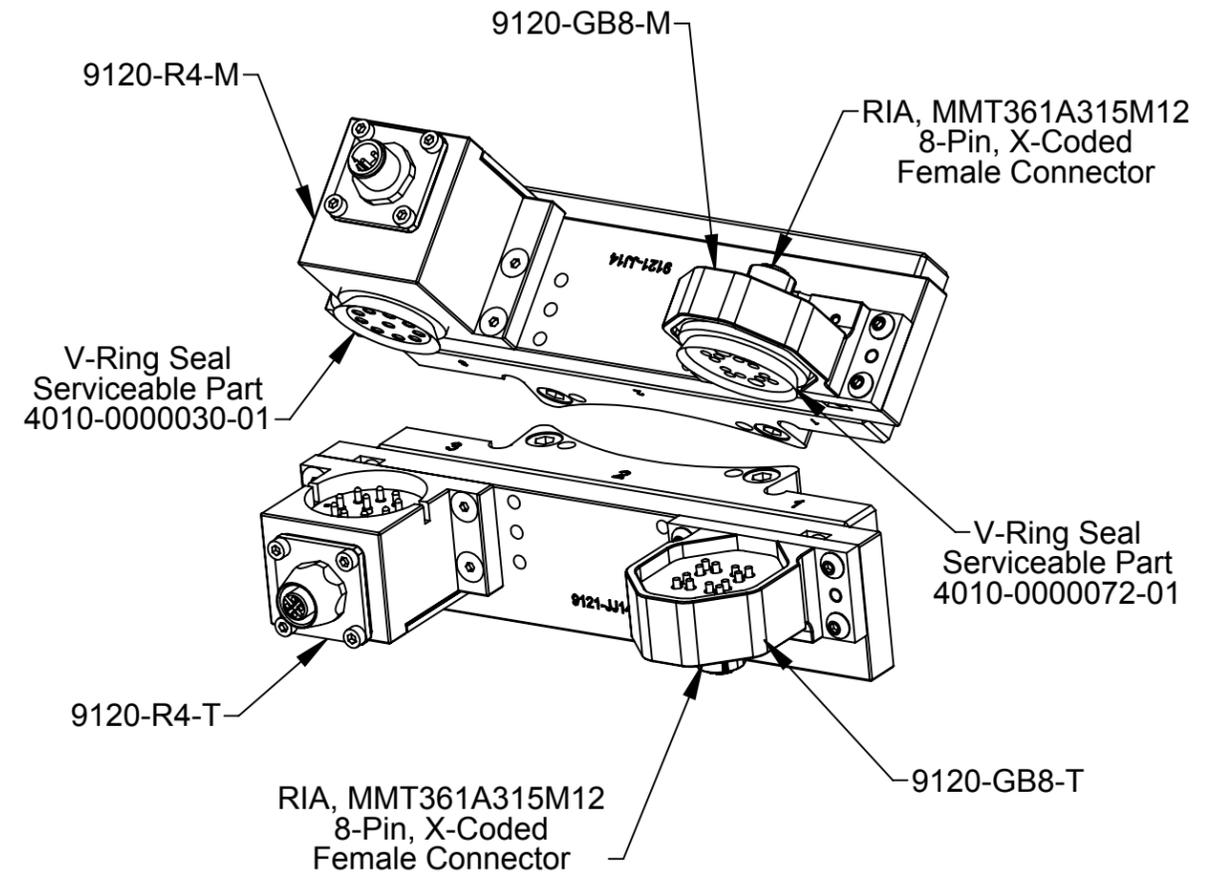
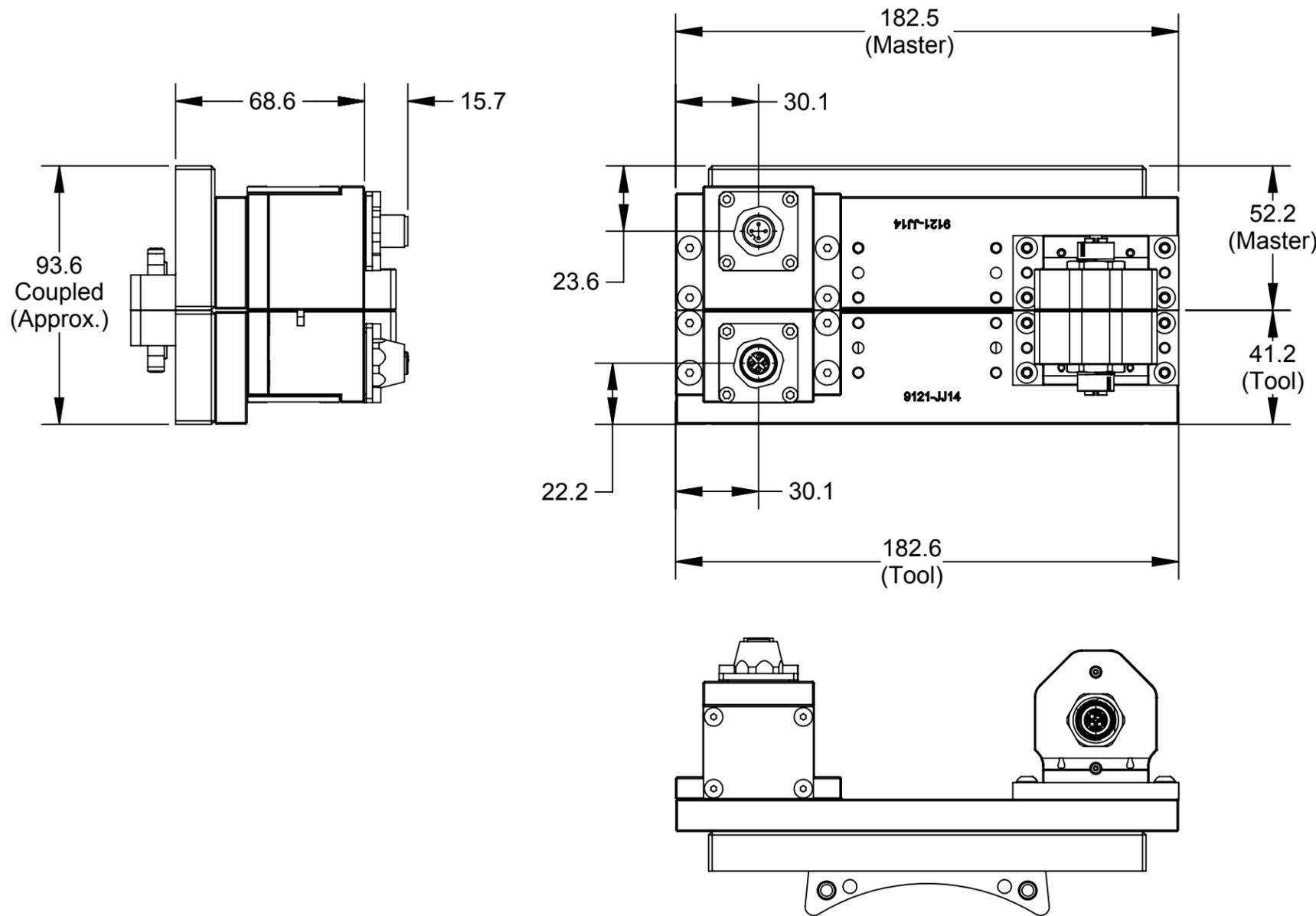


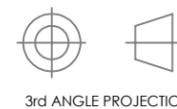
Rev.	Description	Initiator	Date
01P	Initial Design	TP	1/19/2015
02	Project Release	TP	2/2/2015
03	Eco 17917; Removed Master Cleat Assembly 9005-20-1198 and Dowels 3540-0105010-11 (Qty.2) on 9121-UF2-M. Relinked dimensions. Updated the following dims: 93.6 was 100, 23.6 was 26.8, 22.2 was 25.4, 52.2 was 55.4, 41.2 was 44.4, & 182.5 was 182.6	CF	5/30/2019



- Notes:
1. Do not couple or uncouple the servo modules unless electrical power has been disconnected and discharged both upstream and downstream from the modules.
 2. Do not service modules with power applied to contacts.
 3. See 9630-20-GB8 and 9630-20-R4 drawings for electrical module details.
 4. See 9121-JJ14-M/T drawings for adapter plate assembly.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



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DRAWN BY: T. Payne, 1/16/15		TITLE	
CHECKED BY: W. Berrocal, 1/22/15		UF2 Electrical Module Assembly	
PROJECT # 150115-1	SHEET 1 OF 1	SCALE 1:5	SIZE B
		DRAWING NUMBER 9630-20-UF2	REVISION 03