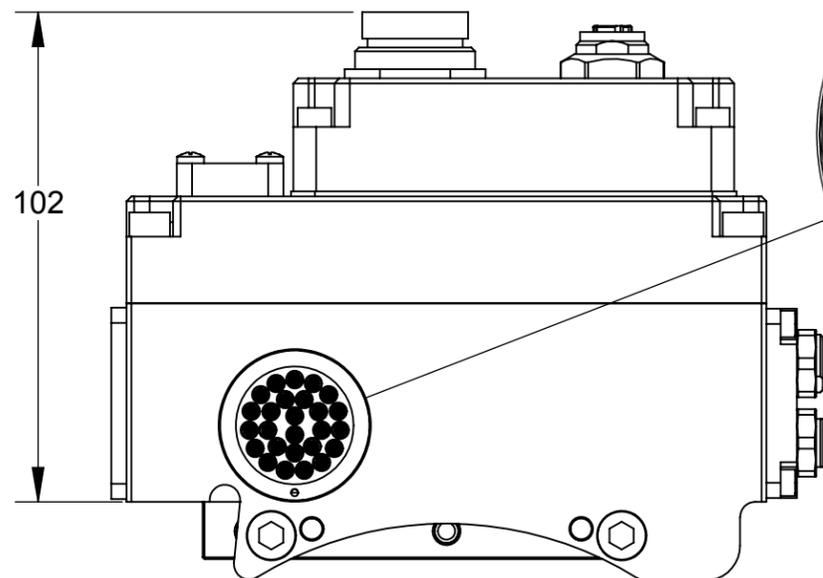
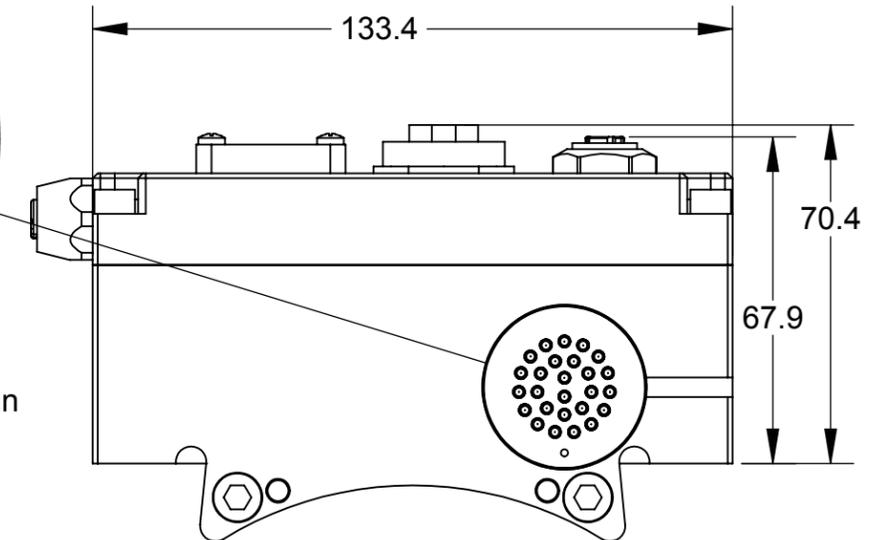
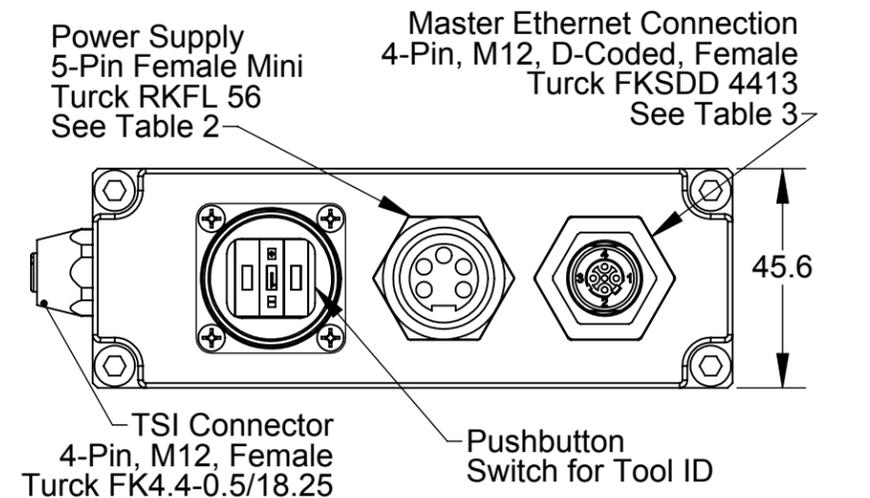
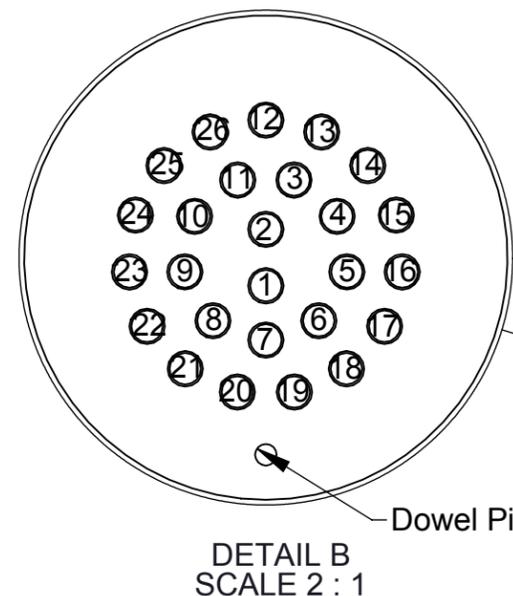


TABLE 1: PIN BLOCK SIGNALS	
1	Tool Presence In
2	N/C
3	Tx+
4	INPUT 24V
5	INPUT V+ (TSI)
6	N/C
7	N/C
8	Rx+
9	Rx-
10	Ethernet Shield
11	N/C
12	TSIV
13	Tx-
14	Tool ID 1
15	Tool ID 2
16	Tool ID 4
17	Tool ID 8
18	OUTPUT 24V
19	TSRV
20	N/C
21	INPUT 0V
22	TSI Out
23	INPUT V-
24	TSI In
25	OUTPUT 0V
26	FE



- Notes:
- Reference the manual for information related to DIP switch settings, LED behavior and general product operation.
  - Connectors are oriented as shown unless otherwise specified.
  - Serviceable Parts are listed on Sheet 4. The electrical schematic is shown on Sheet 3.

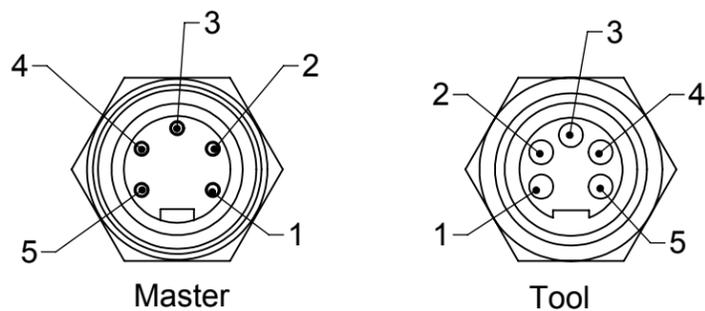


TABLE 2: POWER CONNECTOR	
1	OUTPUT 0V
2	INPUT 0V
3	FE
4	INPUT 24V
5	OUTPUT 24V

TABLE 3: ETHERNET CONNECTOR	
1	Tx+
2	Rx+
3	Tx-
4	Rx-

NOTES: UNLESS OTHERWISE SPECIFIED.

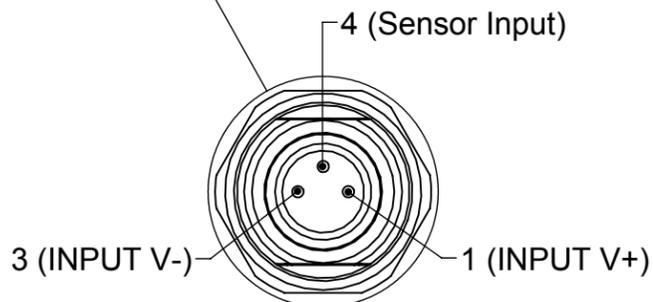
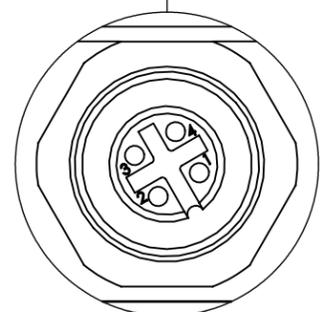
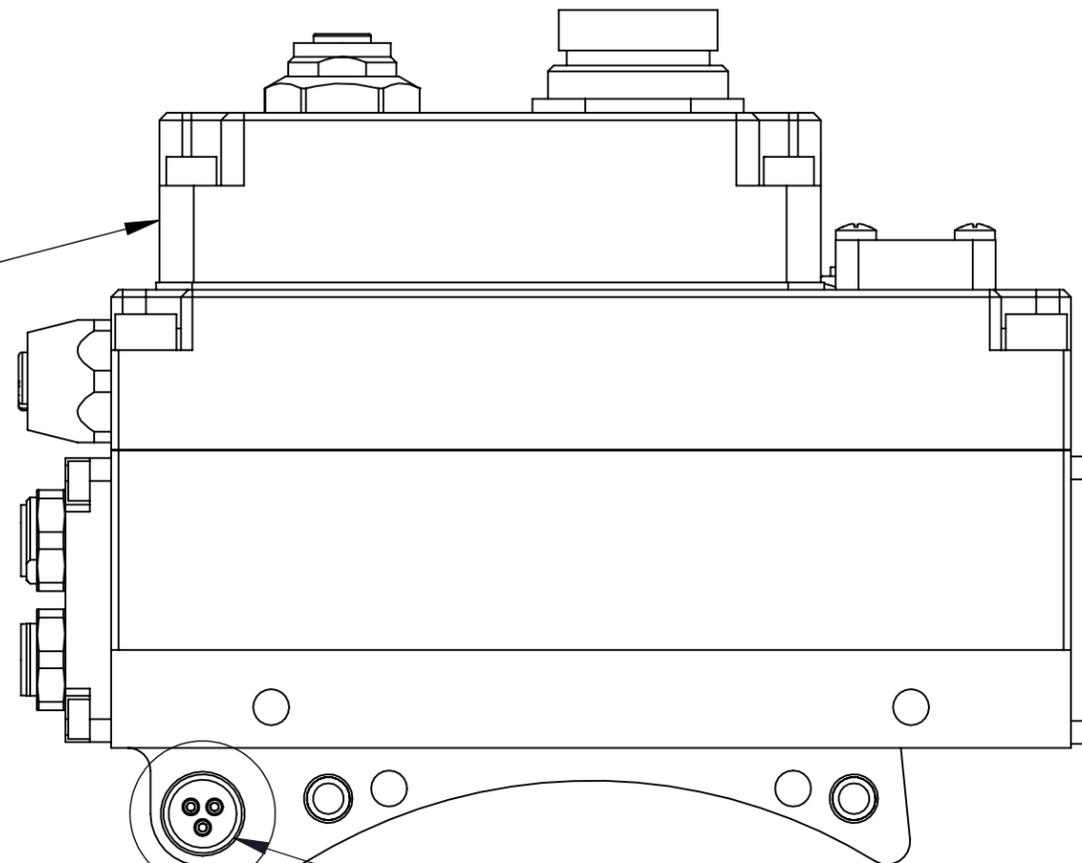
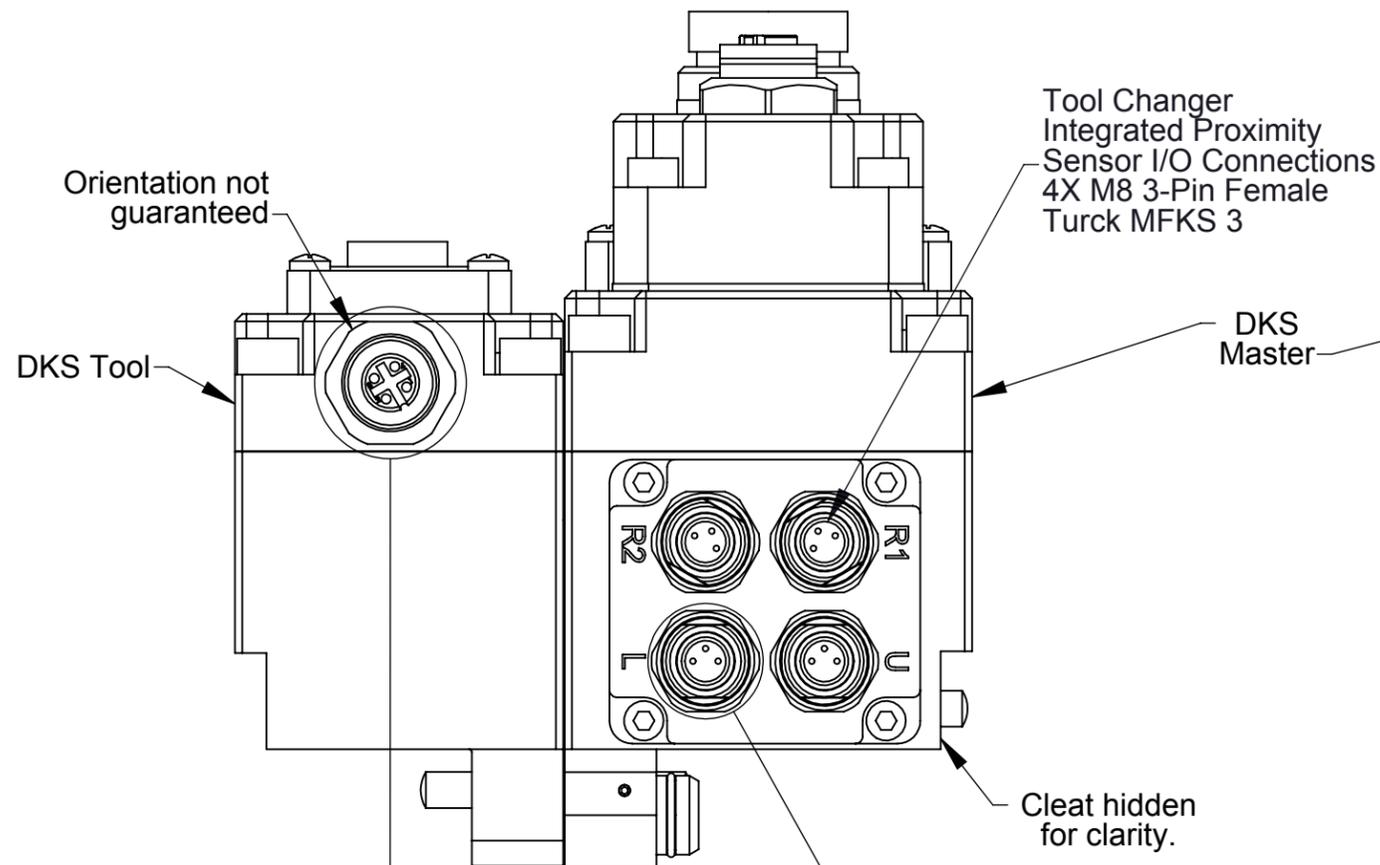
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CHECKED BY: W.Berrocal, 11/14/18		DKS Module Customer Drawing	
K.Davis, 11/13/18		SCALE	REVISION
PROJECT # 181030-5	SHEET 1 OF 4	1:2	04
		SIZE	DRAWING NUMBER
		B	9630-20-DKS



Sensor Input Connection Typical

TABLE 4: TSI CONNECTOR	
1	INPUT V+ (TSI)
2	INPUT V+ (TSI)
3	TSI
4	TSIV

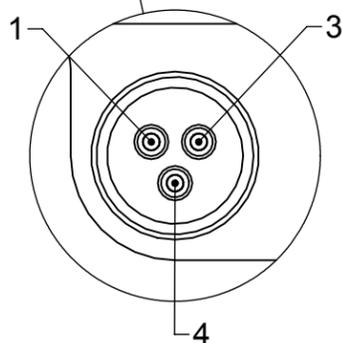
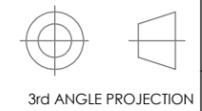


TABLE 5: VALVE CONNECTION	
1	OUTPUT V+ (Unlatch)
3	OUTPUT V- (Common)
4	OUTPUT V+ ( Latch)

NOTES: UNLESS OTHERWISE SPECIFIED.

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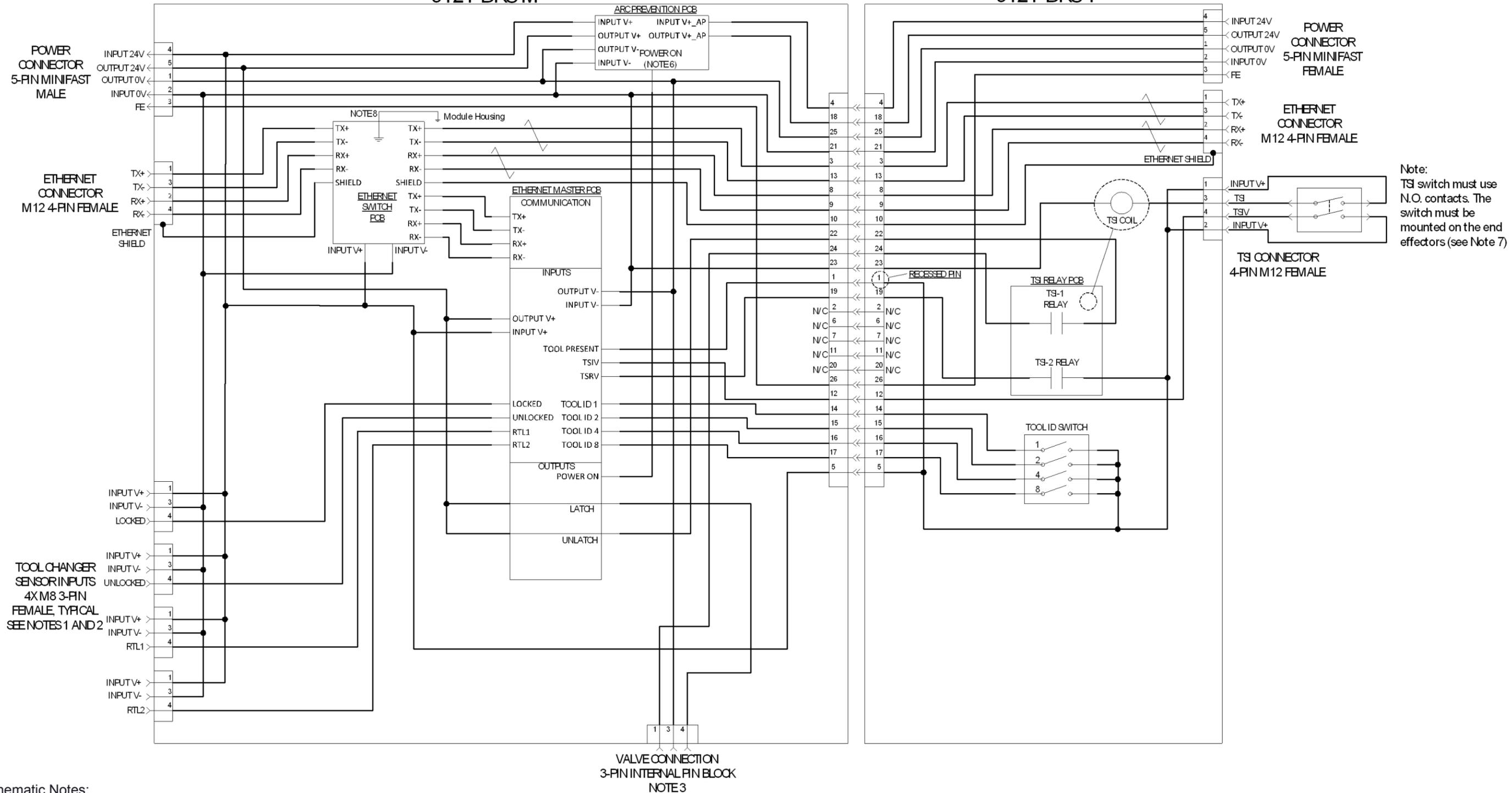
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PROJECT # 181030-5	SHEET 2 OF 4	SCALE 2:3	SIZE B
		DRAWING NUMBER 9630-20-DKS	REVISION 04

9121-DKSM

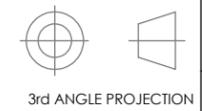
9121-DKST



- Schematic Notes:
- Note that the sensors are powered by INPUT V+ power.
  - The complete tool changer package comes equipped with external cables that are connected to the sensors.
  - An internal pin block is used to transmit the Latch/Unlatch signal to the Valve Adapter.
  - Cables for Ethernet and Auxiliary Power to the DKS Modules are supplied by the user.
  - The Tool ID I/O is reported in the DKS Master Bitmap. Refer to the product manual for more information.
  - The Arc Prevention Circuits turns off OUTPUT Power and INPUT Power during coupling and uncoupling of the Master and Tool. The switching function is controlled by the "POWER ON" signal from the main PC Board. The TOOL PRESENT input is used to ensure that the spring/contact pins are touching when power is turned on. Refer to the product manual for additional information.
  - The limit switch connected to the TSI connector must have two sets of N.O. contacts (double pole single throw). A limit switch is available from ATI (p/n 9005-20-1165) but is not included with the DKS modules. Contact ATI for specific switch requirements.
  - IMPORTANT: The Ethernet Connector shell is capacitively coupled to the Module Housing.
  - The DKS Control Module is only compatible with double-solenoid control valves.
  - In the event that a Tool Changer equipped with the DKS Control Module is locked without a Tool, the only way to unlock the Tool Changer is to press the manual override located on the control valve.

NOTES: UNLESS OTHERWISE SPECIFIED.

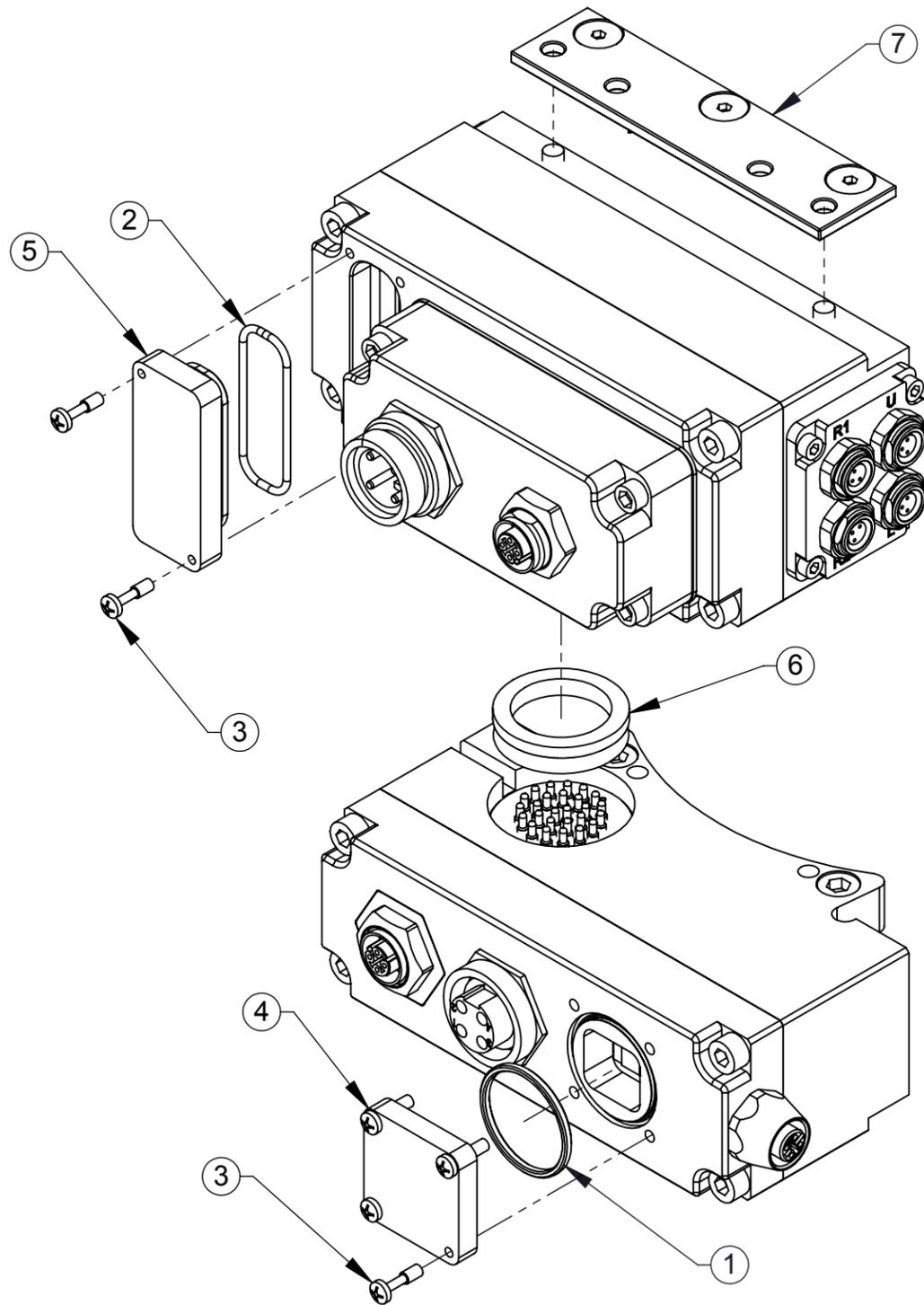
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SCALE <b>1:10</b>	SIZE <b>B</b>	DRAWING NUMBER <b>9630-20-DKS</b>	REVISION <b>04</b>



9121-DKS-M / 9121-DKS-T SERVICEABLE PARTS			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	3410-0001008-01	O-ring AS568A-018
2	1	3410-0001201-01	O-Ring AS568-024
3	6	3500-9957012-21	Pan Head M3 Captive Screw M3 X 12
4	1	3700-20-5844	Tool ID Window
5	1	3700-20-4820	Window, DJ Master, Annular Seal
6	1	4010-0000030-01	V-Ring Seal V-22A Nitrile
7	1	9005-20-1198	Master Cleat Sub-Assembly

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3rd ANGLE PROJECTION



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PROJECT # 181030-5 SHEET 4 OF 4

TITLE

DKS Module Customer Drawing

SCALE  
1:10

SIZE  
B

DRAWING NUMBER  
9630-20-DKS

REVISION  
04