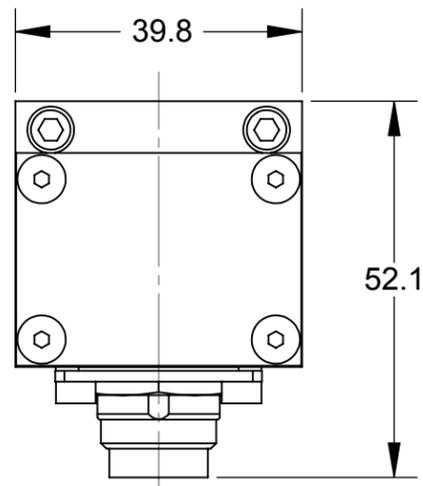
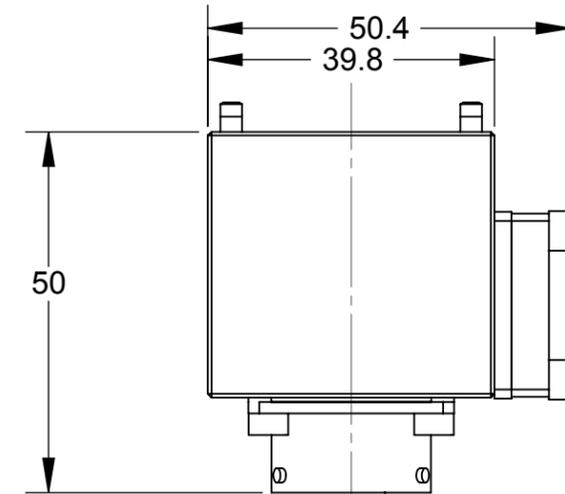
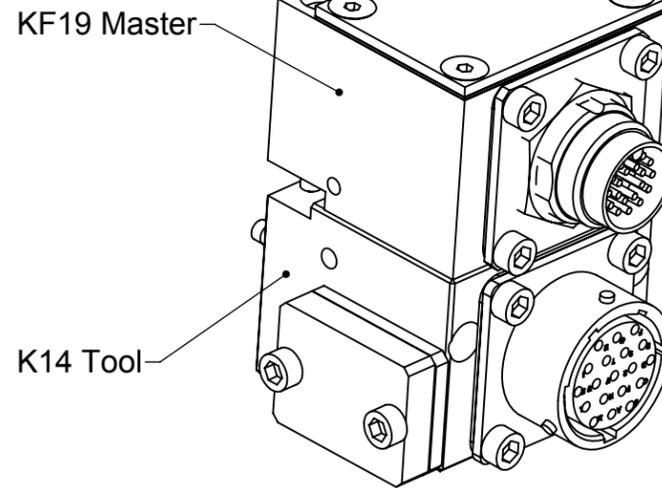
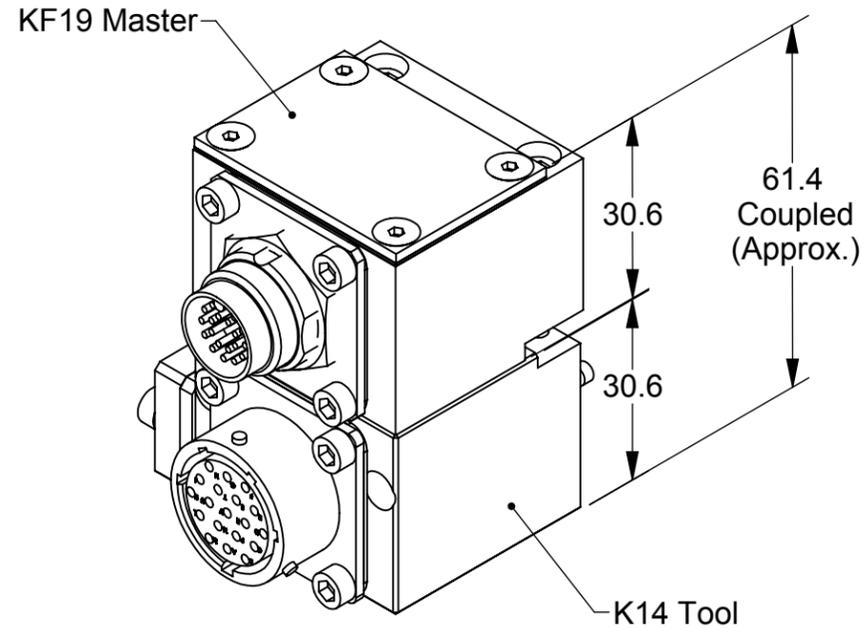


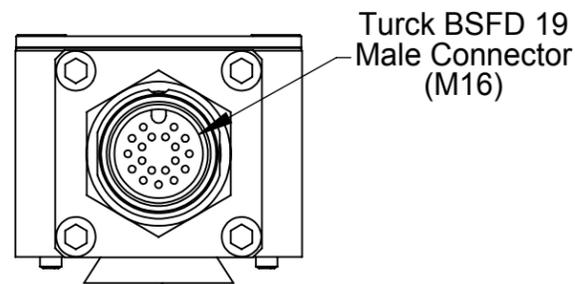
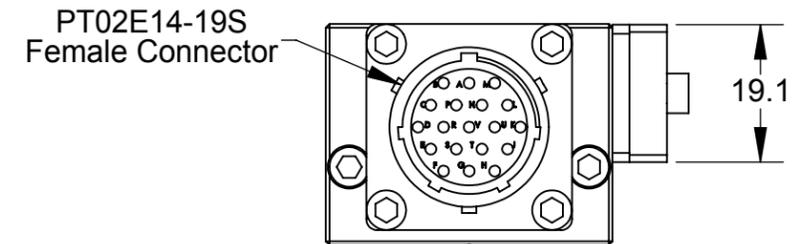
Rev.	Description	Initiator	Date
02	Corrected Module Label	JEW	10/8/2008



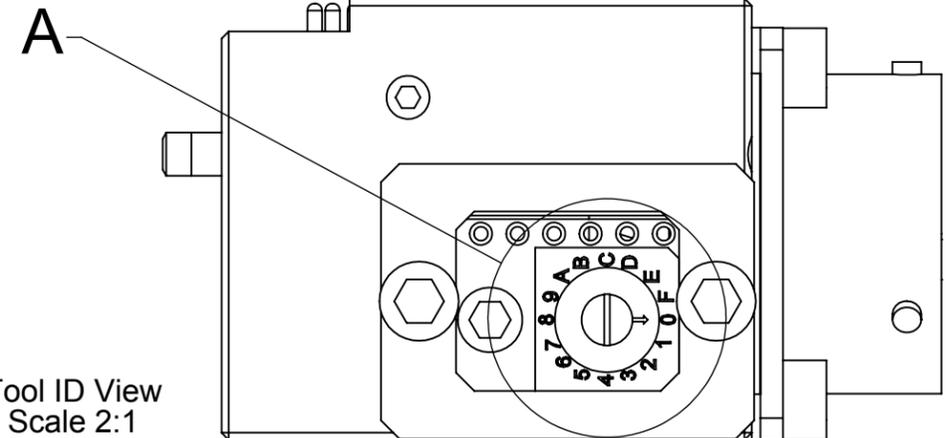
KF19 Master Module
(9120-KF19-M)



K14 Tool Module
(9120-K14-T)



Serviceable Part:
(V-Ring)
(4010-0000017-01)



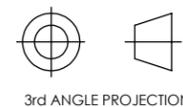
Tool ID View
Scale 2:1

NOTES: UNLESS OTHERWISE SPECIFIED
 DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS.
 ALL DIMENSIONS ARE IN MILLIMETERS.



1031 Goodworth Drive, Apex, NC 27539, USA
 Tel: +1.919.772.0115 Email: info@ati-ia.com
 Fax: +1.919.772.8259 www.ati-ia.com
 ISO 9001 Registered Company

Notes:
 1. Pin "O" on the Turck connector is First-to-mate Last-to-break at the Tool Changer interface. This pin is recommended for use as ground.



DRAWN BY: J. Williams 10/8/08	TITLE KF19-M, K14-T Module Drawing		
CHECKED BY: DTM & DKL 10/8/08	SCALE 1:1	SIZE B	DRAWING NUMBER 9630-20-KF19M K14T-01
WEIGHT LBS: .45	PRODUCT RELEASE # 080218-1 DATE:		SHEET 1 OF 2
ASSEMBLY REF:			

