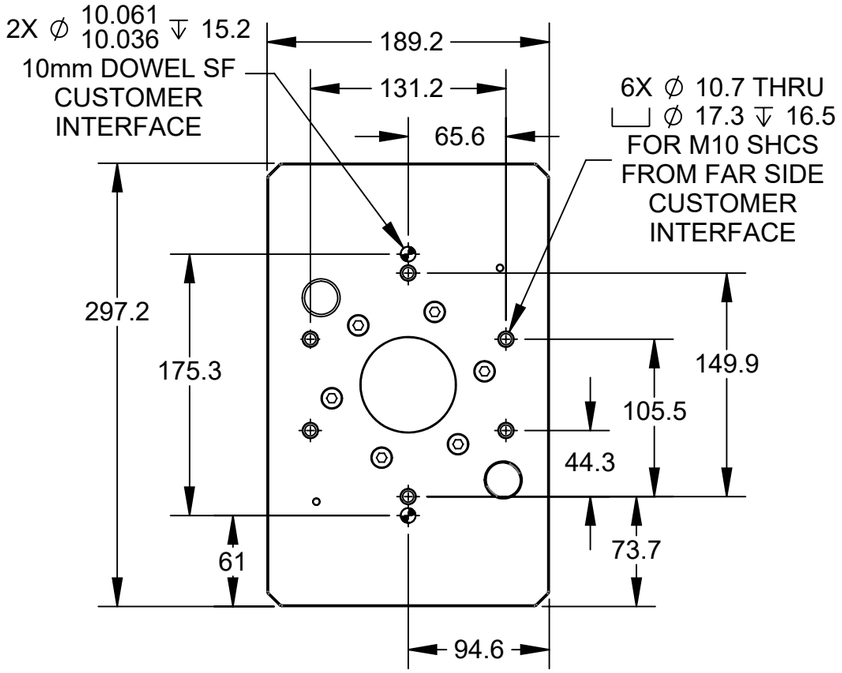
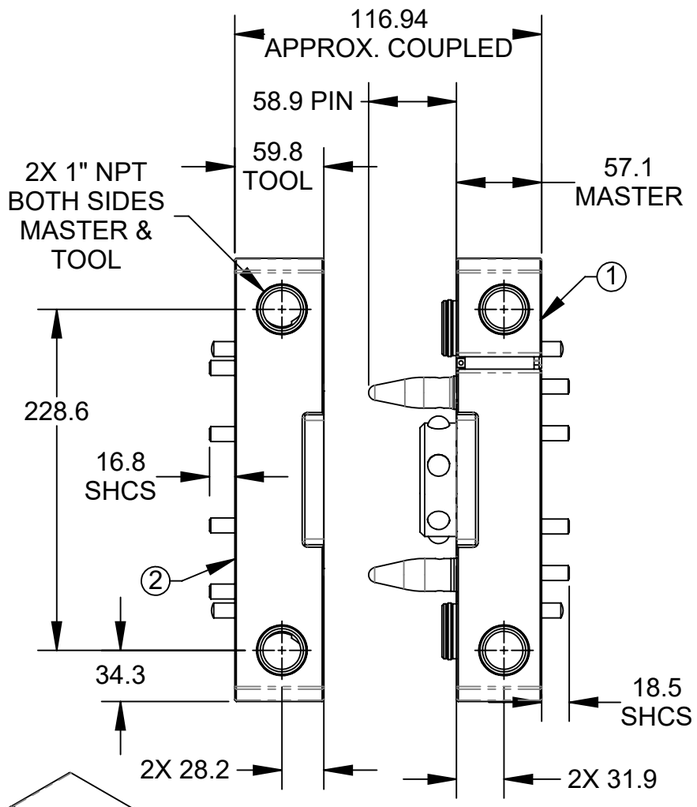
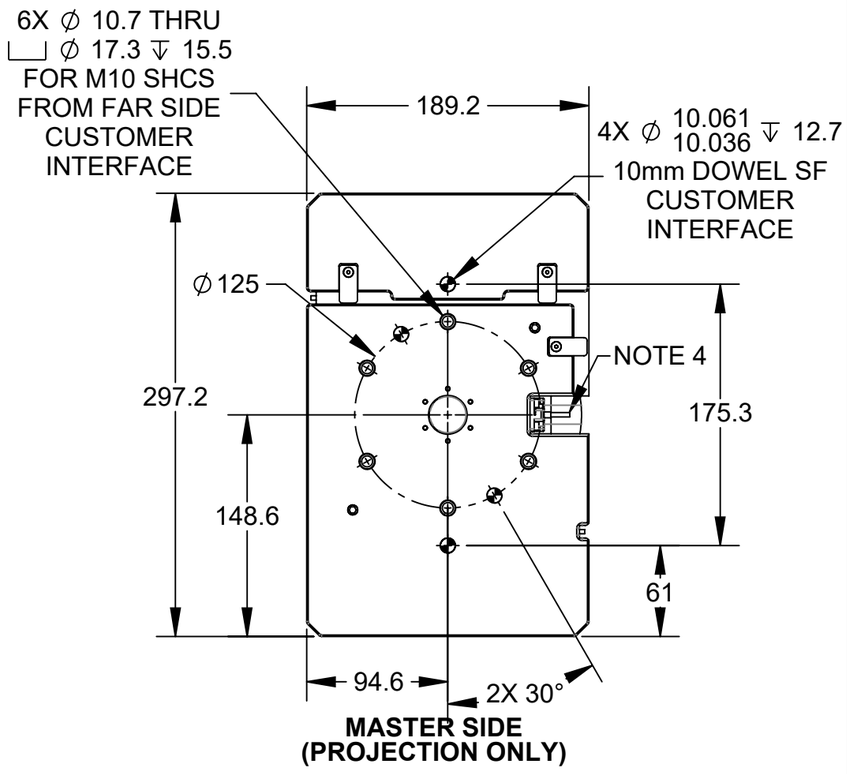
REV.	DESCRIPTION	INITIATOR	DATE
03	ECO 22262; Customer drawing refreshed to show the R1 and R2 engravings	DS	11/3/2025

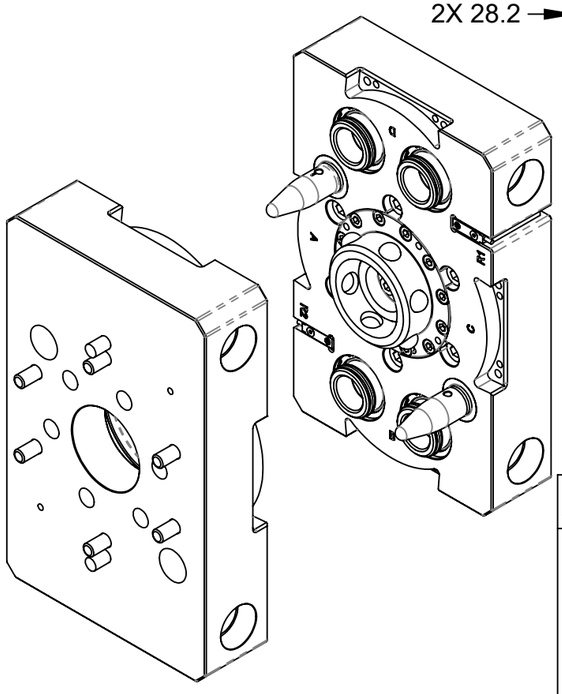


TOOL SIDE (PROJECTION ONLY)





MASTER SIDE (PROJECTION ONLY)



NOTES:
1. UTILITY COUPLER AS SHOWN FEATURES NO COMPLIANCE.
2. GL6-CIP COMPLIANCE ASSEMBLY IS SEPARATE ASSEMBLY AND CAN BE MOUNTED TO MASTER OR TOOL FOR COMPLIANCE IN X-Y AND ANGULAR MISALIGNMENT.
3. UC FEATURES QC-110 LOCKING MECHANISM BUT IS NOT DESIGNED TO CARRY A PAYLOAD AND IS JUST FOR LOCKING.
4. -SM DENOTES OPTIONAL PNP LOCK/UNLOCK AND RTL SENSORS. OTHER OPTIONS AVAILABLE.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	9123-GL6LM-0-0-0-0-SM-N	GL6 Utility Coupler Master, Locking Mechanism Option, (4) 1" NPT Pass Through Ports
2	1	9123-GL6LT-0-0-0-0-N	GL6 Utility Coupler Tool, Locking Mechanism Option, (4) 1" NPT Pass Through Ports

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

3rd ANGLE PROJECTION

ATI INDUSTRIAL AUTOMATION

1031 Goodworth Drive, Apex, NC 27539, USA
Tel: +1.919.772.0115 www.ati-ia.com
Fax: +1.919.772.8259 ISO 9001 Registered Company

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DRAWN BY: K. ZACHARY 04/06/18

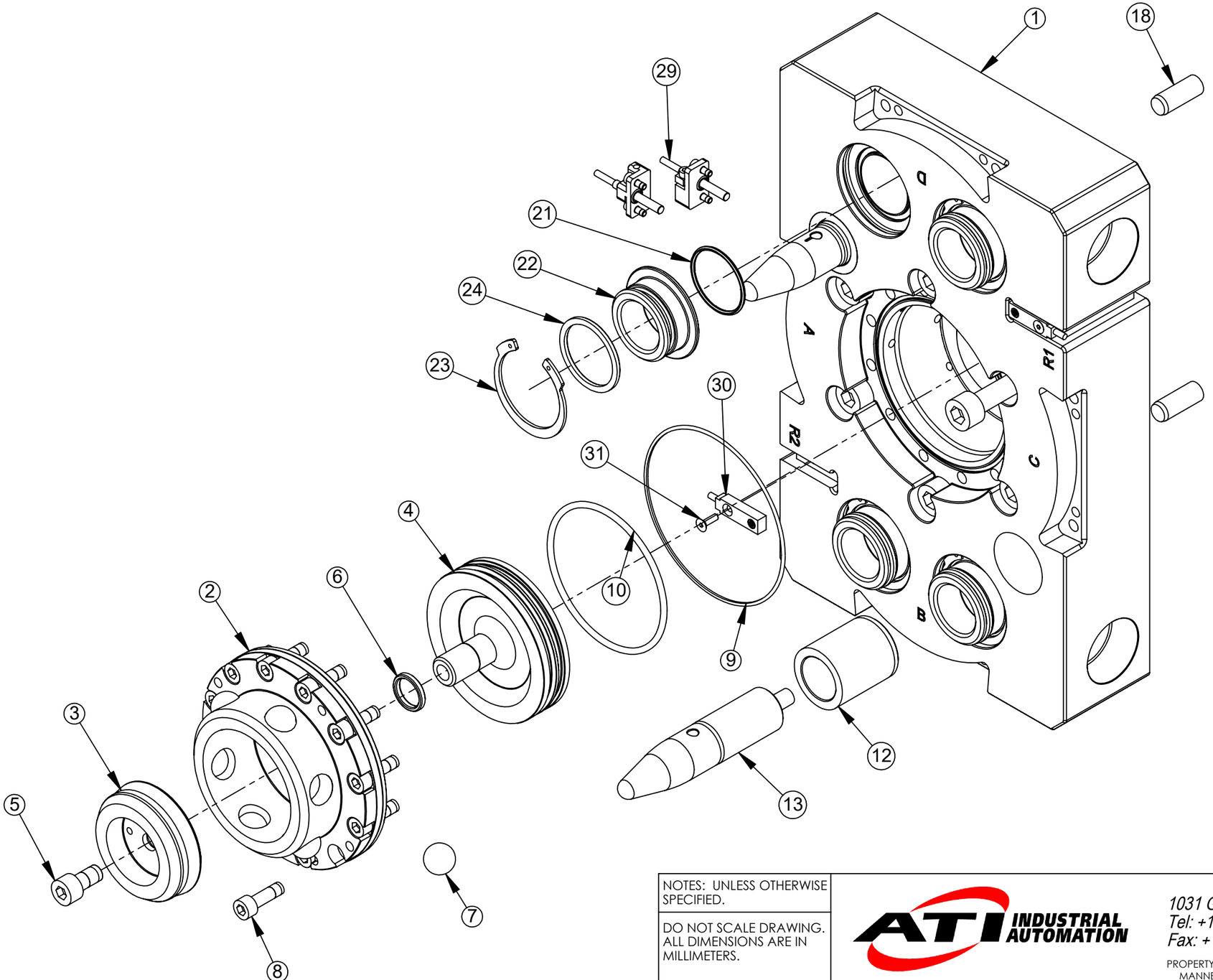
CHECKED BY: D. NORTON 04/09/18

PROJECT # 121127-1 SHEET 1 OF 3

TITLE: GL6 LOCKING NON-COMPLIANT UTILITY COUPLER

SCALE	SIZE	DRAWING NUMBER	REVISION
1:4	B	9630-20-GL6L	03

GL6L MASTER ASSEMBLY EXPLODED VIEW



NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION

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DRAWN BY: K. ZACHARY 04/06/18

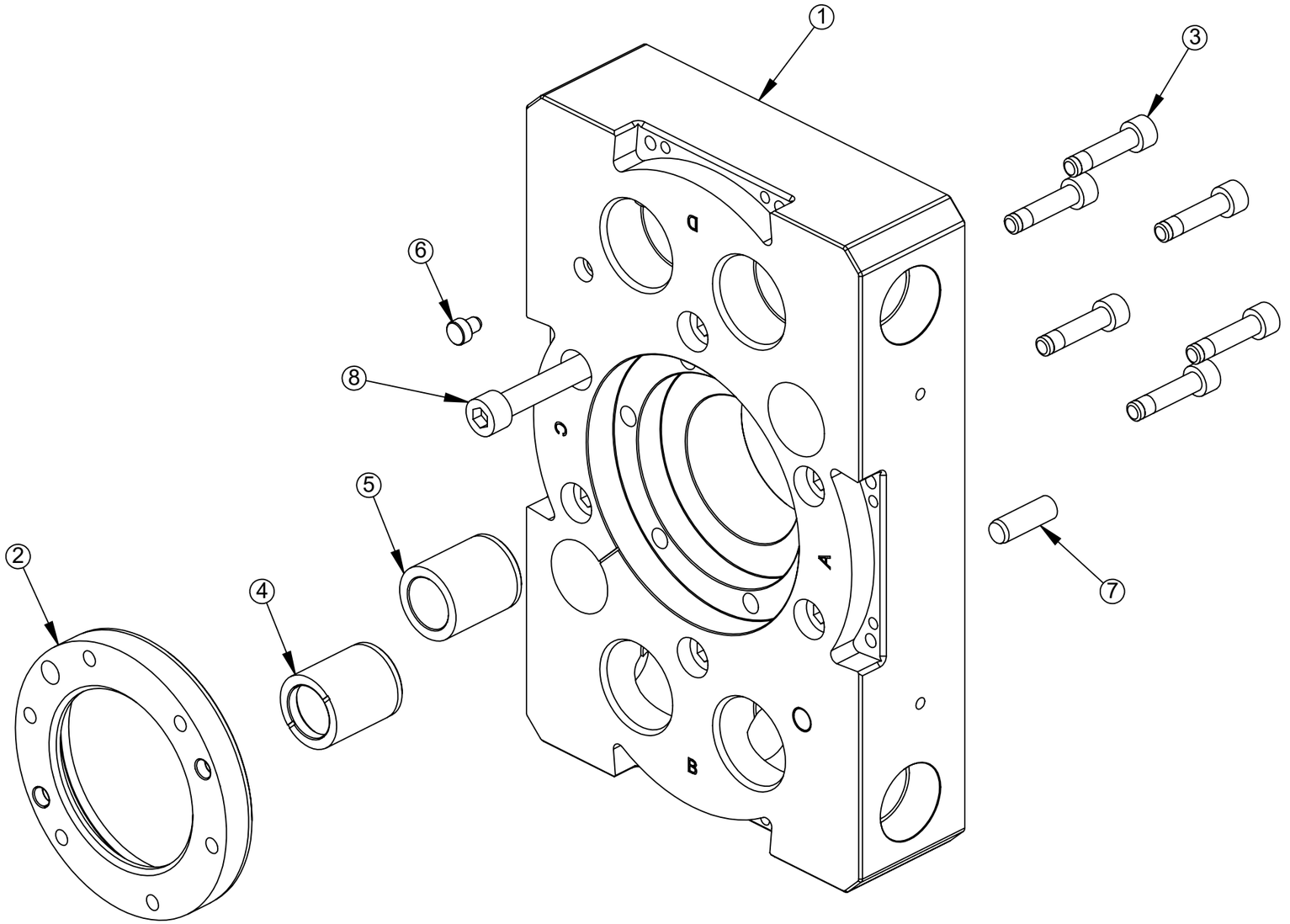
CHECKED BY: D. NORTON 04/09/18

PROJECT # 121127-1 SHEET 2 OF 3

TITLE: GL6 LOCKING NON-COMPLIANT UTILITY COUPLER

SCALE	SIZE	DRAWING NUMBER	REVISION
1:4	B	9630-20-GL6L	03

GL6 TOOL ASSEMBLY EXPLODED VIEW



NOTES: UNLESS OTHERWISE SPECIFIED.

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3rd ANGLE PROJECTION

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DRAWN BY: K. ZACHARY 04/06/18

CHECKED BY: D. NORTON 04/09/18

PROJECT # 121127-1 SHEET 3 OF 3

TITLE: GL6 LOCKING NON-COMPLIANT UTILITY COUPLER

SCALE	SIZE	DRAWING NUMBER	REVISION
1:4	B	9630-20-GL6L	03