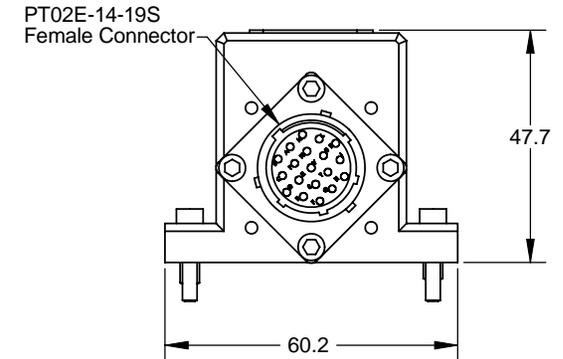
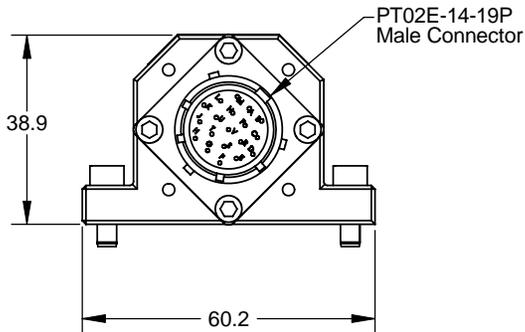
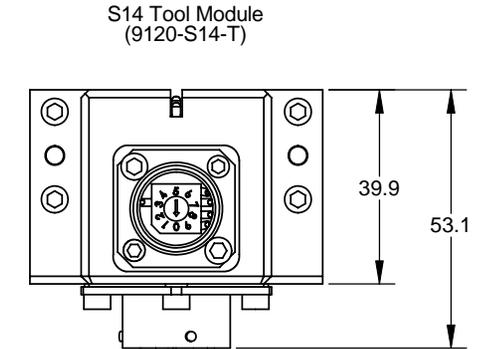
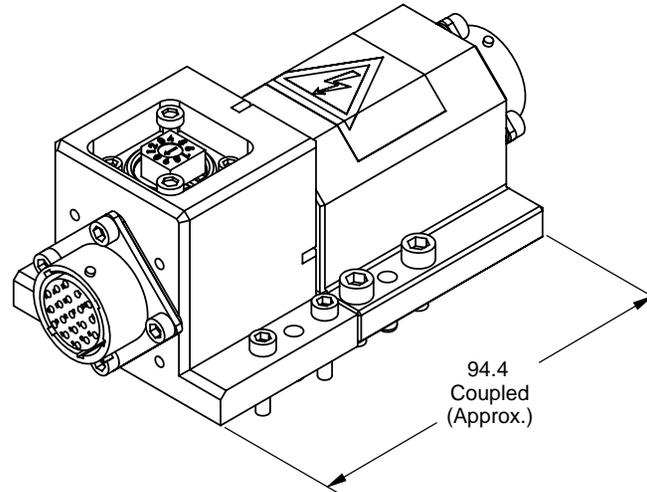
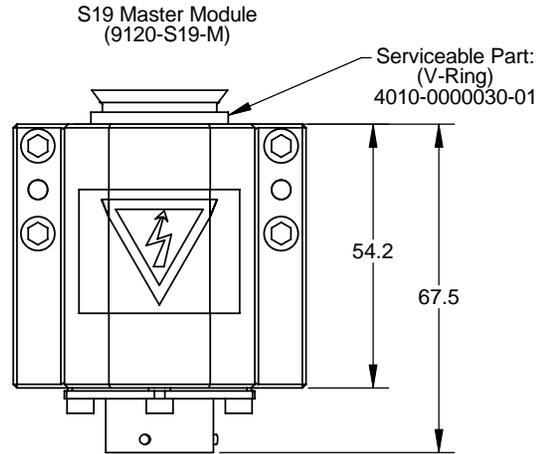


" DANGER! - For electrical modules using > 60VDC or 42 VAC, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components."

Rev.	Description	Initiator	Date
03	Eco 5007: Corrected tool ID table.	KLP	11/6/2006
04	Eco 5942: Added "Danger! remove power" note.	CDM	12/6/2007
05	Eco 8320: Corrected orientation of Tool ID PCB and Tool ID Switch.	CF	2/14/2011



NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: P.Sparrow, 9/16/04	TITLE			
CHECKED BY: B.Digeso, 10/29/04	S19-M with S14-T Module Drawing			
PROJECT # 030725-3 SHEET 1 OF 2	SCALE 1:1	SIZE B	DRAWING NUMBER 9630-20-S19M S14T	REVISION 05