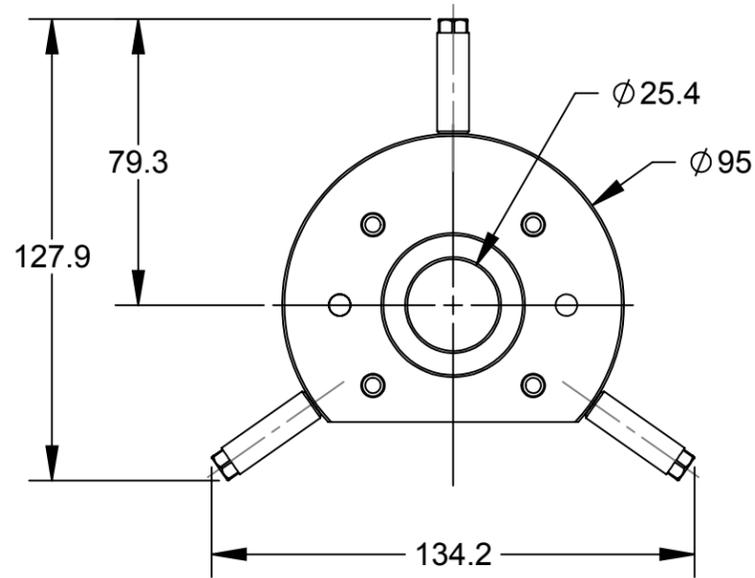
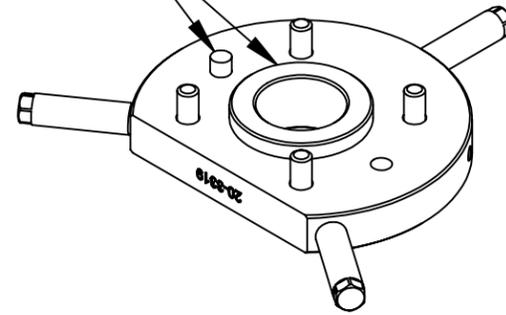


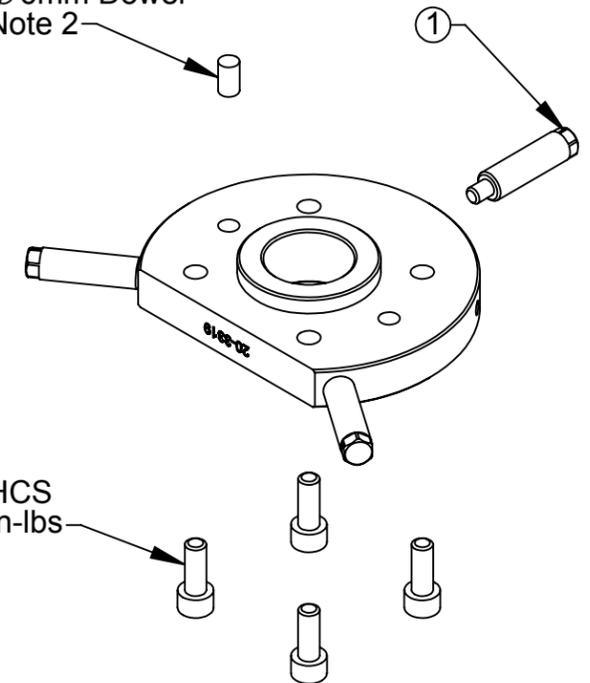
Rev.	Description	Initiator	Date
01	Initial Drawing	JMW	02/07/2014
02	ECO 12417: Added 'Serviceable Items' Table	DBoh	7/24/2014



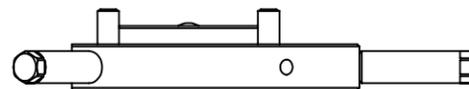
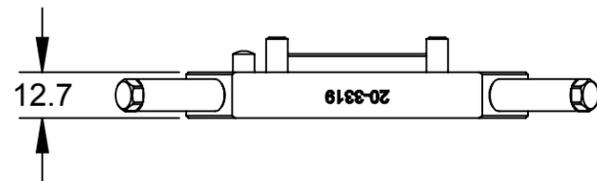
Interface for QC-20, 21, 21E Tool



Ø6mm Dowel
Note 2



4X M6 SHCS
242 / 89 in-lbs
Note 1



Serviceable Items			
ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	3	3700-20-3303	ALIGNMENT PIN

Notes:

1. Customer to use Loctite or similar thread locker and torque to listed torque.
2. Customer to install dowel into QC Tool Body.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



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DRAWN BY: J. Winterroth, 2/07/14		TITLE	
CHECKED BY: D. Norton, 2/10/14		TSS Tooling Interface Plate for QC-20, 21, 21E - 3 pins	
PROJECT # -	SHEET 1 OF 1	SCALE	REVISION
		1:2	02
SIZE	DRAWING NUMBER		
B	9630-20-TSS-HVQ-3319		