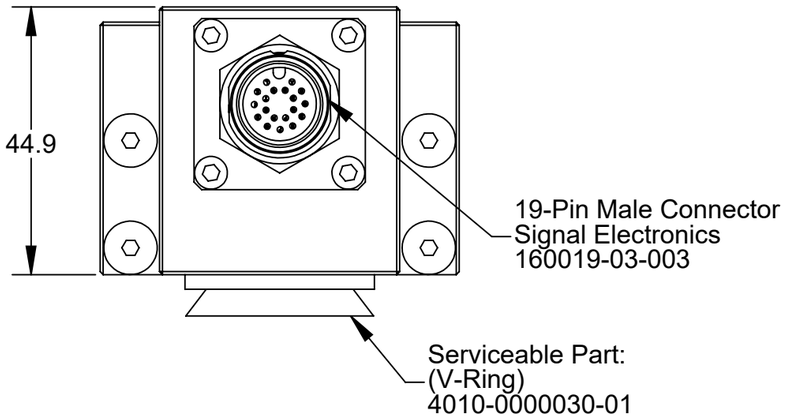
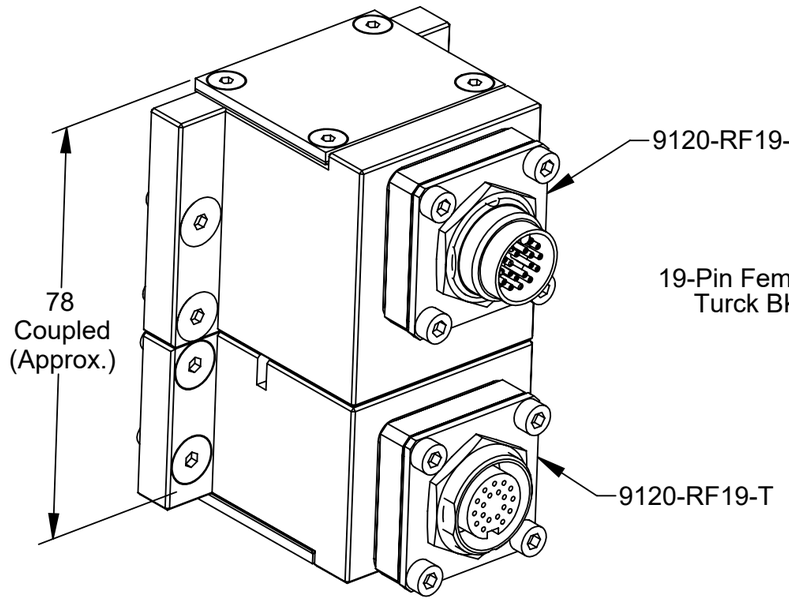
" DANGER!" - Electrical Shock Hazard

This module has a Voltage of 50V or greater, NO contact should be attempted before removing power. This especially includes separation or insertion of the mating connectors or any contact with the tool changer or its components."

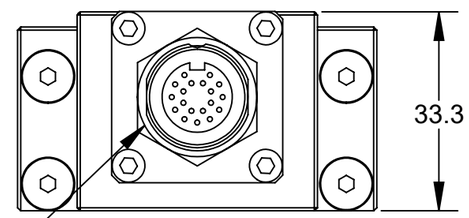
Rev.	Description	Initiator	Date
05	ECO 21707; Updated to reflect changes to the 9120-RF19-T. Sheet 1 dimension 56.3 was 55.2. Changed Signal Electronics to Turck BKFD 19-19-0.1	DS	4/4/2024

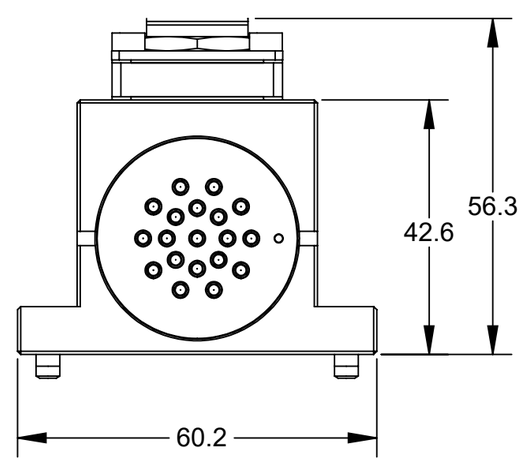
9120-RF19-M





9120-RF19-T





Note:
1. See Sheet 3 for wiring and pin out.

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.

3rd ANGLE PROJECTION

ATI INDUSTRIAL AUTOMATION

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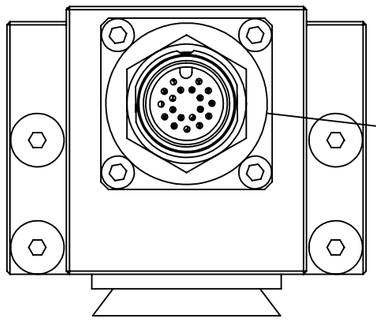
CHECKED BY: D. Lawson, 11/7/07

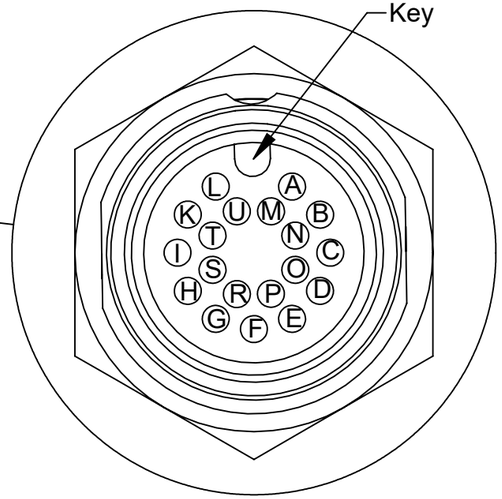
PROJECT # 071101-1 SHEET 1 OF 3

TITLE: RF19 Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:1	B	9630-20-RF19	05

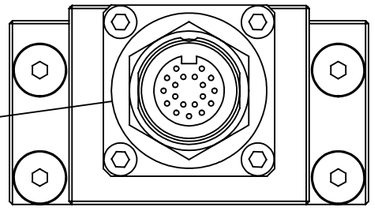
9120-RF19-M

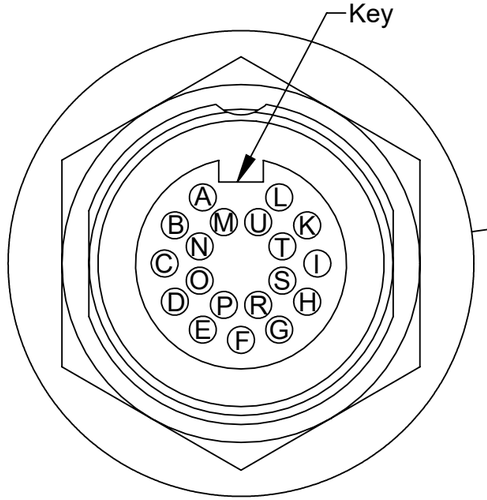




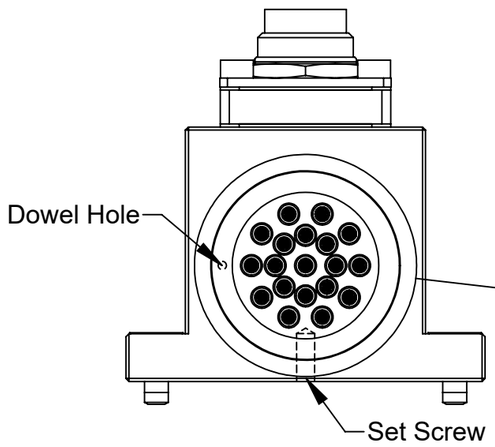
DETAIL A
SCALE 3 : 1

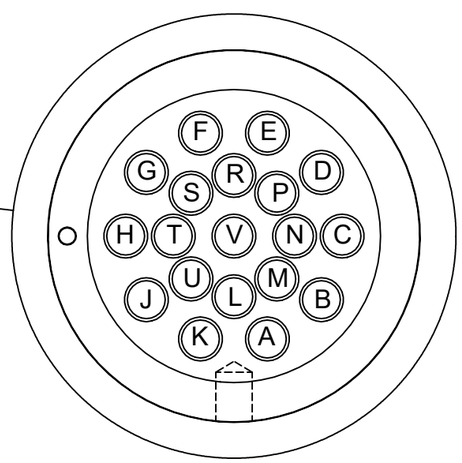
9120-RF19-T



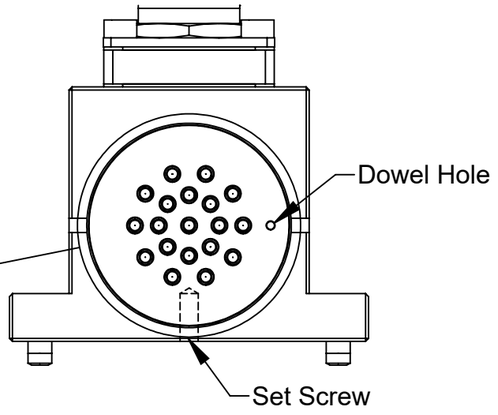


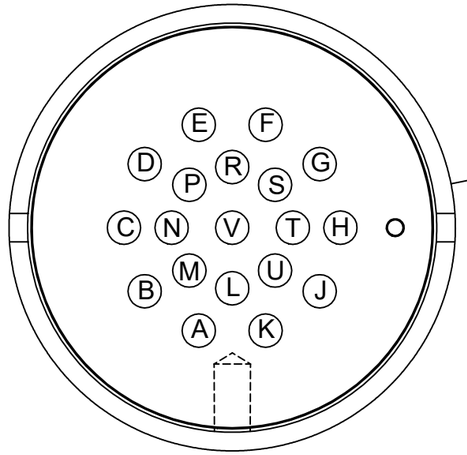
DETAIL C
SCALE 3 : 1





DETAIL B
SCALE 2 : 1





DETAIL D
SCALE 2 : 1

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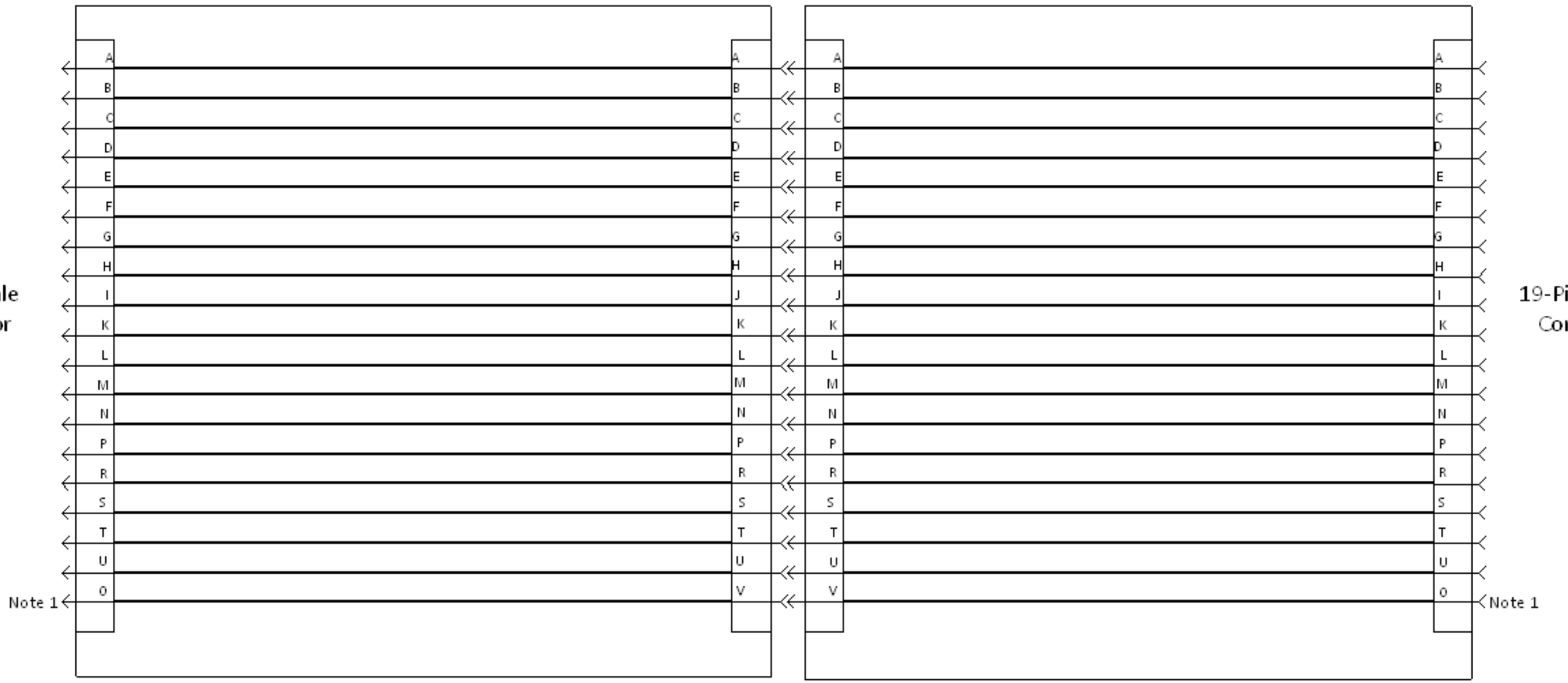
DRAWN BY: J. Williams, 11/7/07

CHECKED BY: D. Lawson, 11/7/07

PROJECT # 071101-1 SHEET 2 OF 3

TITLE: RF19 Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:1	B	9630-20-RF19	05



Notes:
1. Pin "O" on the 19-Pin Receptacle is first to mate, last to break at the tool changer interface. This pin is recommended for use as 0 VDC and/or ground service.

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DRAWN BY: J. Williams, 11/7/07

CHECKED BY: D. Lawson, 11/7/07

PROJECT # 071101-1 SHEET 3 OF 3

TITLE: RF19 Module Drawing

SCALE	SIZE	DRAWING NUMBER	REVISION
1:1	B	9630-20-RF19	05