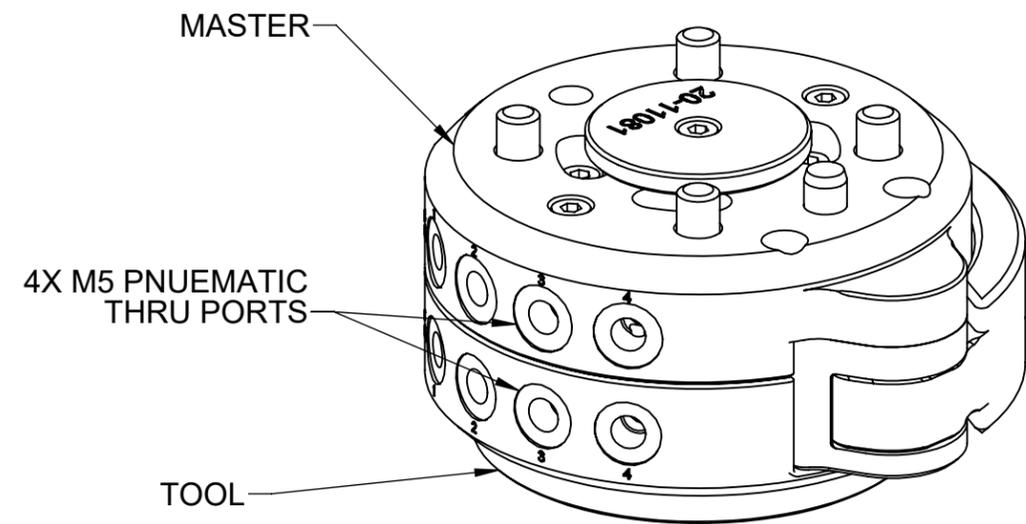
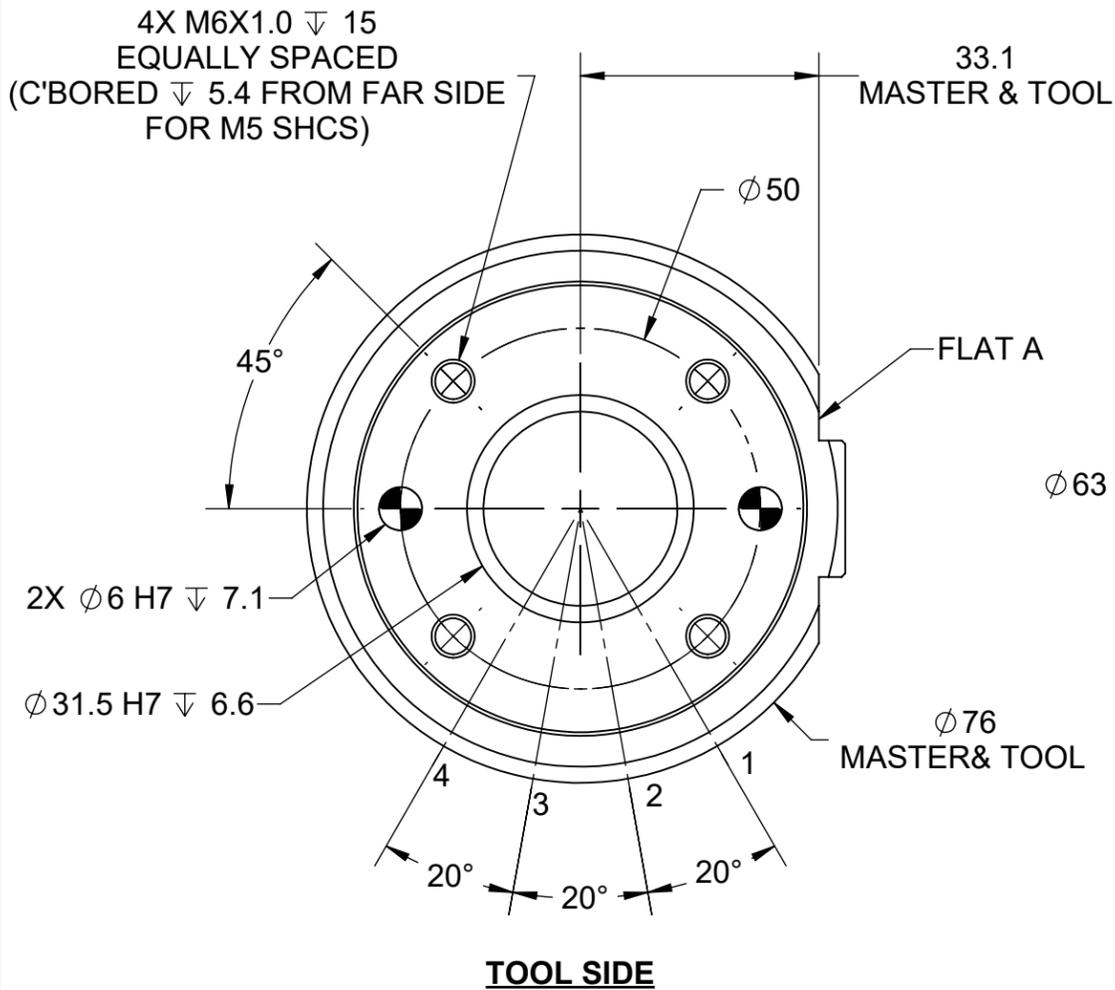
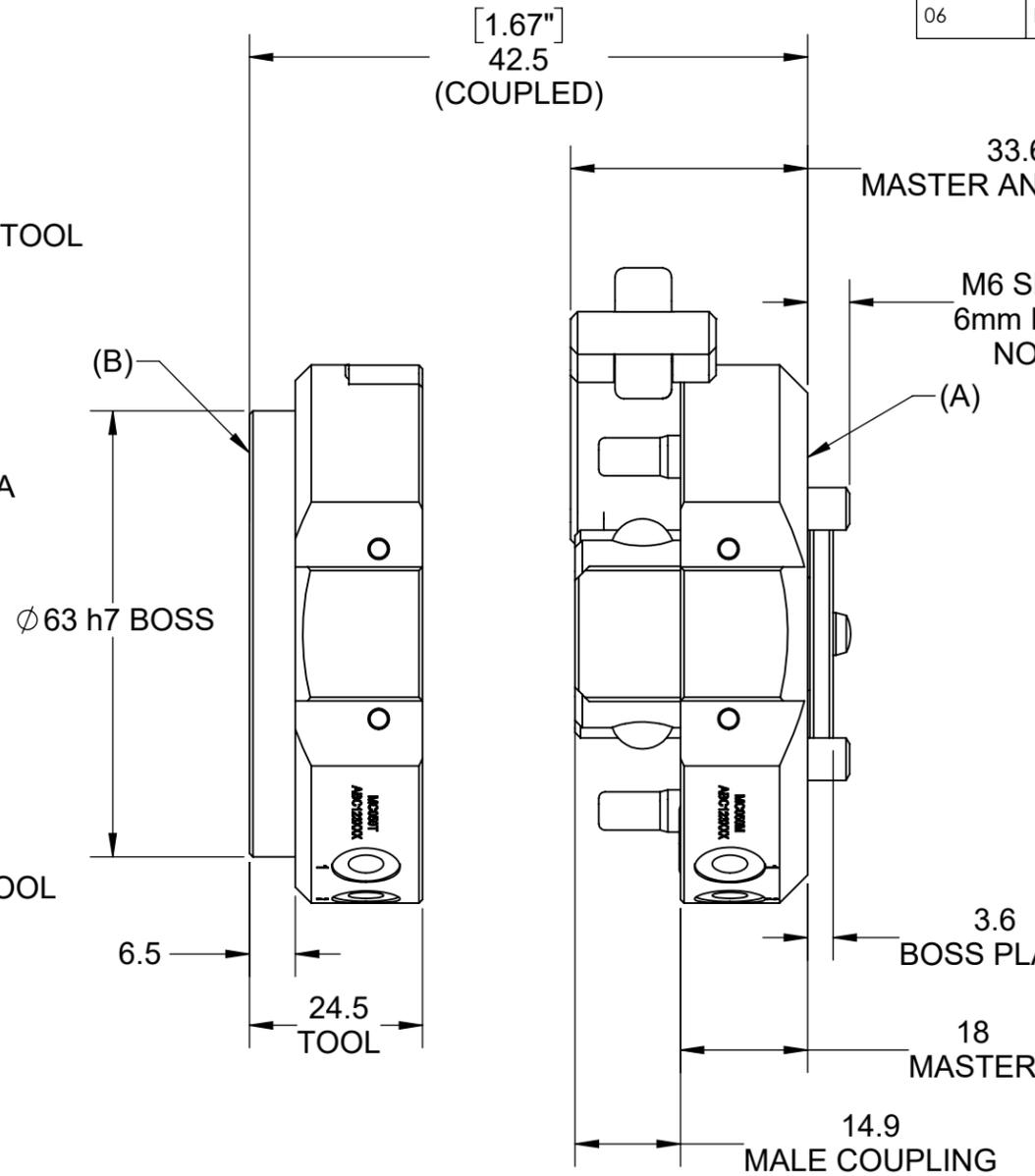


PART NUMBERS:
 (A) MASTER: 9122-050M-000
 (B) TOOL: 9122-050T-000

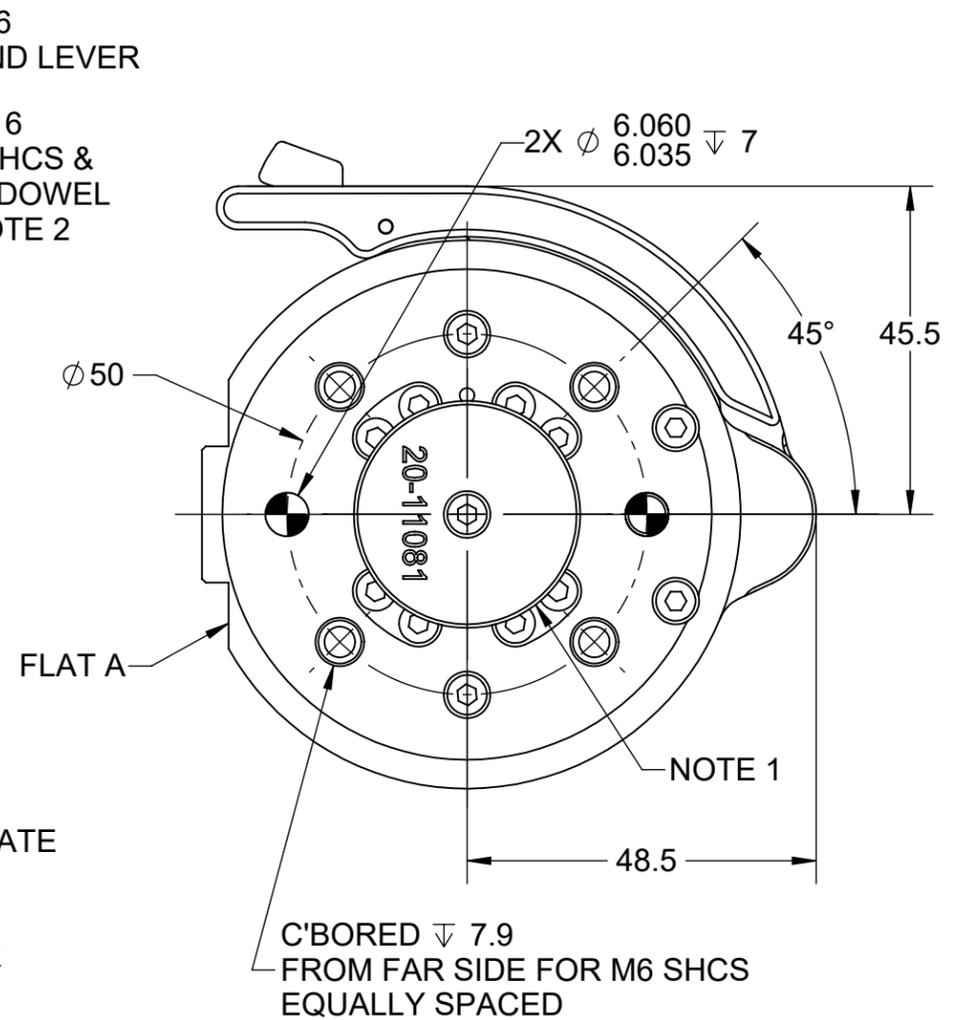
REV.	DESCRIPTION	INITIATOR	DATE
06	PROJECT RELEASE	LLL	10/30/2023



- NOTES:
1. NATIVE $\phi 31.5$ mm BOSS FOR ISO 9409-1-50-4-M6 MOUNTING. ADDITIONAL MASTER SIDE MOUNTING OPTIONS AVAILABLE.
 2. MASTER SIDE MOUNTING HARDWARE PROVIDED. (4) M6 X 16 SHCS & (1) 6mm X 14mm DOWEL.
 3. CONTACT ATI FOR FULL PART NUMBERS AND LIST OF OPTIONS



SIDE VIEW UNCOUPLED



MASTER SIDE

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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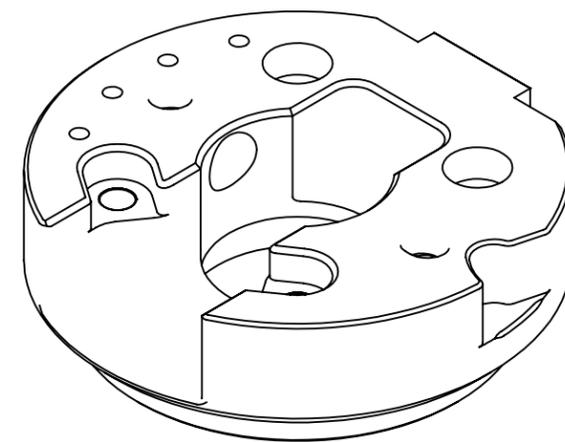
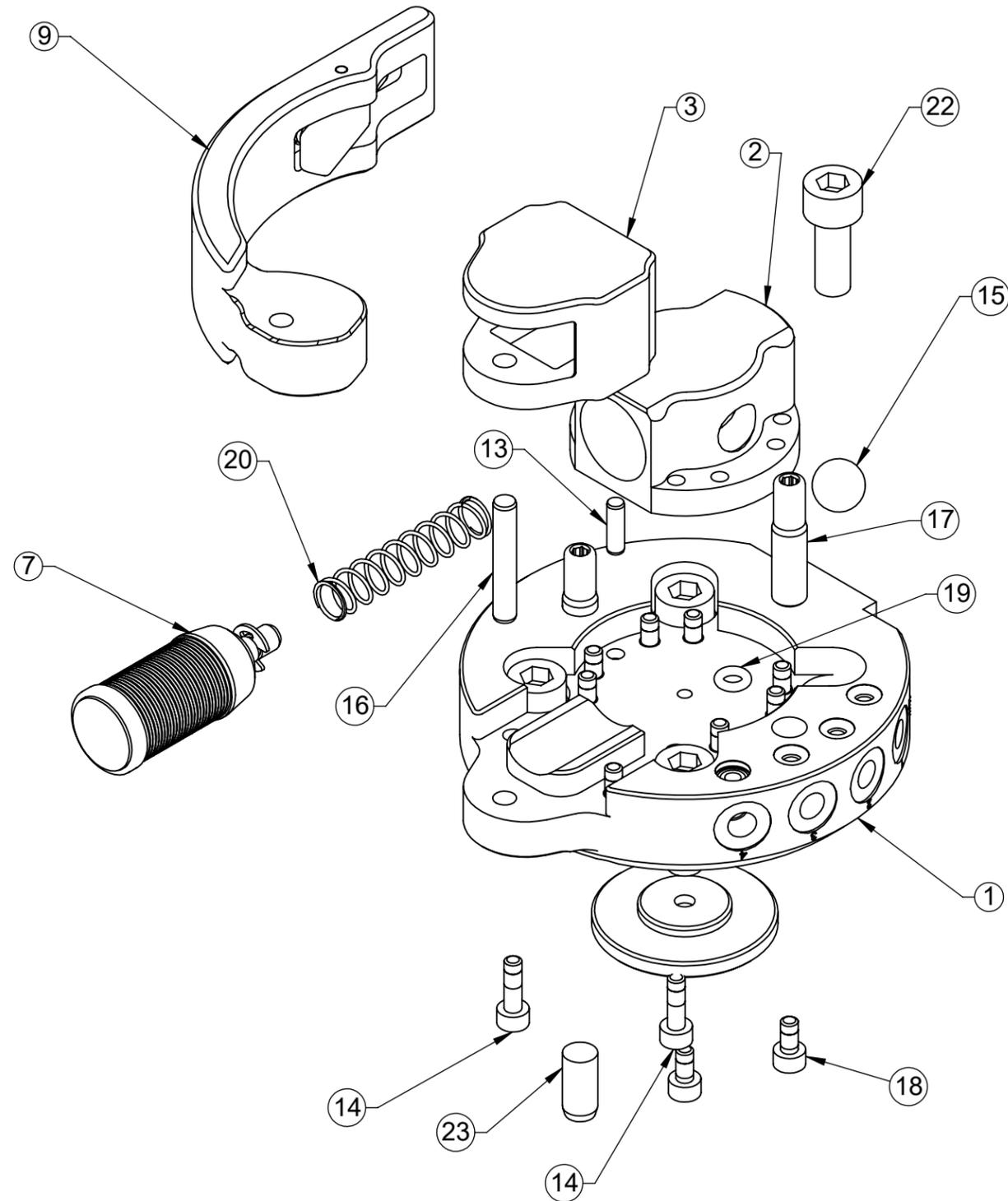
DRAWN BY: L. Larson 02/20/23		TITLE	
CHECKED BY: D. Faust 02/21/23		MC-50 Manual Coupler	
PROJECT # 191011-2	SHEET 1 OF 2	SCALE 1:1	SIZE B
DRAWING NUMBER 9630-20-MC050		REVISION 06	

MC-50 MASTER ASSEMBLY

9122-050M-000

MC-50 TOOL BASE

9122-050T-000



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3rd ANGLE PROJECTION



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DRAWN BY: L. Larson 02/20/23

CHECKED BY: D. Faust 02/21/23

TITLE

MC-50 Manual Coupler

PROJECT # 191011-2 SHEET 2 OF 2

SCALE
1:1

SIZE
B

DRAWING NUMBER
9630-20-MC050

REVISION
06