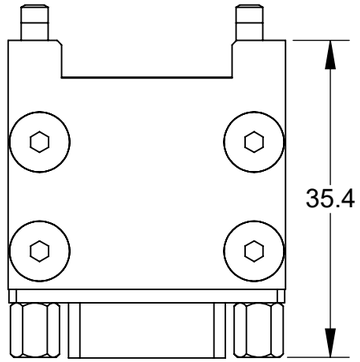
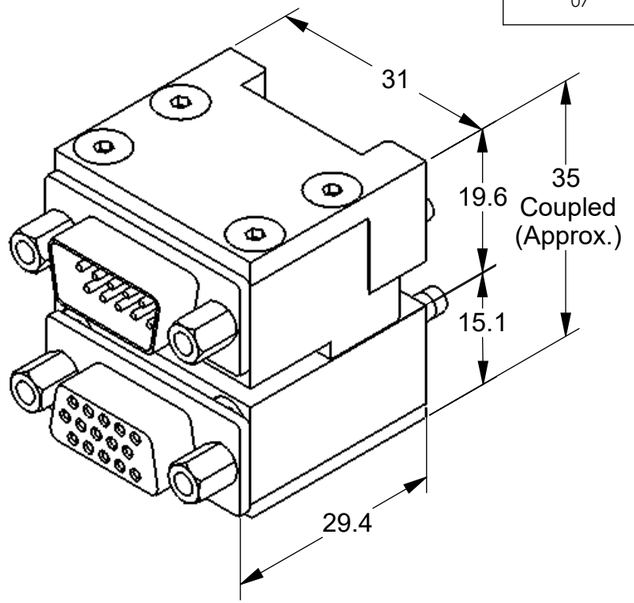
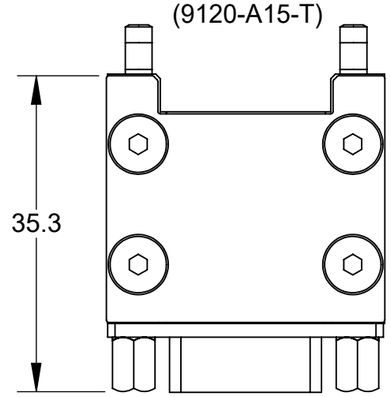
Rev.	Description	Initiator	Date
07	ECO 21658: Cover plate material changed from machined aluminum to molded POM-C.	BAW	12/21/2023

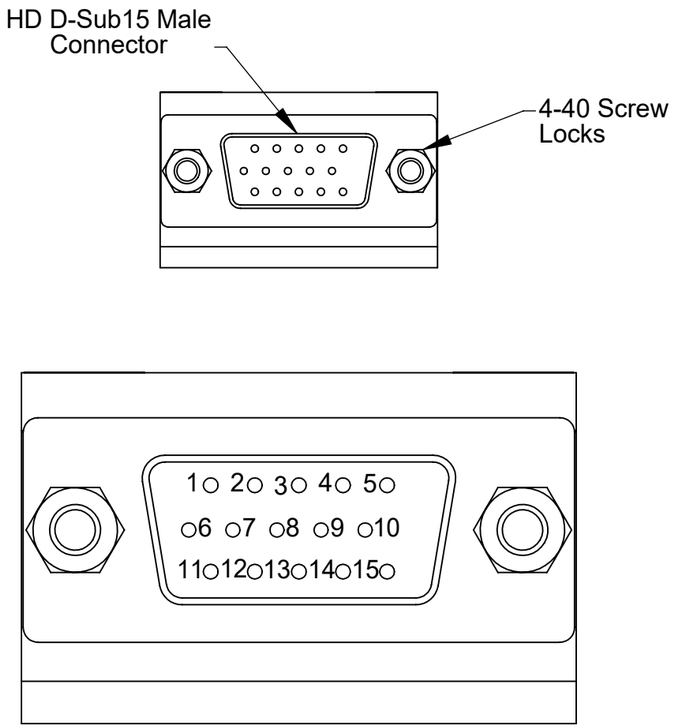
A15 Master Module
(9120-A15-M)





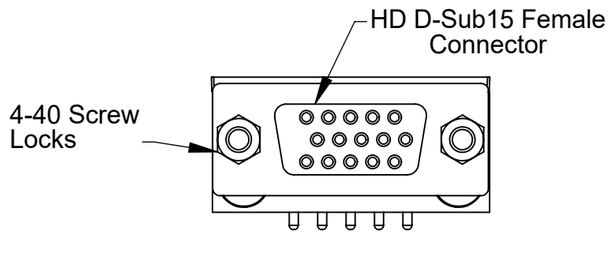
A15 Tool Module
(9120-A15-T)

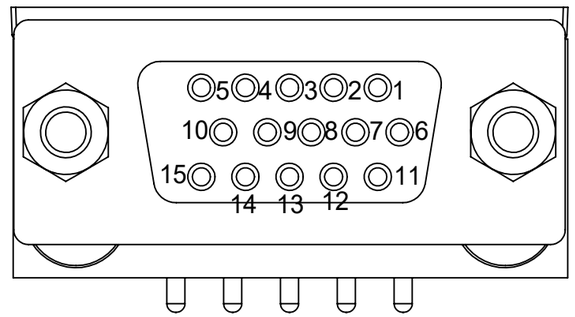




Pin Out

A15 Master Side HD D-Sub15 Male		A15 Tool Side HD D-Sub15 Female
1	----------> > ----------	1
2	----------> > ----------	2
3	----------> > ----------	3
4	----------> > ----------	4
5	----------> > ----------	5
6	----------> > ----------	6
7	----------> > ----------	7
8	----------> > ----------	8
9	----------> > ----------	9
10	----------> > ----------	10
11	----------> > ----------	11
12	----------> > ----------	12
13	----------> > ----------	13
14	----------> > ----------	14
15	----------> > ----------	15





Notes:
1. Large views of connectors are 3:1 scale.
2. Reference 9610-20-2254 Tool Changer Mounting.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

3rd ANGLE PROJECTION

ATI INDUSTRIAL AUTOMATION

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DRAWN BY: P.Sparrow, 6/12/03

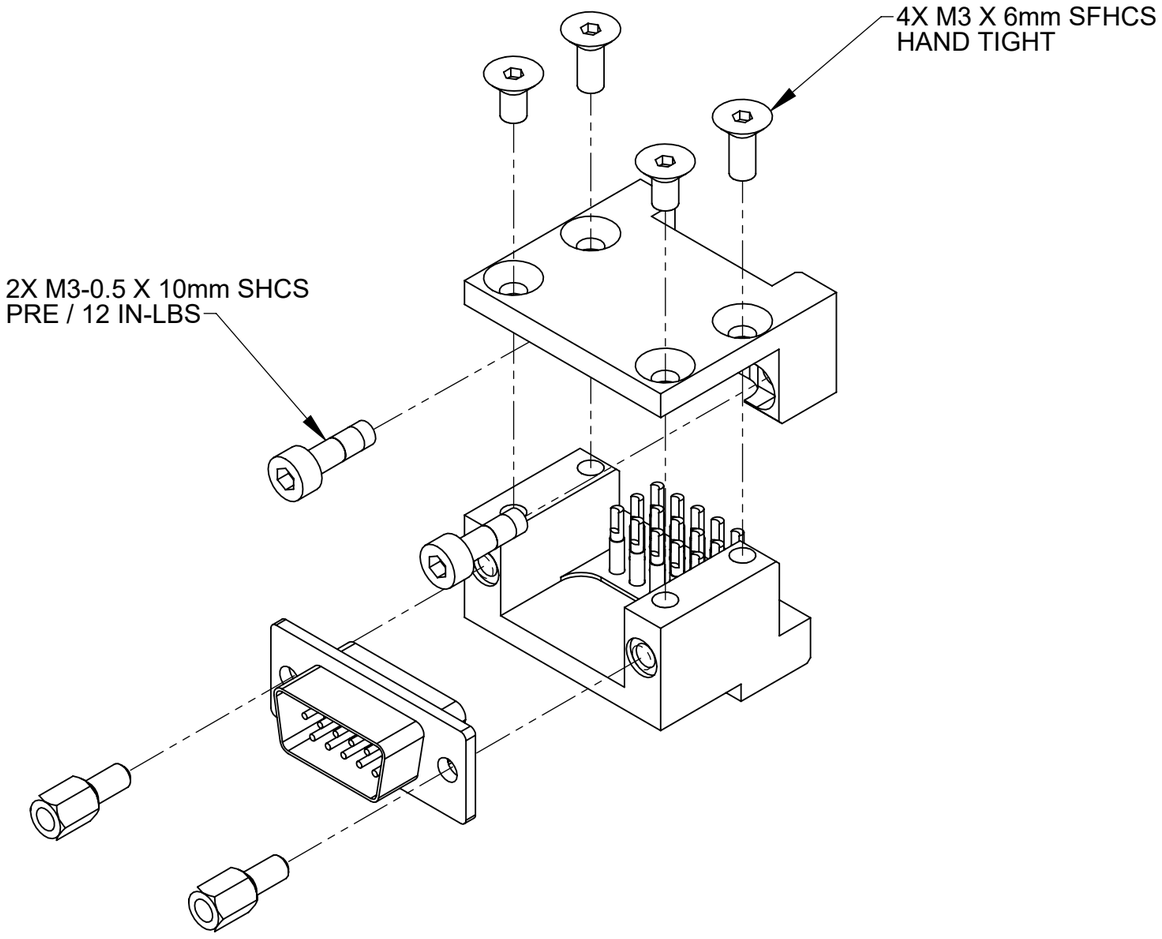
CHECKED BY: B. Digeso, 9/8/03

PROJECT # 030725-3 SHEET 1 OF 2

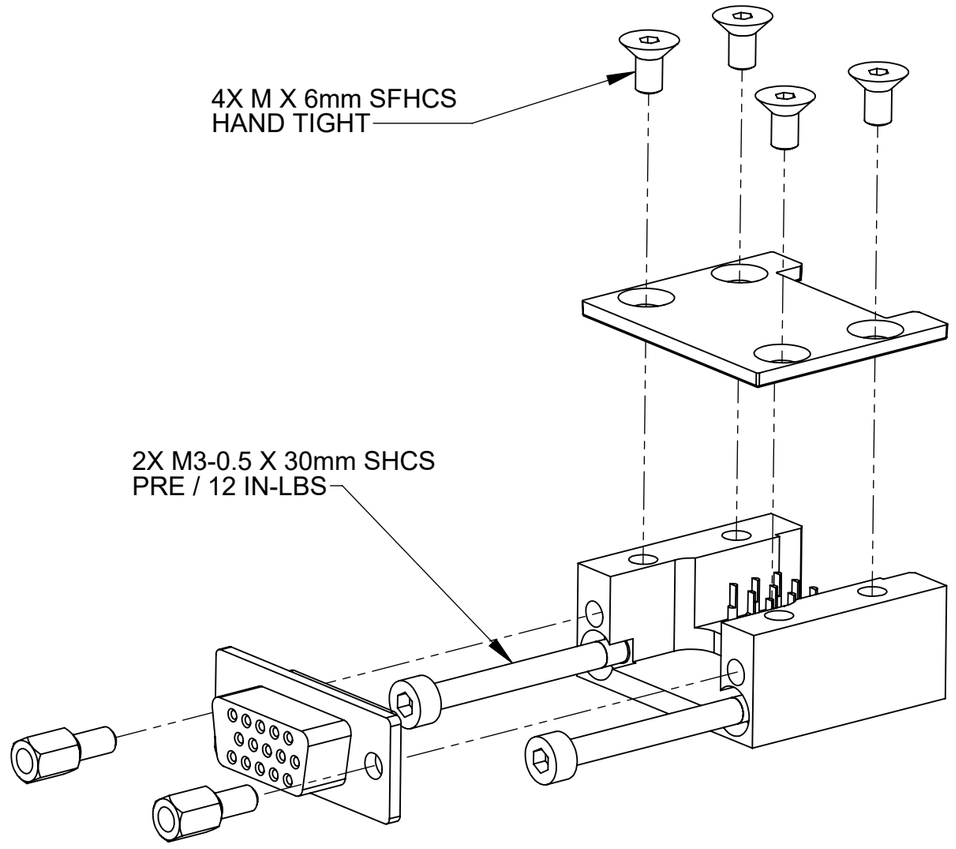
TITLE: A15 Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1.5:1	B	9630-20-A15	07

MOUNTING HARDWARE



9120-A15-M
MASTER MODULE



9120-A15-T
TOOL MODULE

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3rd ANGLE PROJECTION

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DRAWN BY: P.Sparrow, 6/12/03

CHECKED BY: B. Digeso, 9/8/03

PROJECT # 030725-3 SHEET 2 OF 2

TITLE: A15 Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-A15	07