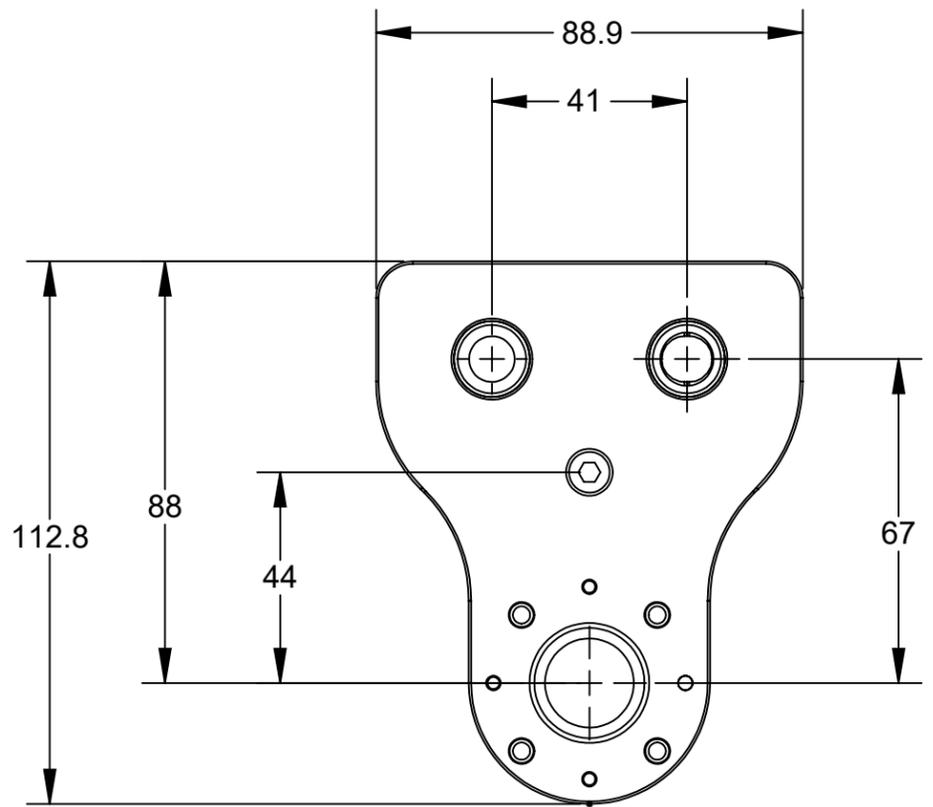
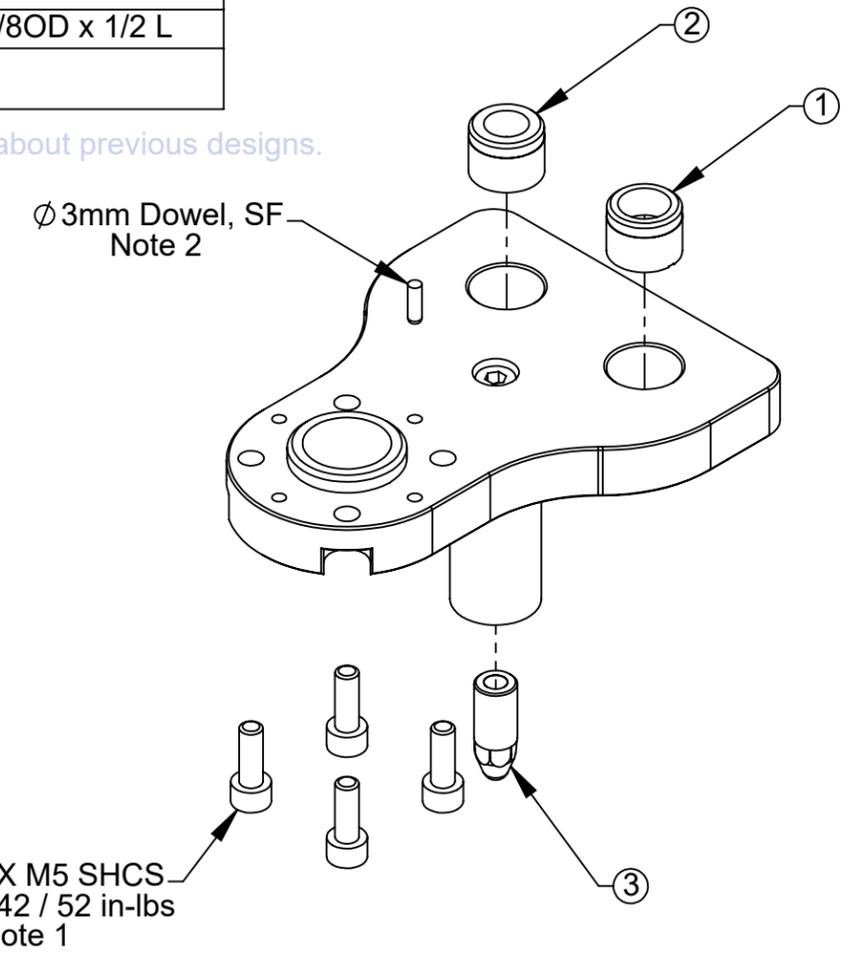
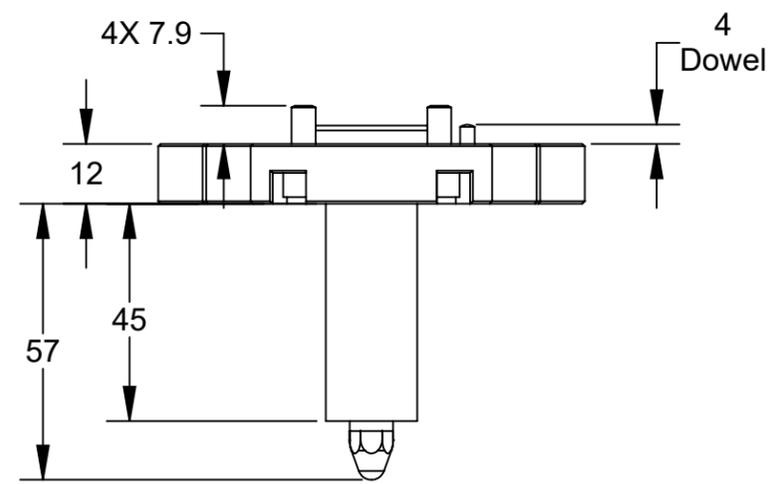


Rev.	Description	Initiator	Date
04	ECO 21276; REPLACED 3700-20-5756 WITH 3700-20-11225, ADDED NOTE TO CONTACT ATI APPLICATIONS ENGINEERING.	LJH	6/14/2023



Serviceable Items			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-11225	TSS Alignment Pin

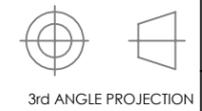
Note: Contact ATI Application Engineering for questions about previous designs.



Notes:

- Fasteners shipped loose. Customer to use Loctite or similar thread locker and torque to listed value.
- Dowel shipped loose. Customer to press dowel into ATI Tool Changer.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-7123	TSS Tooling Interface Plate for QC-5,11 - Blank
NOTES: UNLESS OTHERWISE SPECIFIED.		 <p>1031 Goodworth Drive, Apex, NC 27539, USA Tel: +1.919.772.0115 Email: info@ati-ia.com Fax: +1.919.772.8259 www.ati-ia.com ISO 9001 Registered Company</p>	
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.			
DRAWN BY: D.Brewer, 10/30/13		TITLE	
CHECKED BY: J. Winterroth, 11/18/13		TSS Tooling Interface Plate for QC-5, 11	
PROJECT #		SCALE	REVISION
SHEET 1 OF 1		2:3	04
		SIZE	DRAWING NUMBER
		B	9630-20-TSS-HBQ-7123



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