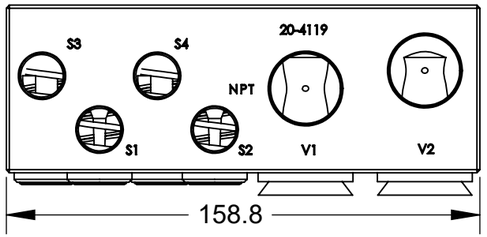
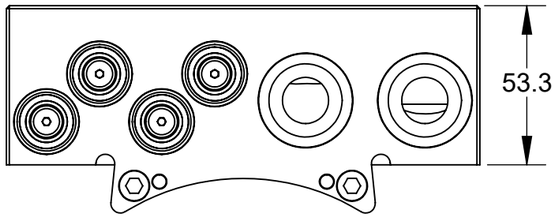
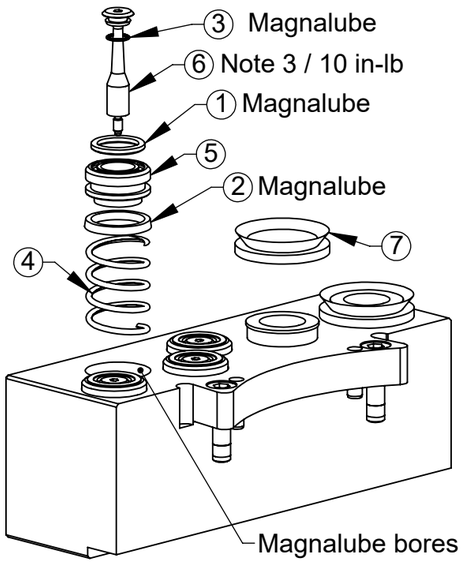
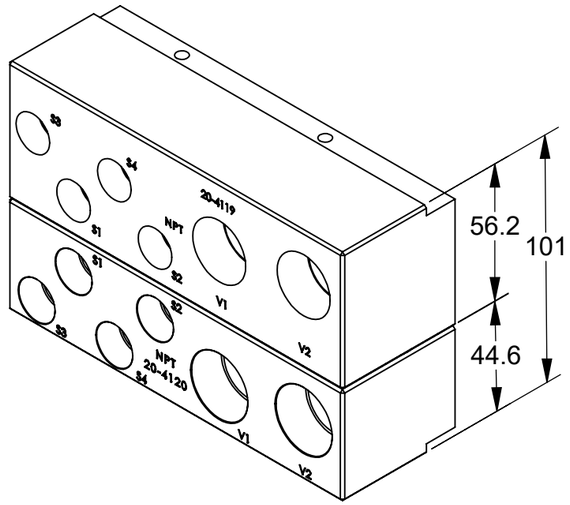
Rev.	Description	Initiator	Date
08	ECO 22132; 3700-20-8065 was 3700-20-2996.	LJH	5/8/2025

AC2 Master Module
(9121-AC2-M)

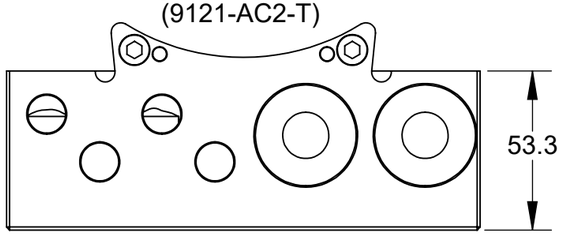


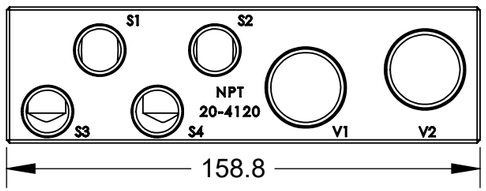


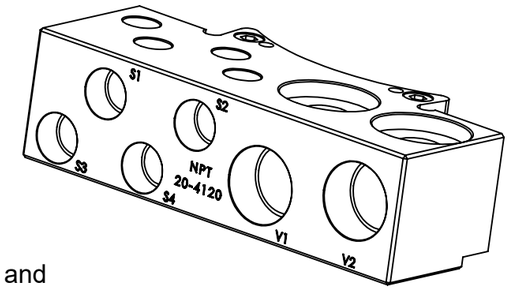




AC2 Tool Module
(9121-AC2-T)







Notes:
Materials of Construction:
1. Housings - Anodized aluminum.
2. Valve Components - Stainless Steel, Nitrile & PVC
3. Replacement stem contains pre-applied thread locker. Use Loctite 7649 primer and Loctite 222 if reassembling with original stem.

Operations:
4. Pneumatic Operation Only.
5. For best results keep air module mating surfaces free and clear of any debris.
6. Checked ports can produce significant forces when under high supply pressures. These forces have to be overcome to achieve tool changer coupling.
7. Checked ports do not support vacuum conditions.
8. AC2-M master module has (4) 3/8 NPT checked ports and (2) 3/4 NPT vacuum ports.
9. AC2-T tool module has (4) 3/8 NPT unchecked ports and (2) 3/4 NPT vacuum ports.

AC2-M Serviceable Parts

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	4	3410-0001065-01	O-Ring 14MM X 2MM Buna
2	4	3410-0001068-01	Mini U-Cup Seal 18mm ID x 22mm Buna
3	4	3410-0001183-01	O-Ring 6MM X 2MM Buna D90
4	4	3700-20-1459	SPRING, FLUID/AIR MODULE, MASTER
5	4	3700-20-2994	Master Check Valve Piston
6	4	3700-20-8065	VALVE STEM, HIGH STRENGTH
7	2	4010-0000030-01	V-Ring Seal

Note: Service Kit 9120-F2-M-Kit consists of (1) each of items 1 thru 4.
Note: Service Kit 9120-F4-M-Kit consists of (1) each of items 1 thru 6.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

3rd ANGLE PROJECTION

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DRAWN BY: J.Snape 4/13/05
CHECKED BY: P.Sparrow 4/15/05
PROJECT # 040331-1 SHEET 1 OF 1

TITLE: AC2 Master & Tool Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:2	B	9630-20-AC2	08