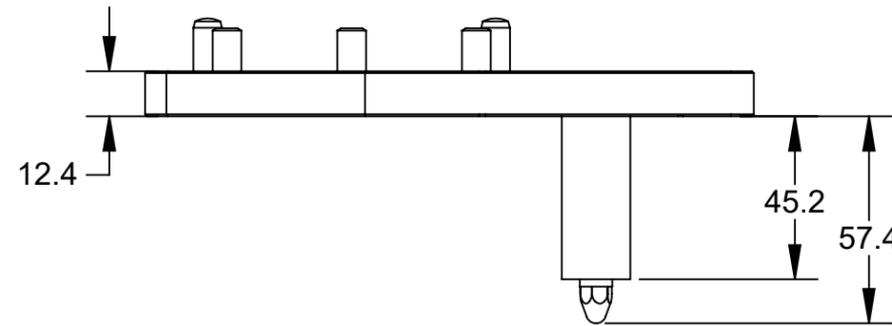
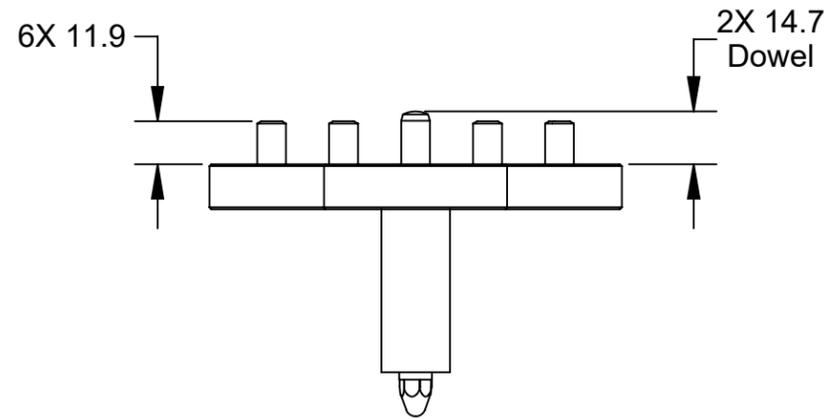
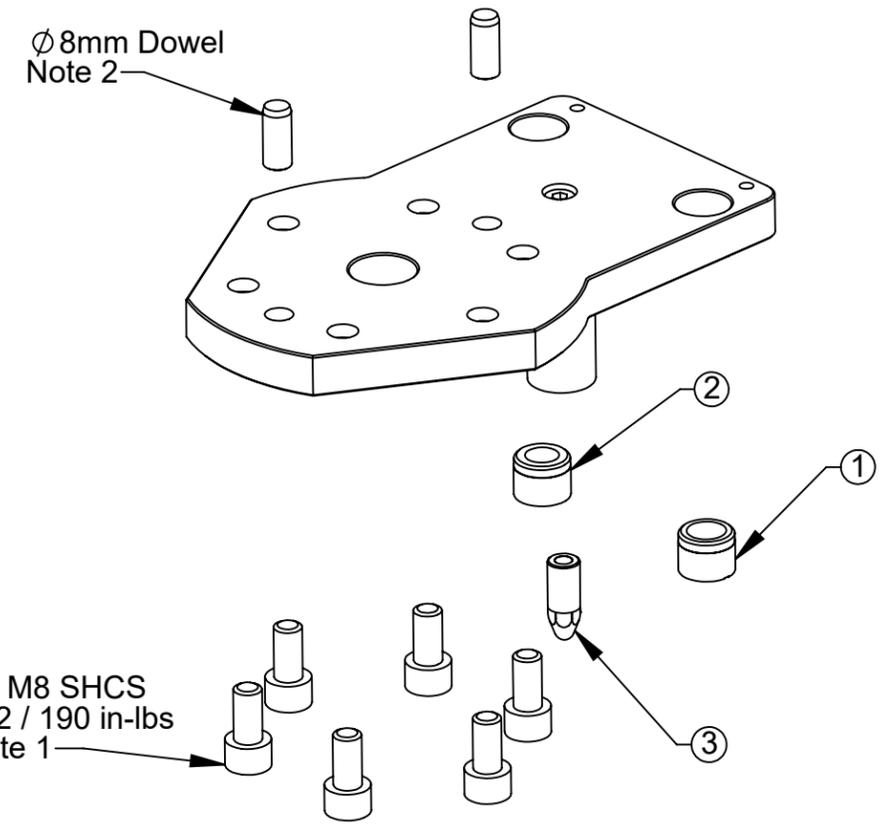
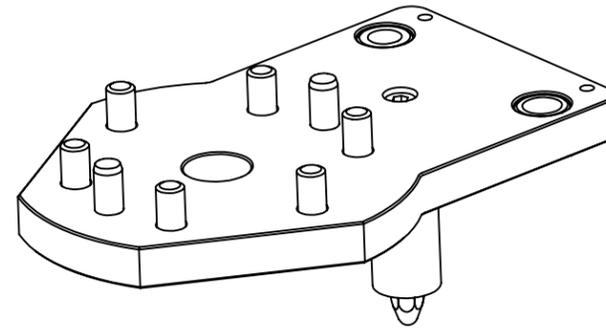
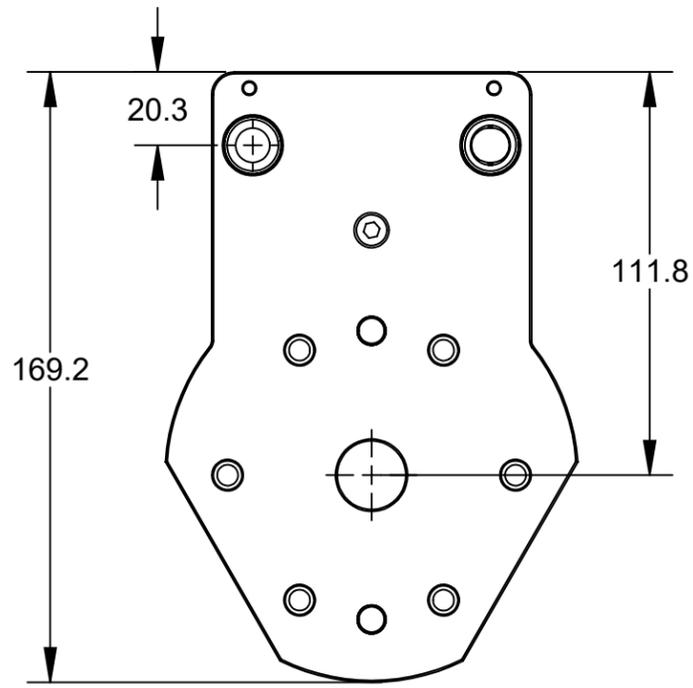


Rev.	Description	Initiator	Date
03	ECO 21276; REPLACED 3700-20-5756 WITH 3700-20-11225, ADDED NOTE TO CONTACT APPLICATIONS ENGINEERING.	LJH	6/14/2023



6X M8 SHCS
242 / 190 in-lbs
Note 1

Serviceable Items			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	Elongated Drill Bushing 3/8" dia, 5/8 OD, 1/2" long
2	1	3700-20-5230	Drill Bushing 3/8ID x 5/8OD x 1/2 L
3	1	3700-20-11225	TSS Alignment Pin Female

Note: Contact ATI Application Engineering for questions about previous designs.

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-9400	TSS Tooling Interface Plate for QC-40 - Blank

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



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DRAWN BY: L. Strahler 1/7/2016		TITLE	
CHECKED BY: J. Winterroth 1/7/2016		TSS Tooling Interface Plate for QC-40 - Blank	
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-TSS-HBQ-9400	03

- Notes:
- Customer to install fasteners with suggested Loctite or similar threadlocker and torque to recommended torque value.
 - Customer to install dowel pins into QC-40 Tool Body.

PROJECT # 150615-2 SHEET 1 OF 1