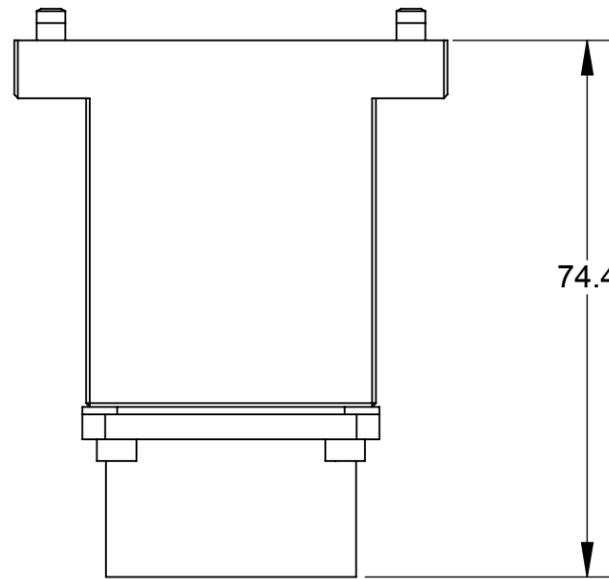


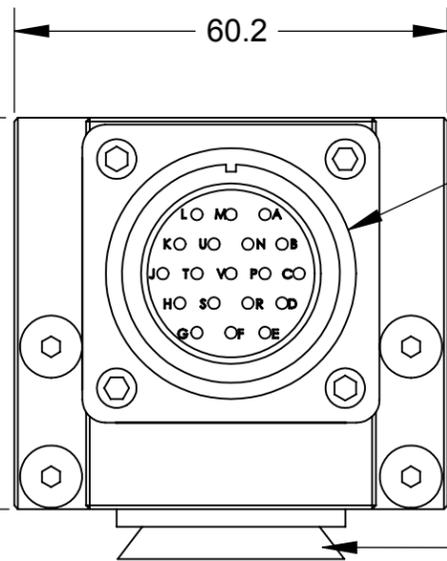
**" DANGER! - For electrical modules using > 60VDC or 42 VAC, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components."**

Rev.	Description	Initiator	Date
03	ECO 5007: Corrected tool ID table.	KLP	11/6/2006
04	ECO 5942; Added "Danger! remove power" note.	CDM	12/27/2007

T19 Master Module  
(9120-T19-M)



74.4

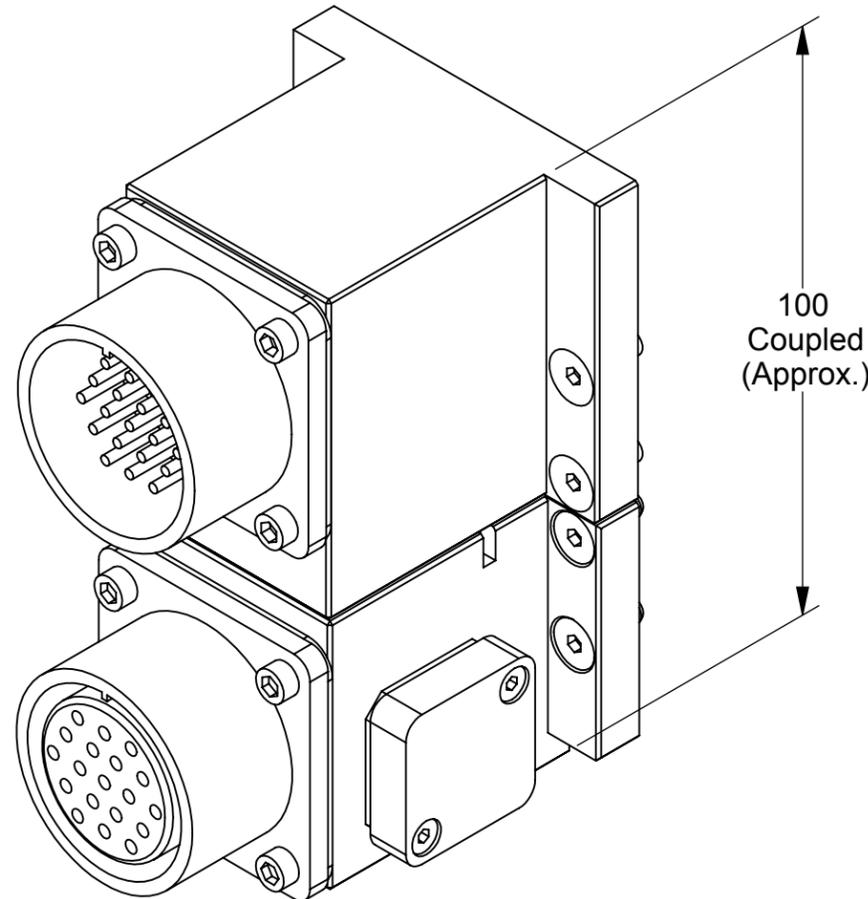


60.2

54.2

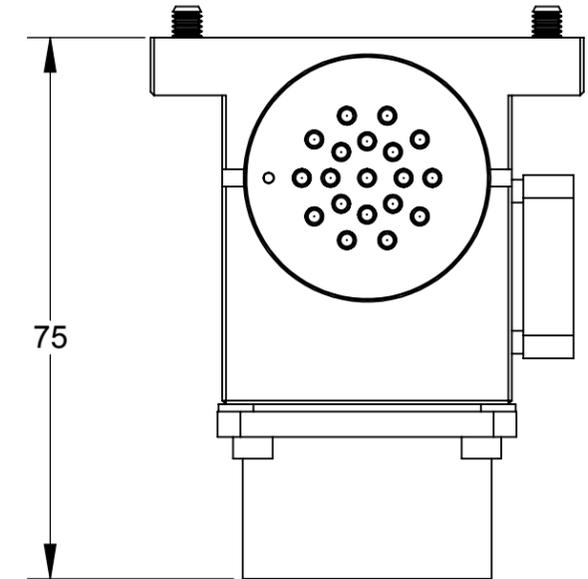
MS3102E22-14P  
Male Connector

Serviceable Part:  
(V-Ring)  
4010-0000030-01



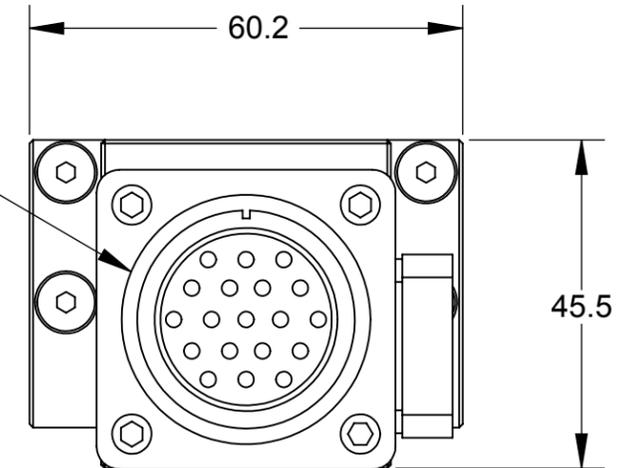
100  
Coupled  
(Approx.)

T14 Tool Module  
(9120-T14-T)



75

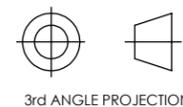
MS3102E22-14S  
Female Connector



60.2

45.5

NOTES: UNLESS OTHERWISE SPECIFIED  
 DO NOT SCALE DRAWING. DRAWN IN SOLIDWORKS.  
 ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION

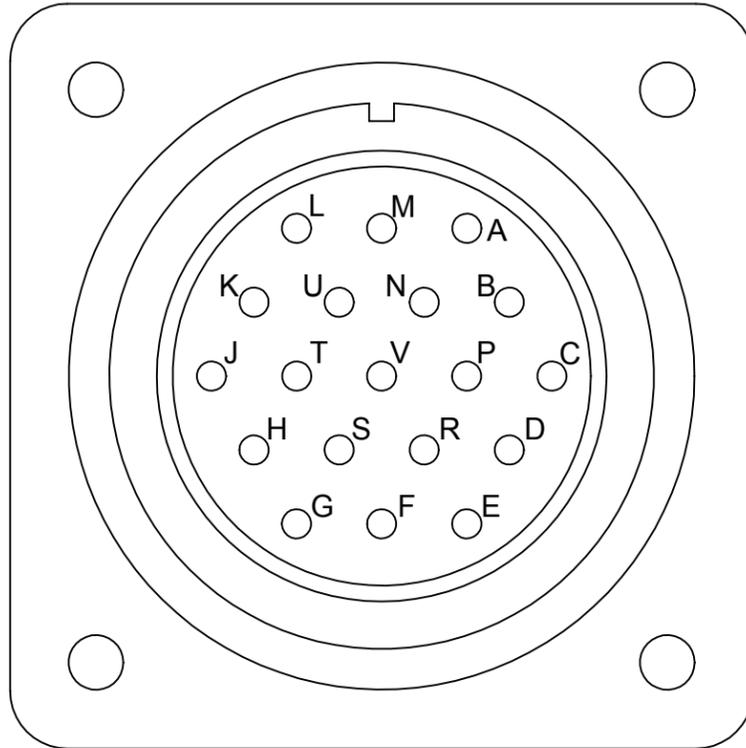


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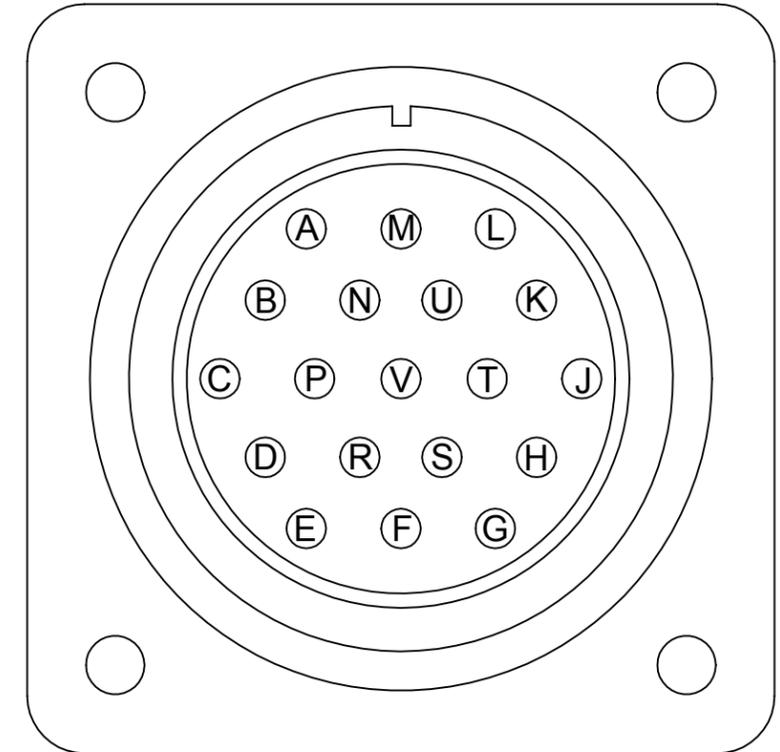
DRAWN BY: P.Sparrow, 10/6/04		TITLE T19-M with T14-T Module Drawing	
CHECKED BY: B.Digeso, 10/29/04		SCALE 1:1	DRAWING NUMBER 9630-20-T19M T14T-04
WEIGHT LBS: 1.25		SIZE B	DATE: 030725-3
ASSEMBLY REF:		SHEET 1 OF 2	

Rev.	Description	Initiator	Date
-	See Sheet1	-	-

**T19-M**  
 Master Side  
 (MS3102E22-14P)



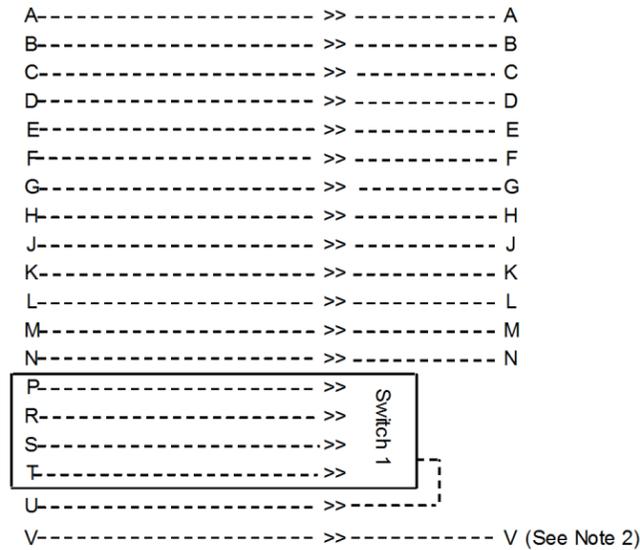
**T14-T**  
 Tool Side  
 (MS3102E22-14S)



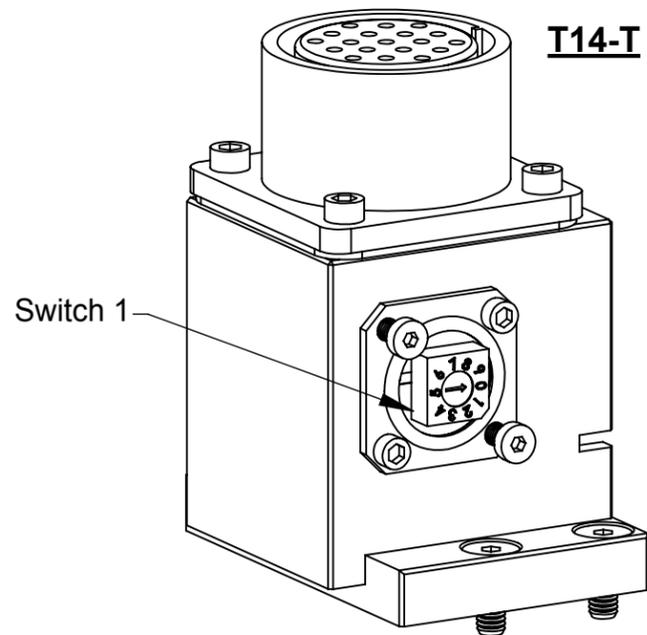
T19 to T14 Pin Out

T19 Master  
 MS3102E22-14P  
 Male Connector

T14 Tool  
 MS3102E22-14S  
 Female Connector



**T14-T**



**Signal Legend**

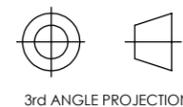
Pin V: 0 VDC (recommended)  
 Pin U: 5-50 VDC 100mA Max (Tool ID)

**Binary Output of Tool ID**

Switch Selection	Pin	Pin	Pin	Pin
	P	S	R	T
0	0	0	0	0
1	0	0	0	1
2	0	0	1	0
3	0	0	1	1
4	0	1	0	0
5	0	1	0	1
6	0	1	1	0
7	0	1	1	1
8	1	0	0	0
9	1	0	0	1

- Note:
1. Large views of connectors are 2.5:1 scale.
  2. Pin "V" on the amphenol connectors is First-to-mate Last-to-break at the Tool Changer interface. This pin is recommended for use as ground.

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DRAWN BY: P.Sparrow, 10/6/04	TITLE T19-M with T14-T Module Drawing		
CHECKED BY: B.Digeso, 10/29/04	SCALE 1:1	SIZE B	DRAWING NUMBER 9630-20-T19M T14T-04
WEIGHT LBS: 1.25	PRODUCT RELEASE # 030725-3 DATE:		
ASSEMBLY REF:	SHEET 2 OF 2		