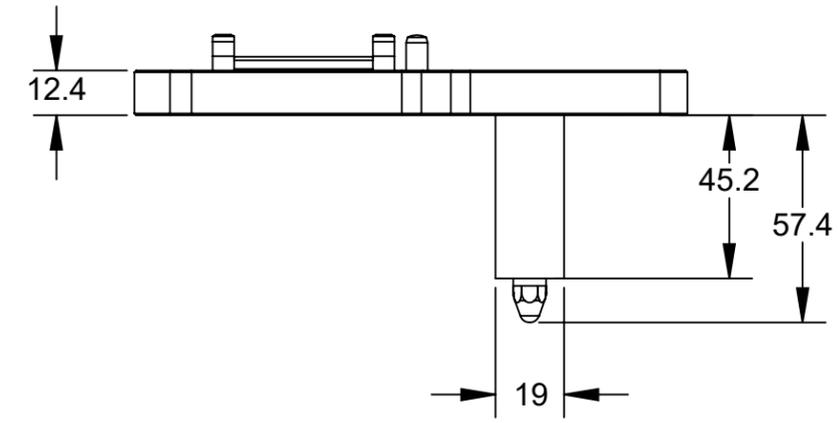
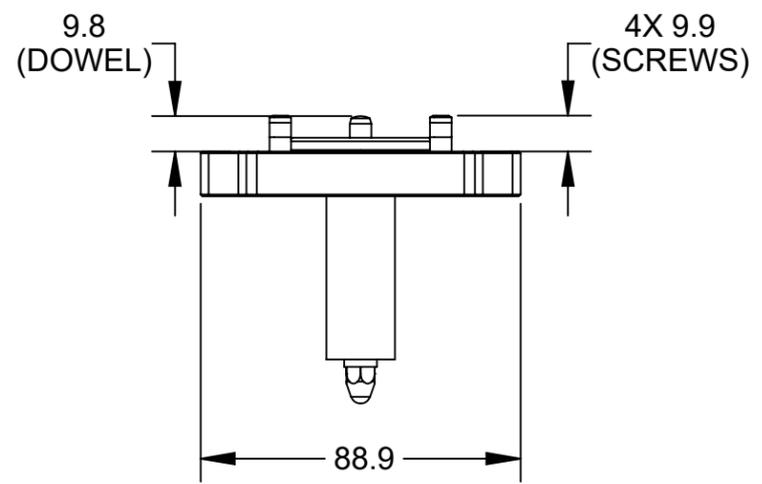
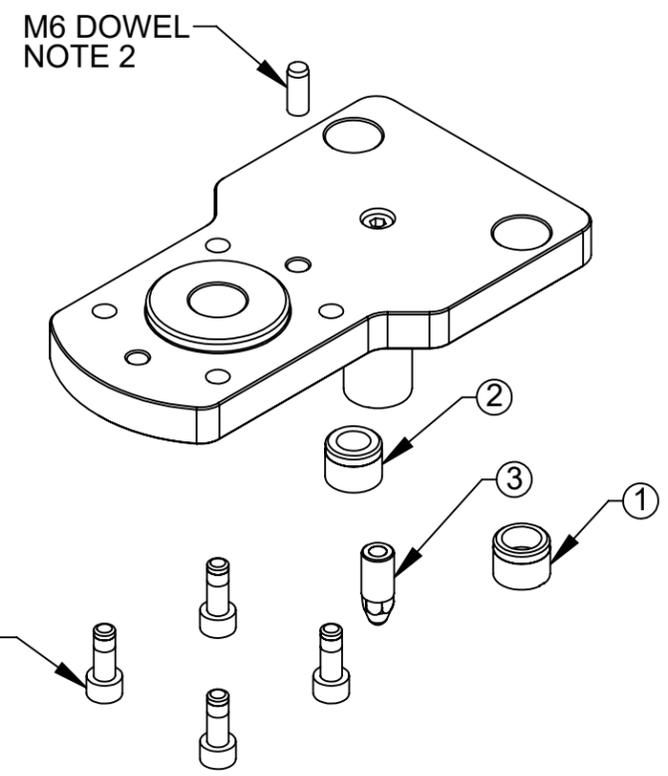
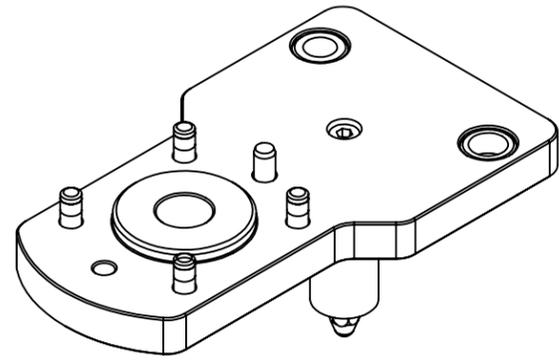
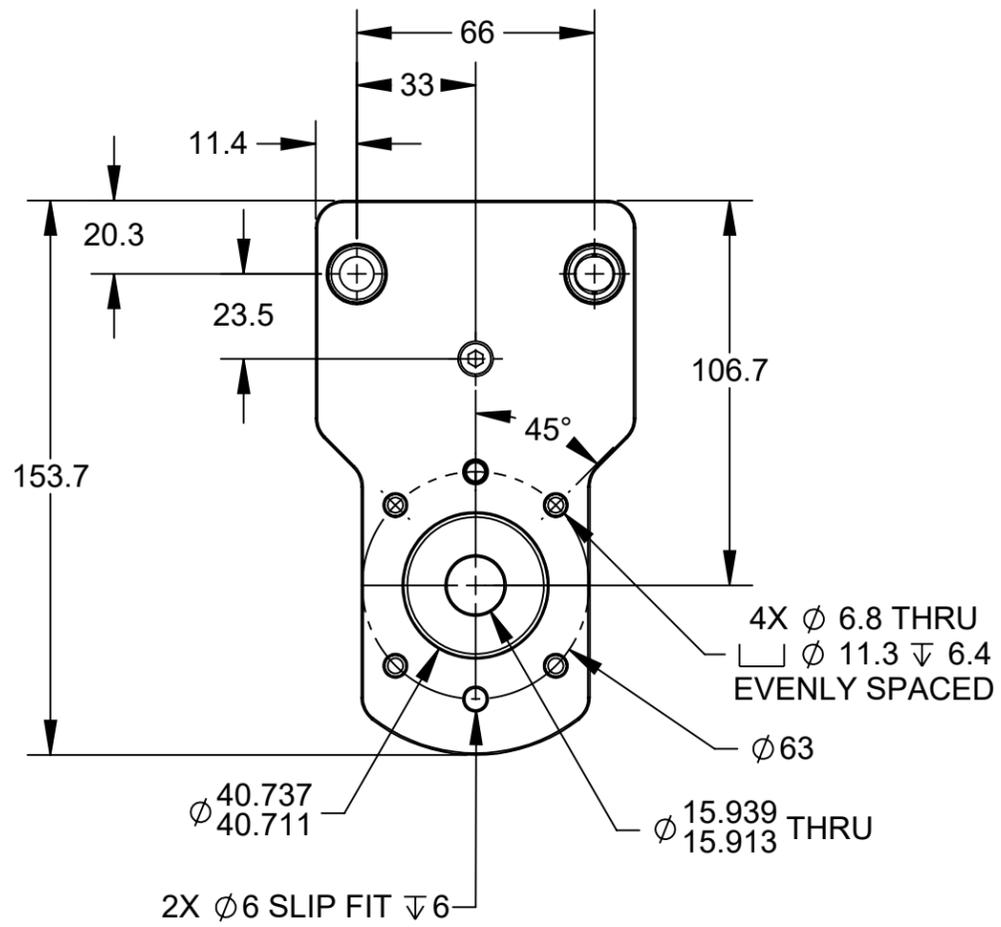


Rev.	Description	Initiator	Date
07	ECO 21276; Replaced 3700-20-5756 with 3700-20-11225, added note to see application engineering.	LJH	6/14/2023



SERVICEABLE ITEMS			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	3700-20-5200	ELONGATED DRILL BUSHING 3/8" DIA, 5/8 OD, 1/2" LONG
2	1	3700-20-5230	DRILL BUSHING 3/8ID X 5/8OD X 1/2 L
3	1	3700-20-11225	TSS ALIGNMENT PIN FEMALE

Note: Contact ATI Application Engineering for questions about previous designs.

NOTES:
 1. CUSTOMER TO INSTALL PRE-APPLIED FASTENERS AND TORQUE TO LISTED VALUE.
 2. CUSTOMER TO INSTALL DOWEL PIN INTO QC-21E TOOL BODY.

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
1	1	9120-TSS-HBQ-9483	TOOLING INTERFACE PLATE FOR QC-20/21/22 - BLANK

NOTES: UNLESS OTHERWISE SPECIFIED.
DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: L. STRAHLER 8/27/15		TITLE	
CHECKED BY: J. WINTERROTH 9/4/15		TSS TOOLING INTERFACE PLATE FOR QC-20/21/22 - BLANK	
SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-TSS-HBQ-9483	07

PROJECT # 150821-1 SHEET 1 OF 1



3rd ANGLE PROJECTION